
开头语

衷心感谢您购买本公司产品！使用缝纫机之前，请认真阅读此说明书。本说明书介绍了缝纫机日常使用、维护与安全的有关注意事项。请您仔细加以保管，以便日后查阅。如产品规格或外观经过改良可能会与说明书略有不同，恕不另行通知。

PROLOGUE

Thanking you for your purchase our products sincerely, please reading the manual book before operation, the book introduce some points how to operate, maintenance, and safe. Please keep it carefully for reading in the further; you will be not informed if the file has been revised. Please set sample as standard.



为了安全

对于缝纫机本身各种装置，我们充分考虑到它的安全性。请遵照基本的操作方法，安全的进行工作。

- 拆除为保证安全所设置的装置，零件的情况下使用，是非常危险的，请绝对不要拆除后使用。
- 缝纫机在使用时，请不要在缝纫机台板上放置工具及缝纫时不必要的物品。
- 在对缝纫机进行检修、调节、清扫、穿线、换针等工作时，为防止发生事故，务必请切断电源，在确认即使踩下缝纫机踏板，缝纫机也不转动之后，再进行操作。

注意

使用离合式马达的情况下，在关掉电源①后因惯性作用会继续旋转。这时如不注意踩动缝纫机踏板②时，缝纫机会突然动作，这是很危险的。

请在关掉电源后，仍继续踩动踏板②，直至缝纫机完全停下来为止。



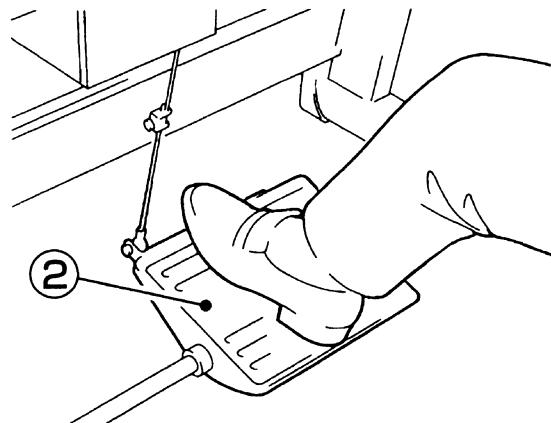
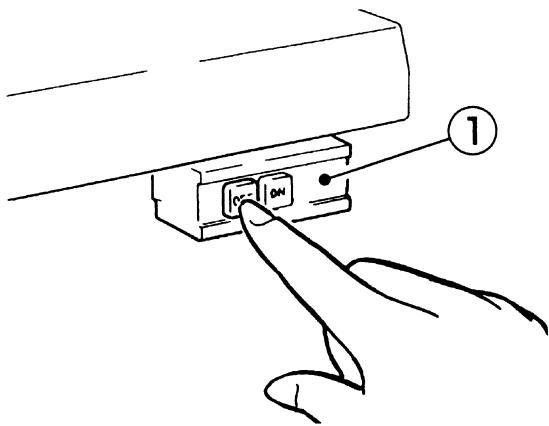
OBSERVE THESE SAFETY PRECAUTIONS

Though Our takes the utmost care to produce safe sewing machlnes and devices, operstors should follow these basic safety rules.

- To prevent accidents,do not remove safety devices or parts while operating the machine.
- Do not leave tools or other unnecessary objects on the machine table while operating the machine.
- Before maintenance,adjusting, cleaning, threading or replacing the needle, and to prevent accidents,be sure the power is turned off.Check that the machine will not operate when the pedal is pressed.

Note

In case a clutch type motor is used, it will keep on rotating by inertia after turning off power supply. ① If the machine pedal ② is stepped on inadvertently, it is dangerous because the machine will move unexpectedly.Keep on stepping on the pedal ② until the machine comes to a stop after turning off power supply.



- 在离开缝纫机台时，务必请关掉电源。
- 停电时也请务必关掉电源。
- 为了总是安全地，运转良好的使用缝纫机，日常的点检是不可缺少的，请予以注意。

- Turn the power off before leaving the machine table.
- In the event of a power failure,be sure to turn the machine off.
- Check that the machine is securely groundee.

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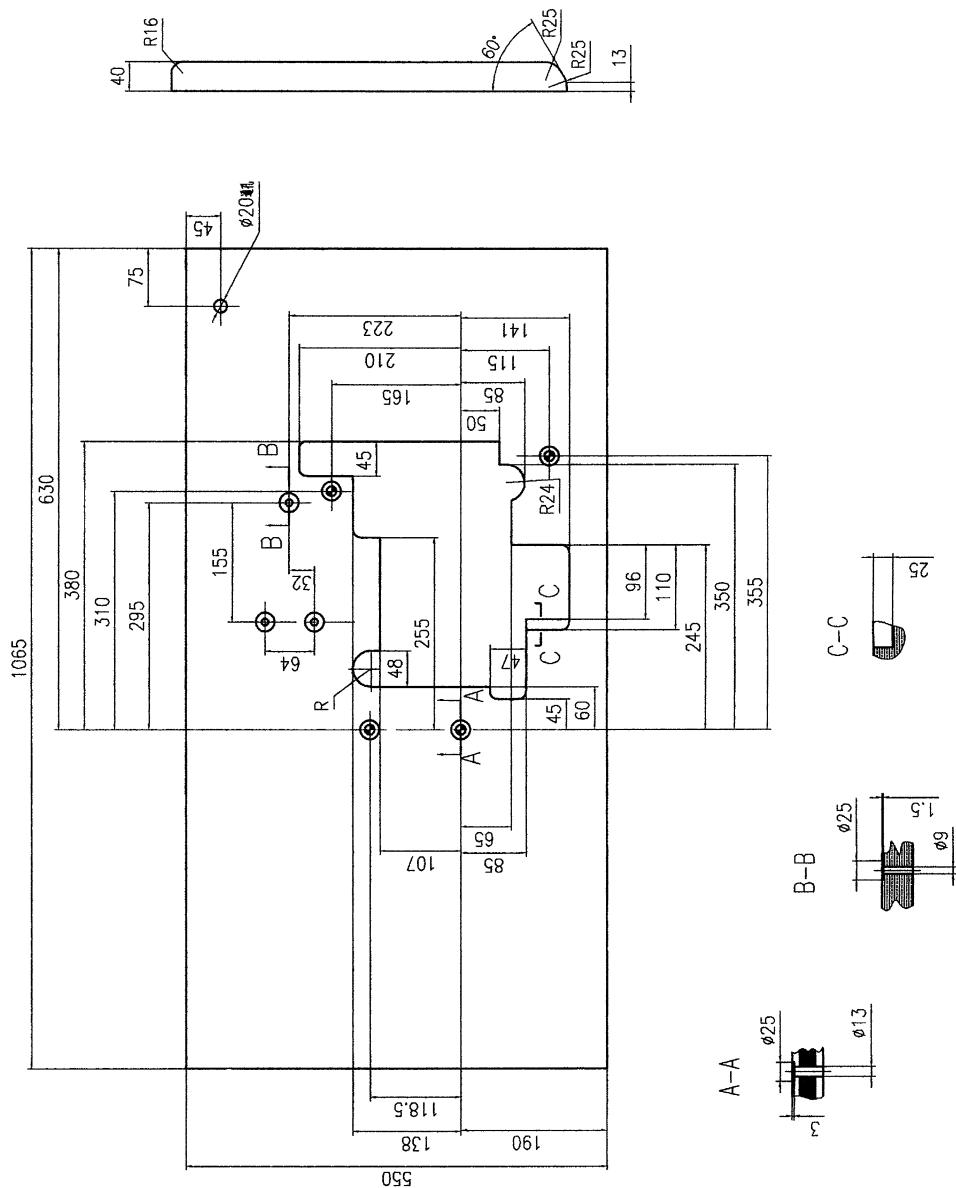
**在使用之前
BEFORE
OPERATING**

台板加工图

Schematic diagram of the machine table

请参照下图进行台板的加工

Cut the table referring to the diagram



注	
● 使用类似于日本产的马达时.....	306mm
● 使用类似德国EFKA或QUICK公司马达时.....	334mm
Notes	
● Dimension for motors in Japan	306mm
● Dimension for EFK motor.....	334mm

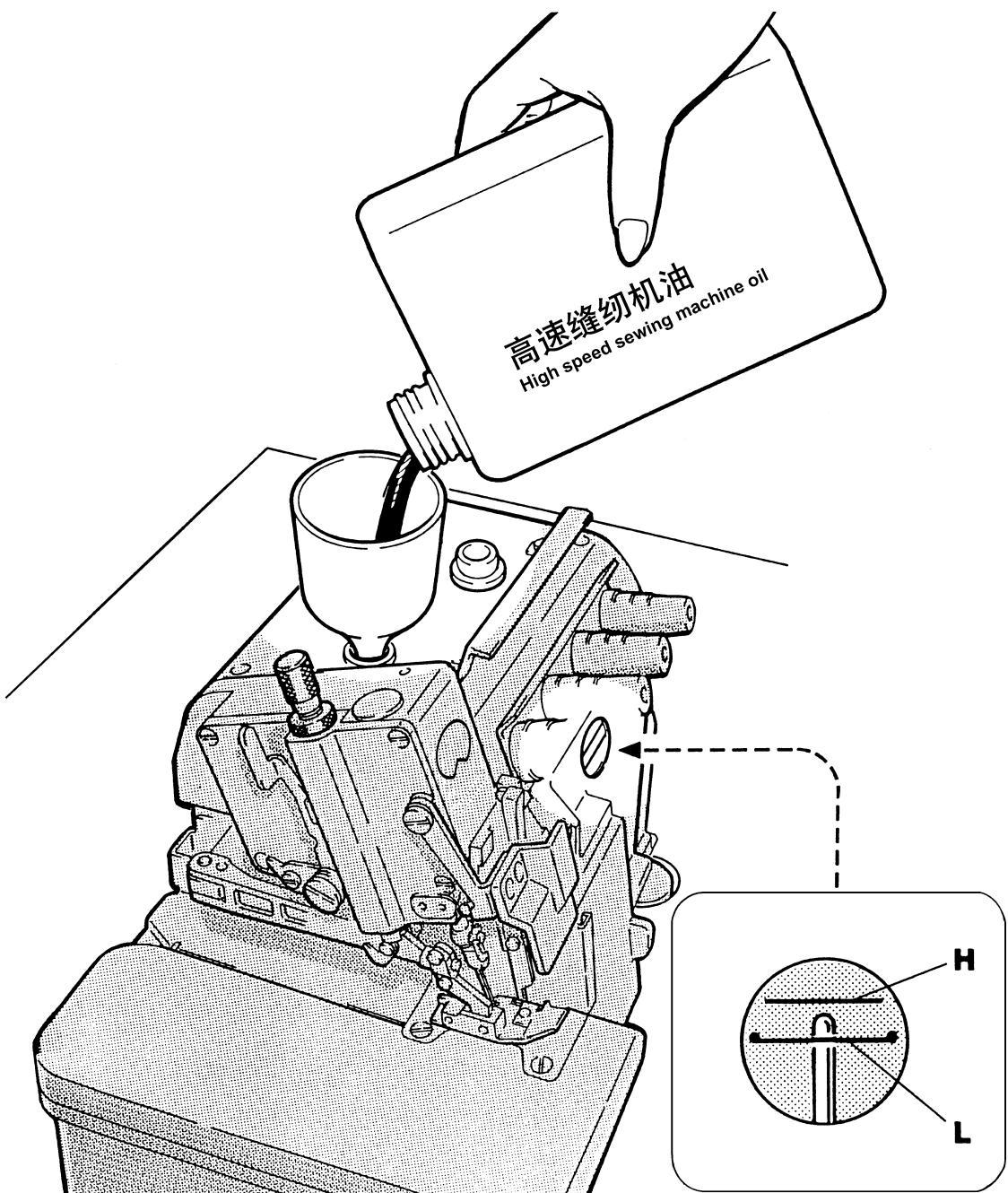
在使用之前
BEFORE
OPERATING

供油 Lubrication

加油量是使油面处于H线与L线之间为好。
当油面低于L线时，就要及时补充机油。

After filling the oil pan, the top of the indicator
should lie between (H)and (L) lines.

Add oil, when the oil level indicator reaches or
goes below (L).

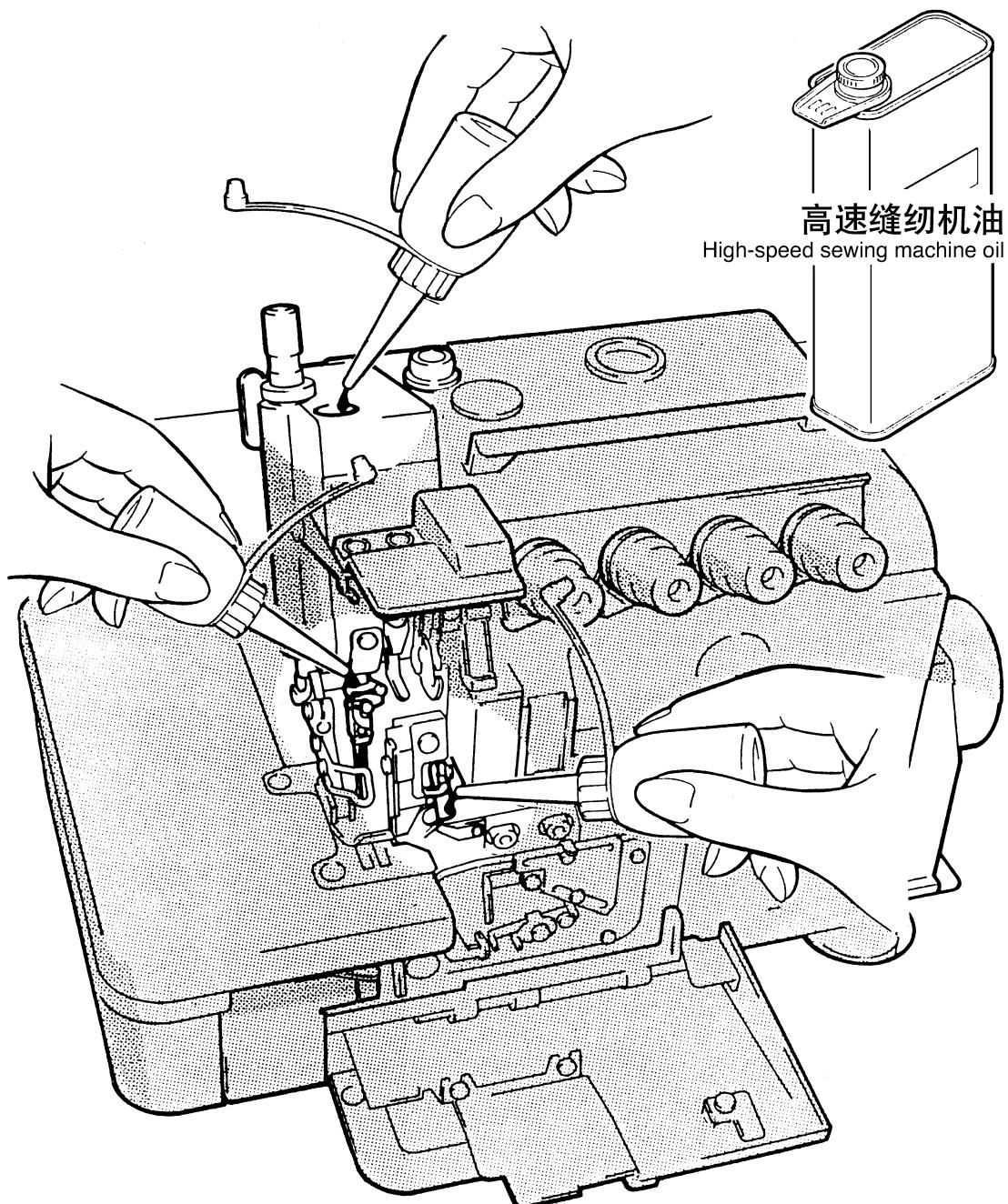


在使用之前
BEFORE
OPERATING

手动给油 Manual Lubrication

手动给油是在缝纫机最初开始使用时。或相当一段时间没使用了时，请供给2~3滴油。

Apply 2 or 3 drops of oil by hand when the machine is used for the first time or has been left unused for some time.



在使用之前
BEFORE
OPERATING

给HR装置供油

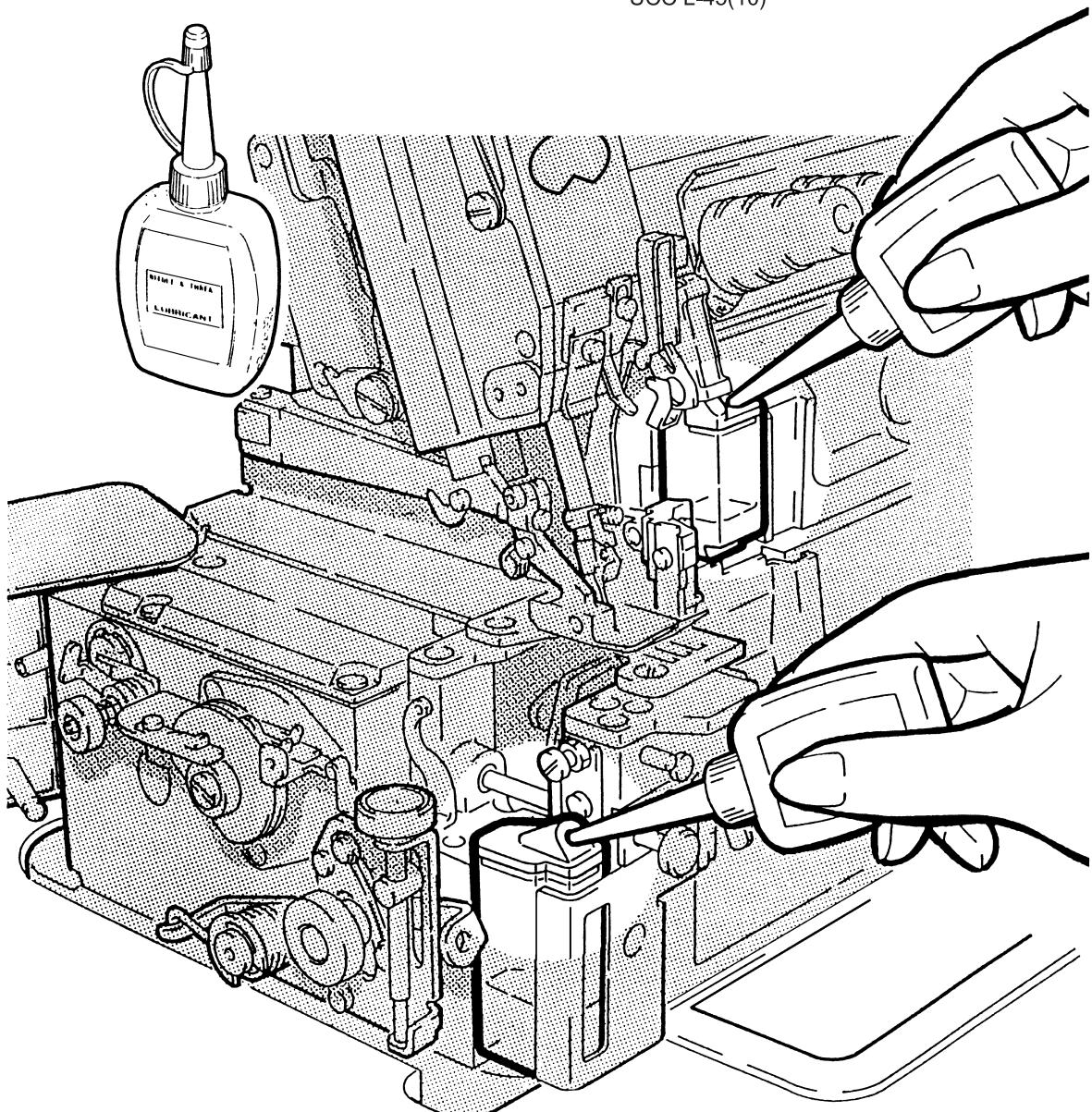
Filling the HR device with silicon oil

为防止断线，尽早给HR装置供油。

注：关于购买硅油，请询问代理店或与公司
营业部联系。

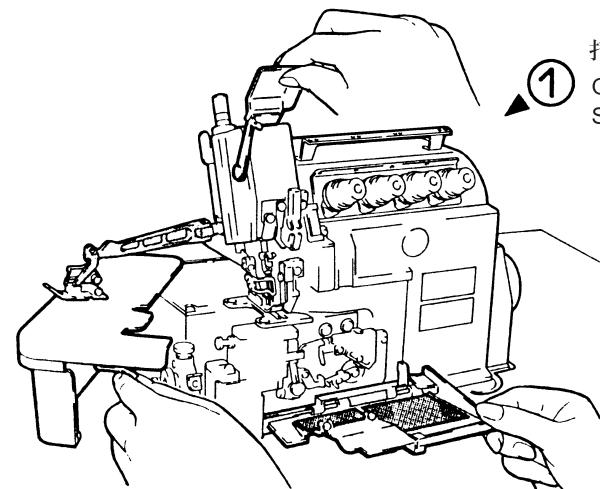
Fill the HR device with oil before it is too low in
order to prevent needle thread breakage and
fabric damage.

Note: Use Pegasus recommended silicon oil.
[UNION CARBIDE CORPORATION]
UCC L-45(10)



在使用之前
BEFORE
OPERATING

穿线的方法 Threading



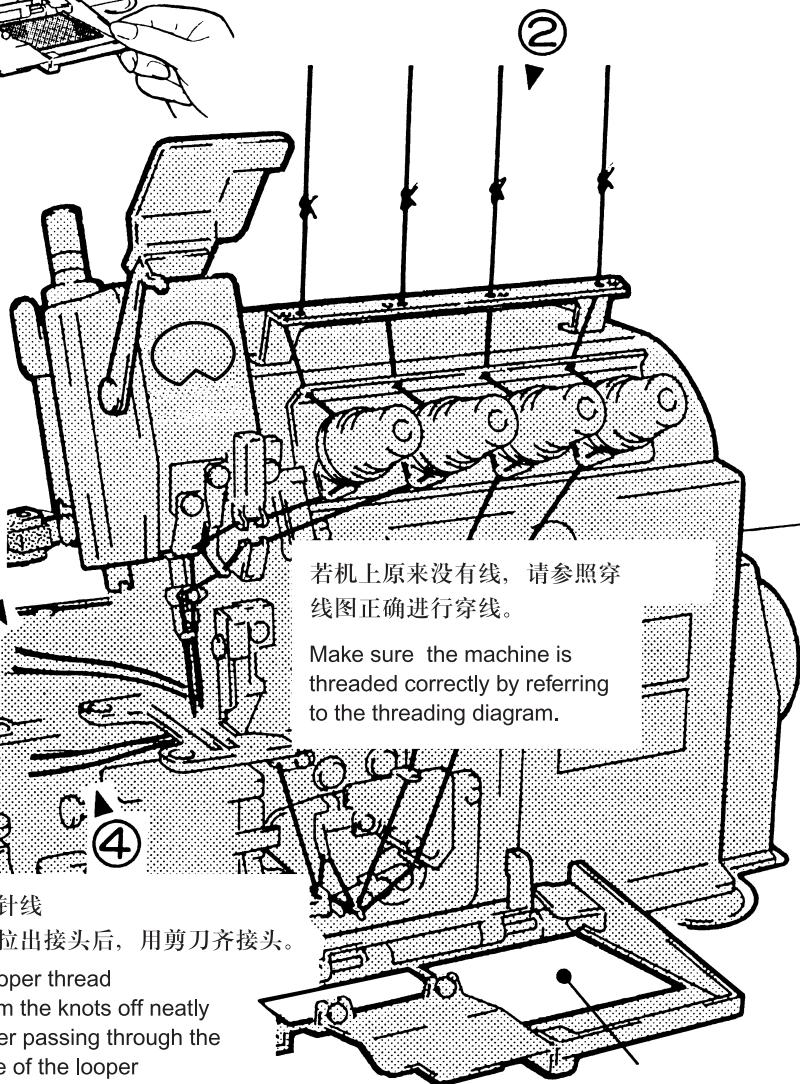
打开压脚杆及机盖(三处)

Open three covers.

Sewing the presser foot aside.

把机上原有的线与缝纫用线绑结在一起。

Knot the preset thread and the thread being used together to thread the machine.



针线

将线拉到针眼前，剪掉结头再次穿好针线。

Needle thread

Trim the knots off neatly before passing through the eye of the needle to rethread.

若机上原来没有线，请参照穿线图正确进行穿线。

Make sure the machine is threaded correctly by referring to the threading diagram.

弯针线

线拉出接头后，用剪刀齐接头。

Looper thread

Trim the knots off neatly after passing through the eye of the looper.

过线图

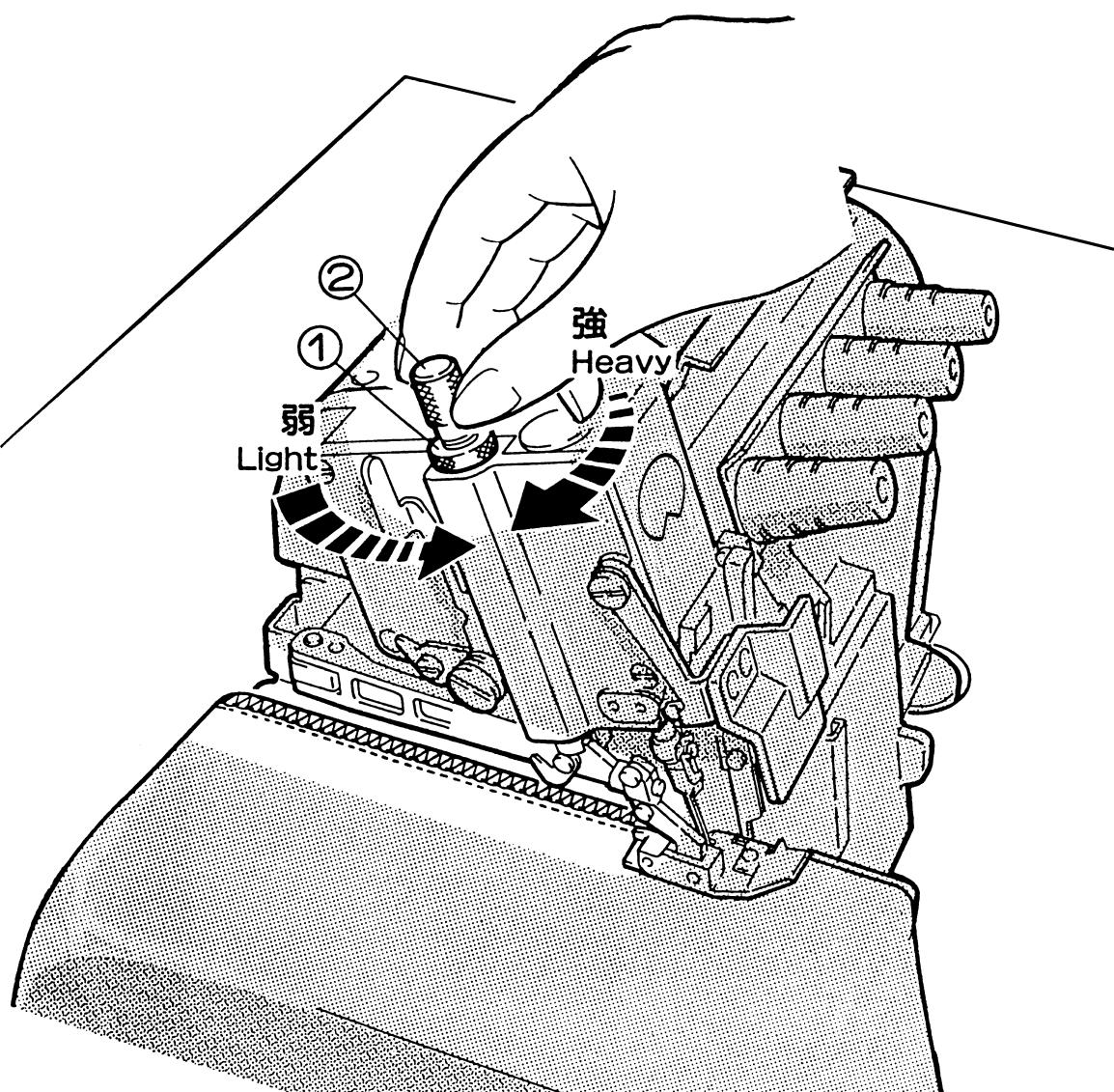
Threading diagram

试 缝
TEST SEWING

压脚压力的调节
Adjusting the presser foot pressure

压脚压力的调节，松动螺母①，调节螺母②，在送布得到稳定状态下尽可能使用较弱的压力为好。

Loosen adjusting nut ① and turn adjusting nut ② to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.

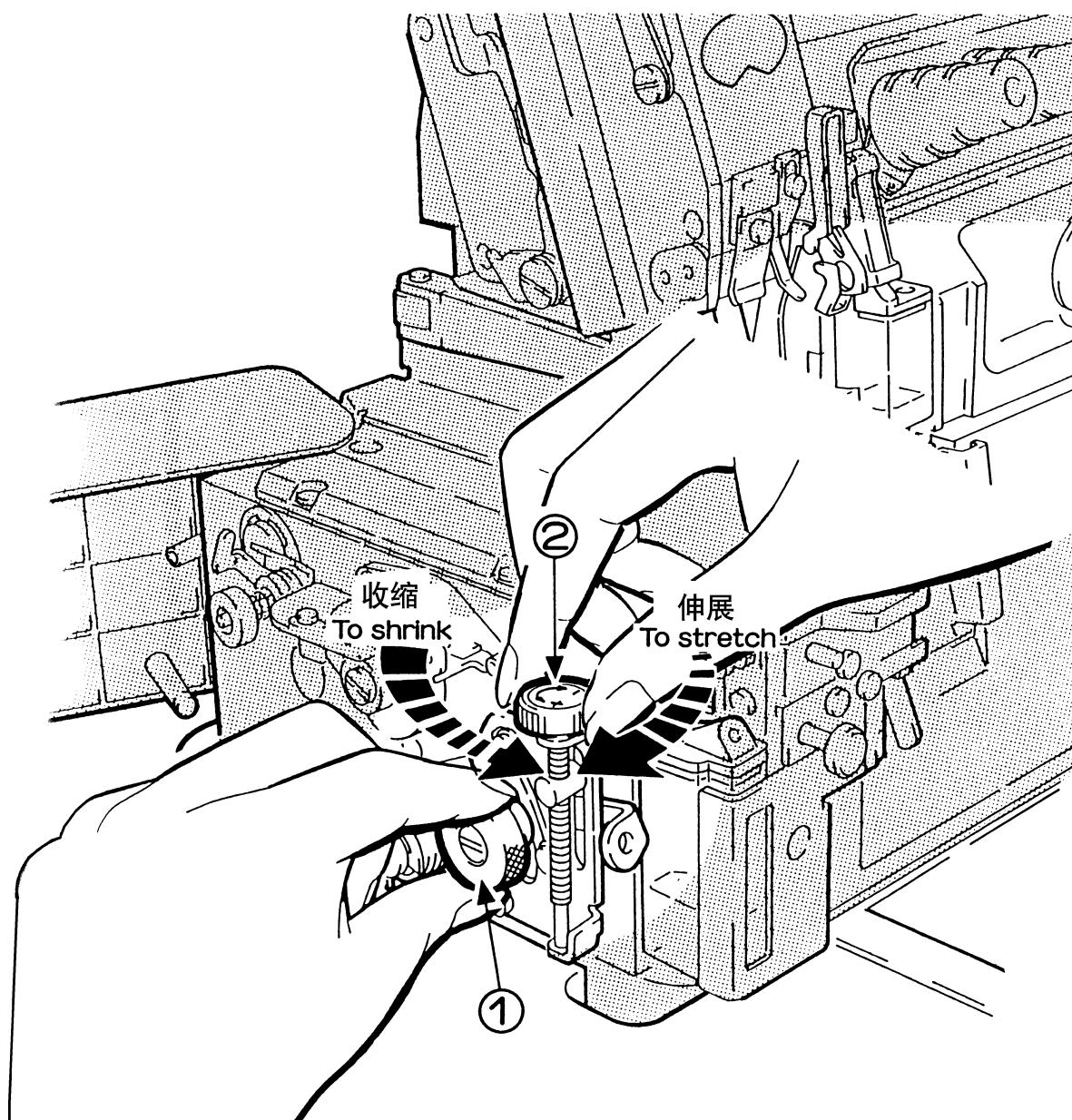


试 缝
TEST SEWING

差动比的调节
Adjusting the diff. feed ratio

差动比的调节松开螺母①调节螺母②。

Loosen the adjusting nut①and turn the adjusting nut②to adjust the differential feed ratio.



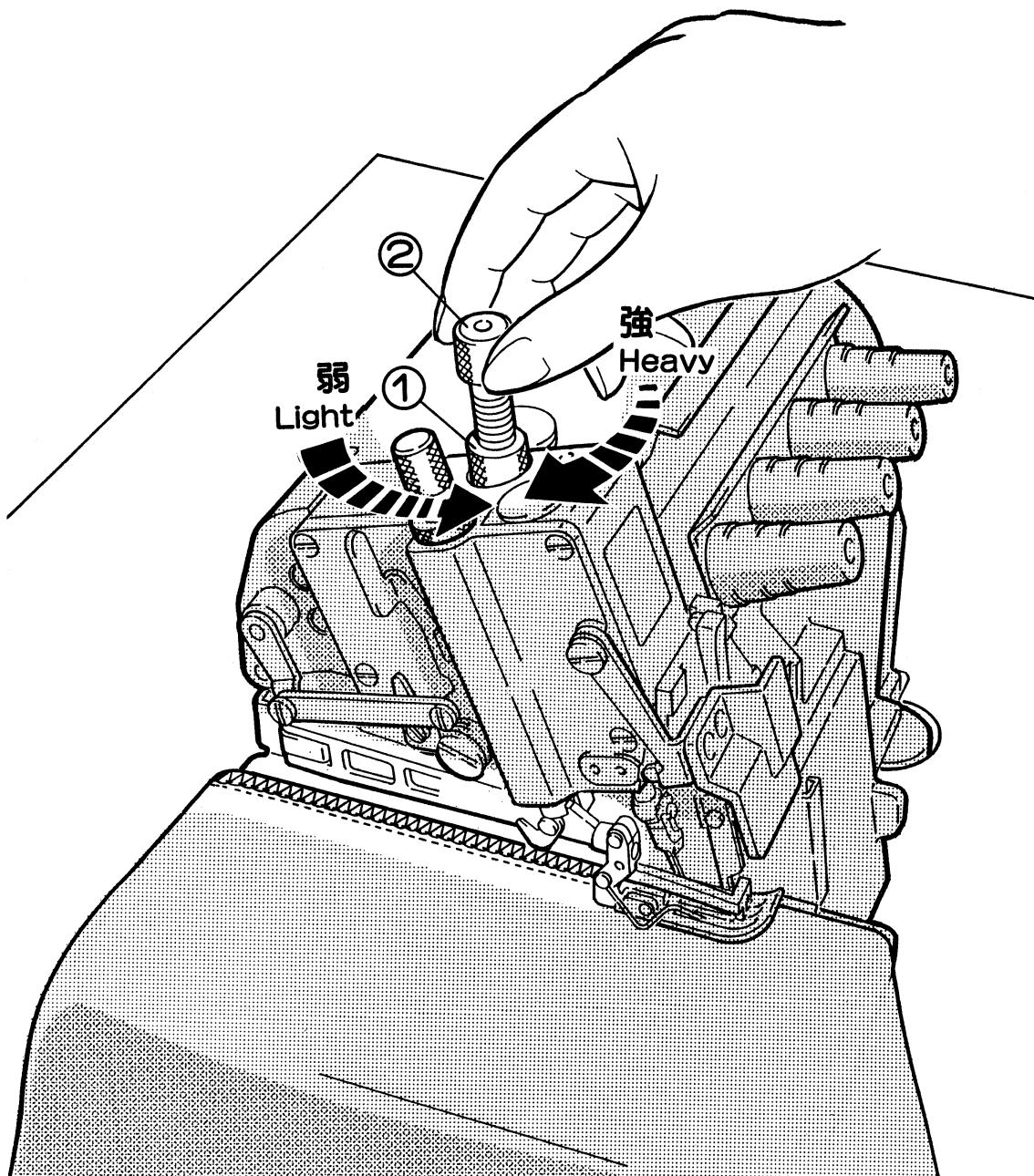
试 缝
TEST SEWING

上送布牙压力的调节
Adjusting the top feed pressure

请松动螺母①拧动螺母②，对上送布牙压力进行调节。

在能得到稳定的线迹的范围内，请尽量调松。

Loosen the adjusting nut ① and turn adjusting nut ② to adjust the top feed pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.

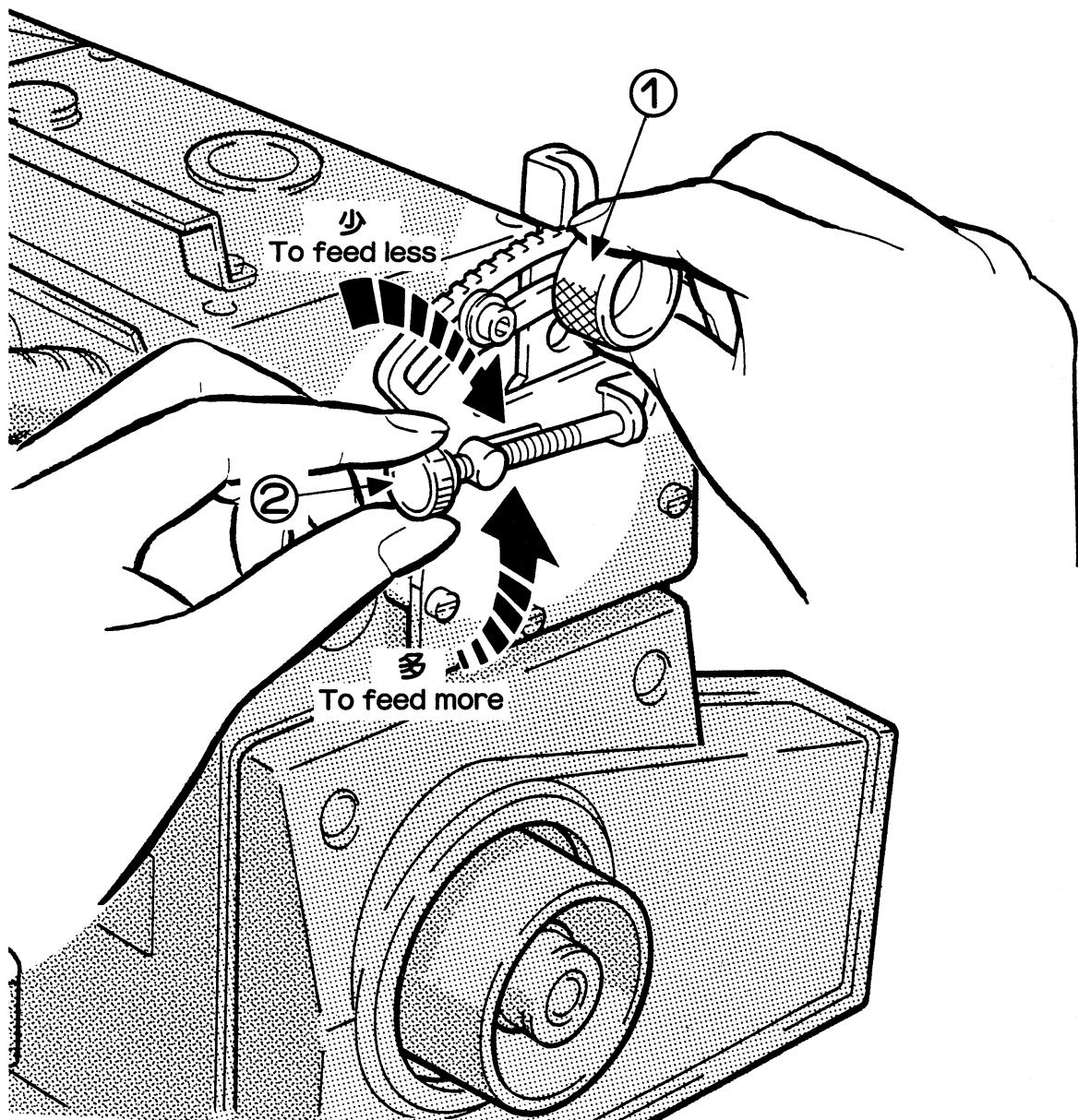


试 缝
TEST SEWING

上送布牙前后量的调节
Adjusting the top feed front-to-back motion

请松动螺母①后拧动螺母②来调节上送布牙的前后量。

After loosening the adjusting nut ①, turn the adjusting nut ② to adjust the top feed front-to-back motion.



试 缝
TEST SEWING

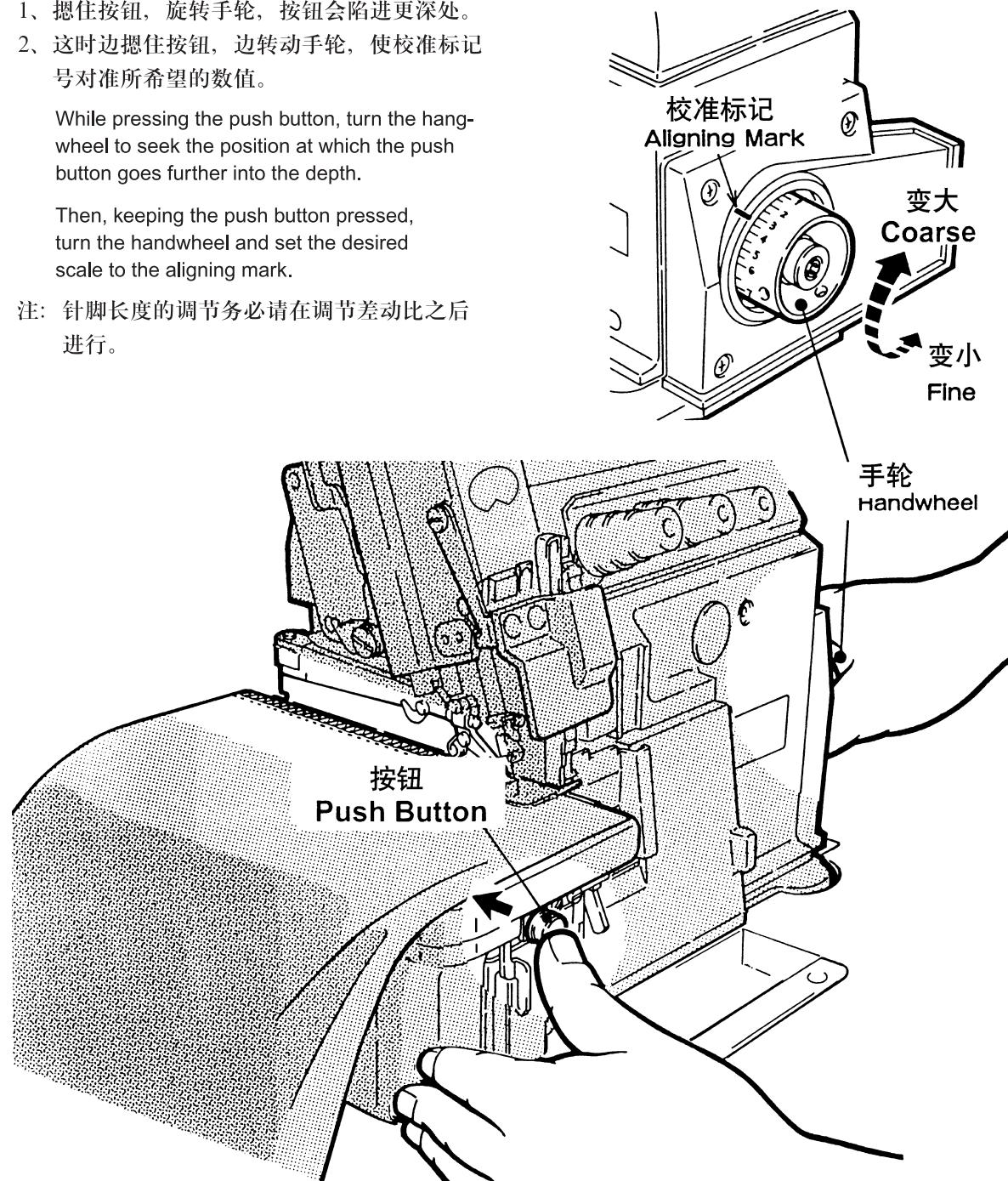
针脚长度的调节
Adjusting the stitch length

- 1、摁住按钮，旋转手轮，按钮会陷进更深处。
- 2、这时边摁住按钮，边转动手轮，使校准标记号对准所希望的数值。

While pressing the push button, turn the handwheel to seek the position at which the push button goes further into the depth.

Then, keeping the push button pressed, turn the handwheel and set the desired scale to the aligning mark.

注：针脚长度的调节务必请在调节差动比之后进行。

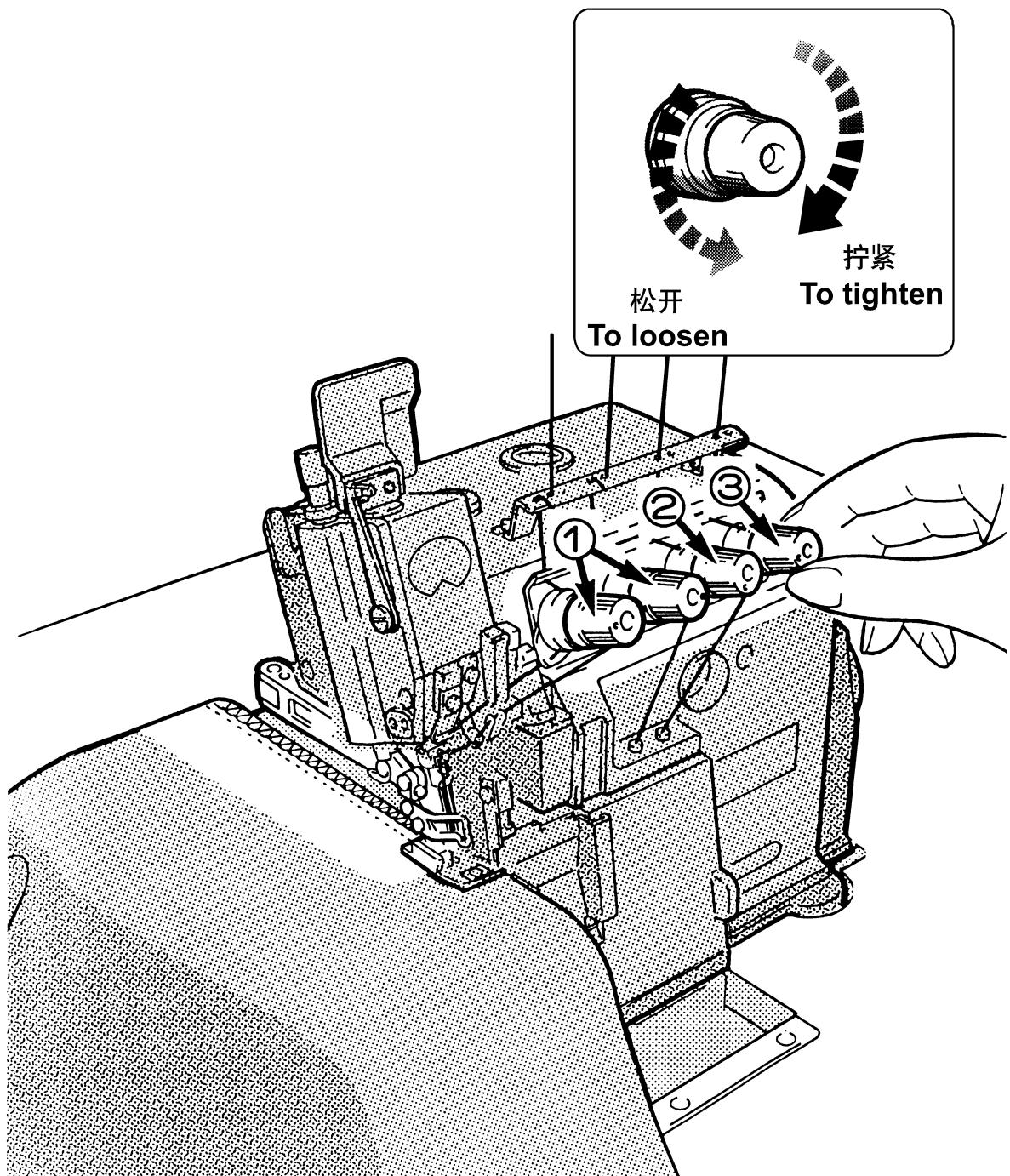


试 缝
TEST SEWING

线状态的调节
Adjusting the thread tension

线张力状态的调节, 请用针线调节螺帽①、上弯针线调节螺帽②、弯针线调节螺帽③来进行调节。

Make tension adjustments with the needle thread knob ①, the upper looper knob ③, and the lower looper knob ③.

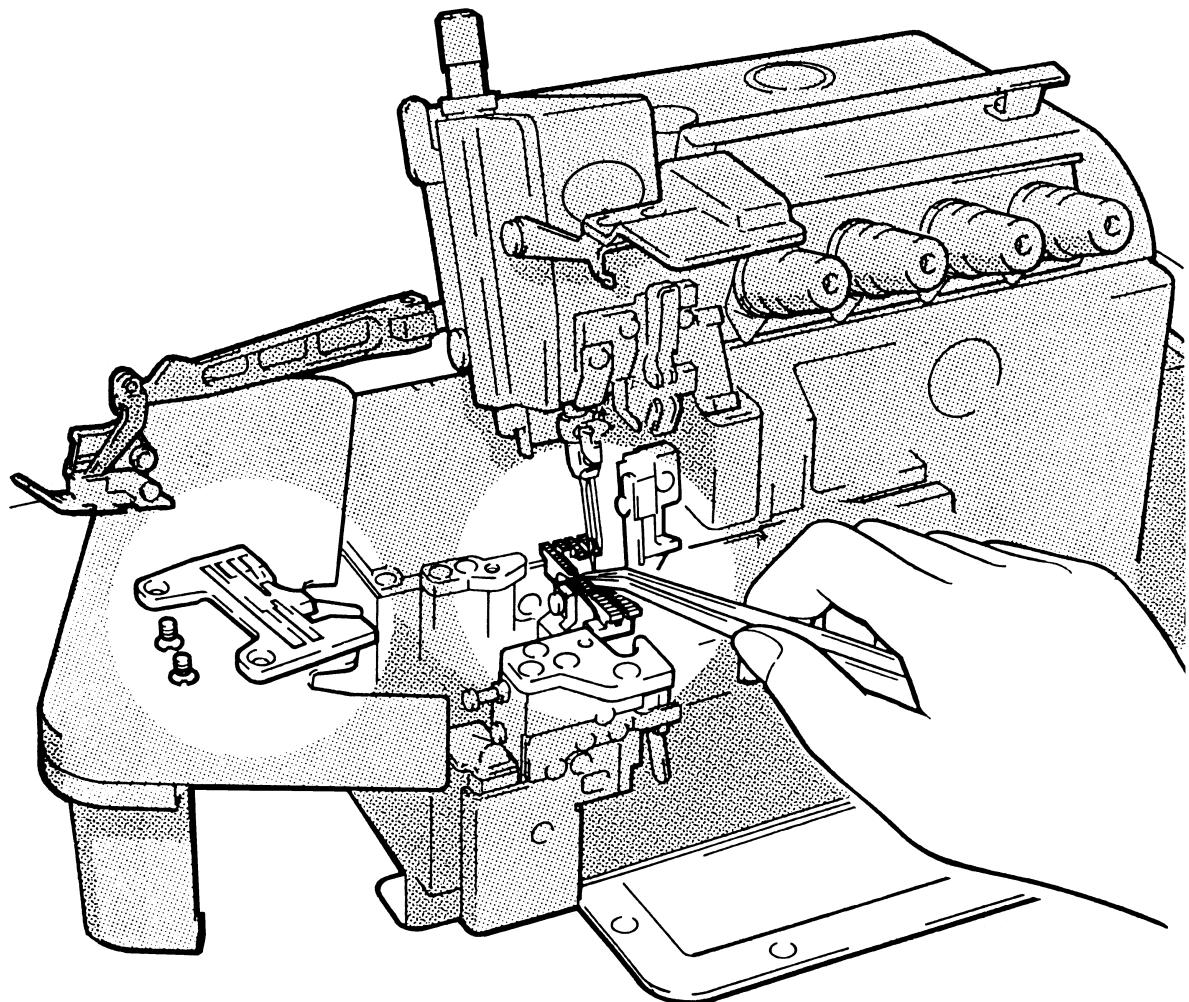


使用中的保养
MAINTENANCE
DURING USE

缝纫机的清扫
Cleaning the machine

缝纫机的清扫，以针板槽及送布牙周围为主。

Mainly the slots of the needle plate and the feed rows should be cleaned.



使用中的保养
MAINTENANCE
DURING USE

换针
Replacing the needle

准确辨认针的前后，请将针凹向着后方，即背向操作者进行安装。

针要牢固的插到孔的最深处。

- * Check the needle carefully to see that the scarf is turned to the rear of the machine.
- * Insert the needle to the proper depth, and fasten securely.

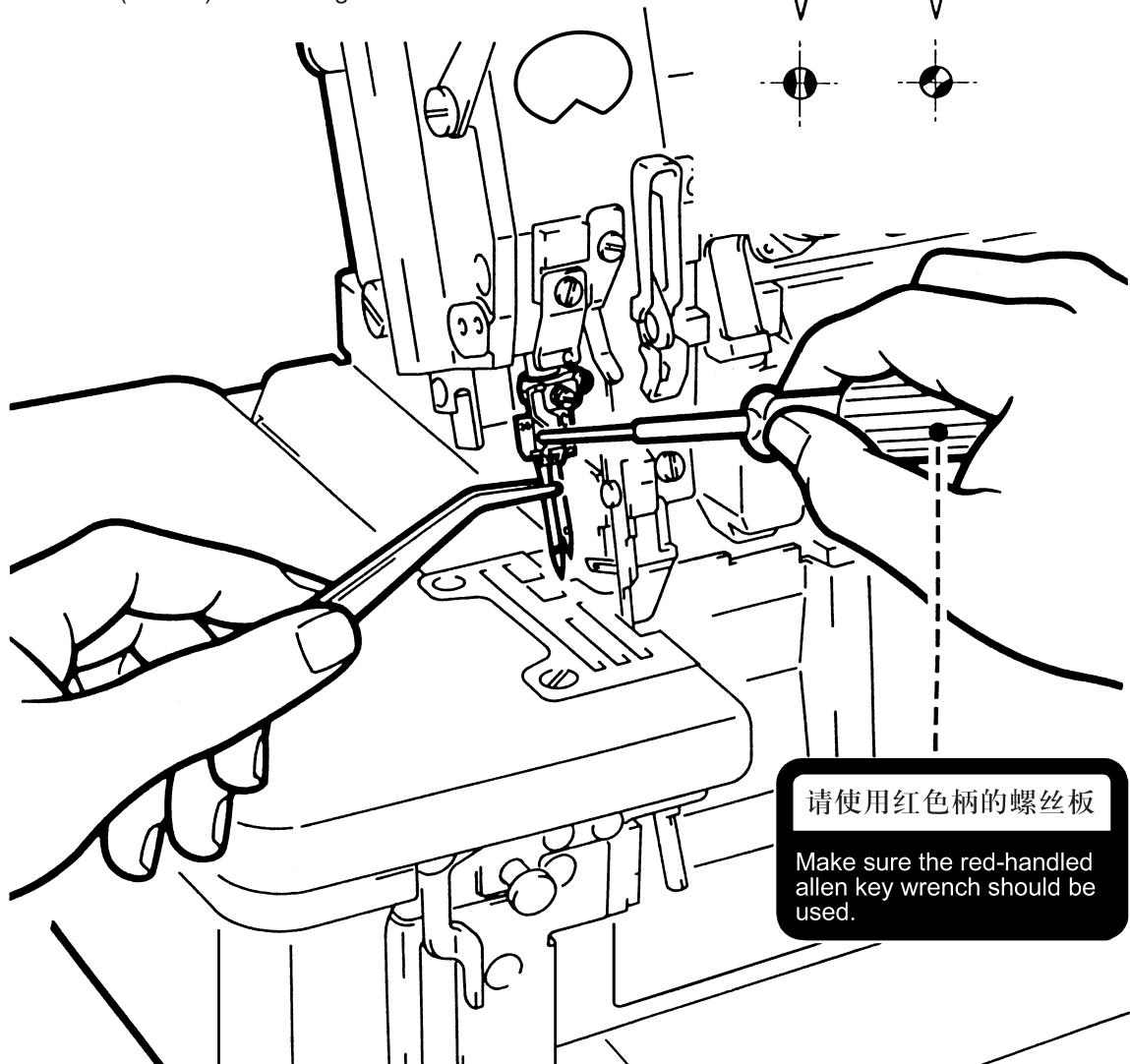
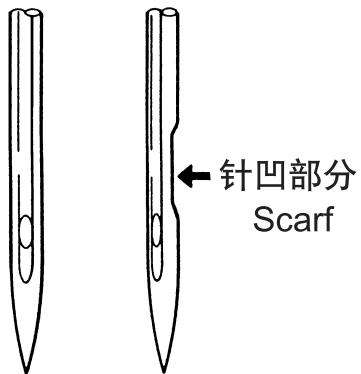
标准使用针：风琴DCX27

安全、包缝系列：风琴DCX5

Standard needle: Organ DCx27

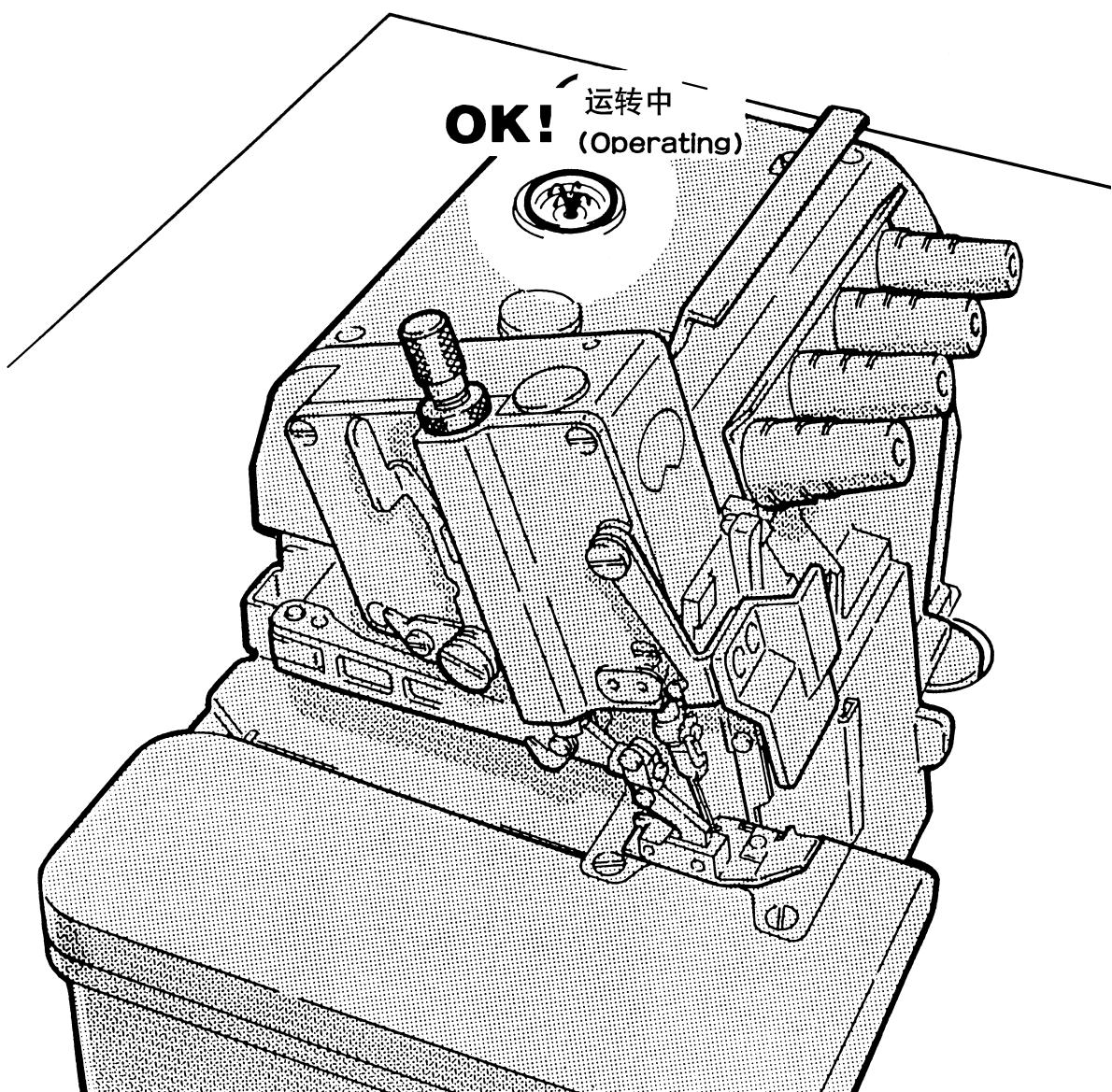
5200H(3200H) series: Organ DCx5

OK! NO!



使用中的保养
MAINTENANCE
DURING USE

检查机油的循环 Checking the oil circulation

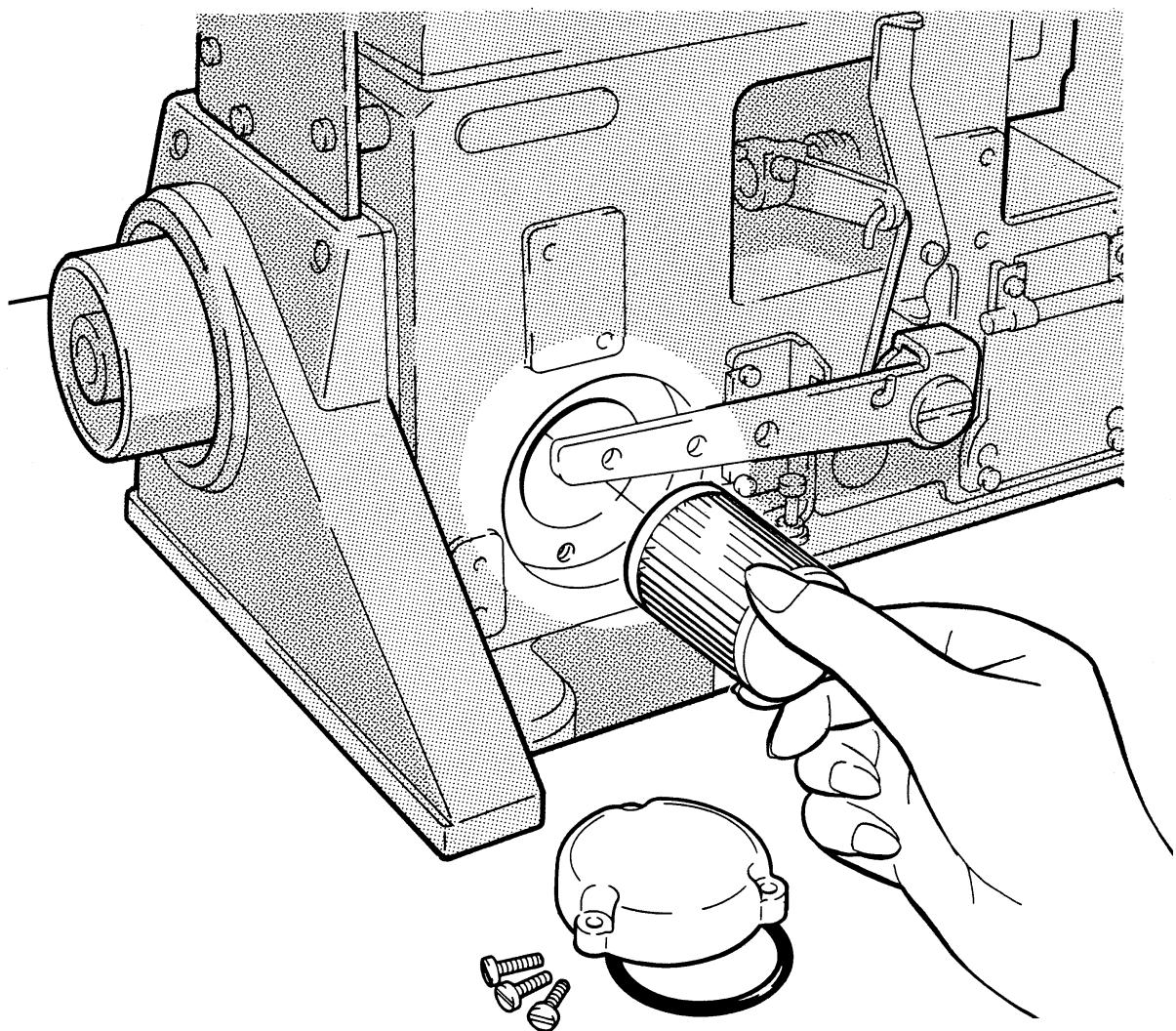


使用中的保养
MAINTENANCE
DURING USE

机油的检查和更换 Checking and replacing the oil filter

机油每6个月检查并更换。

Check and replace the oil filter every six months.

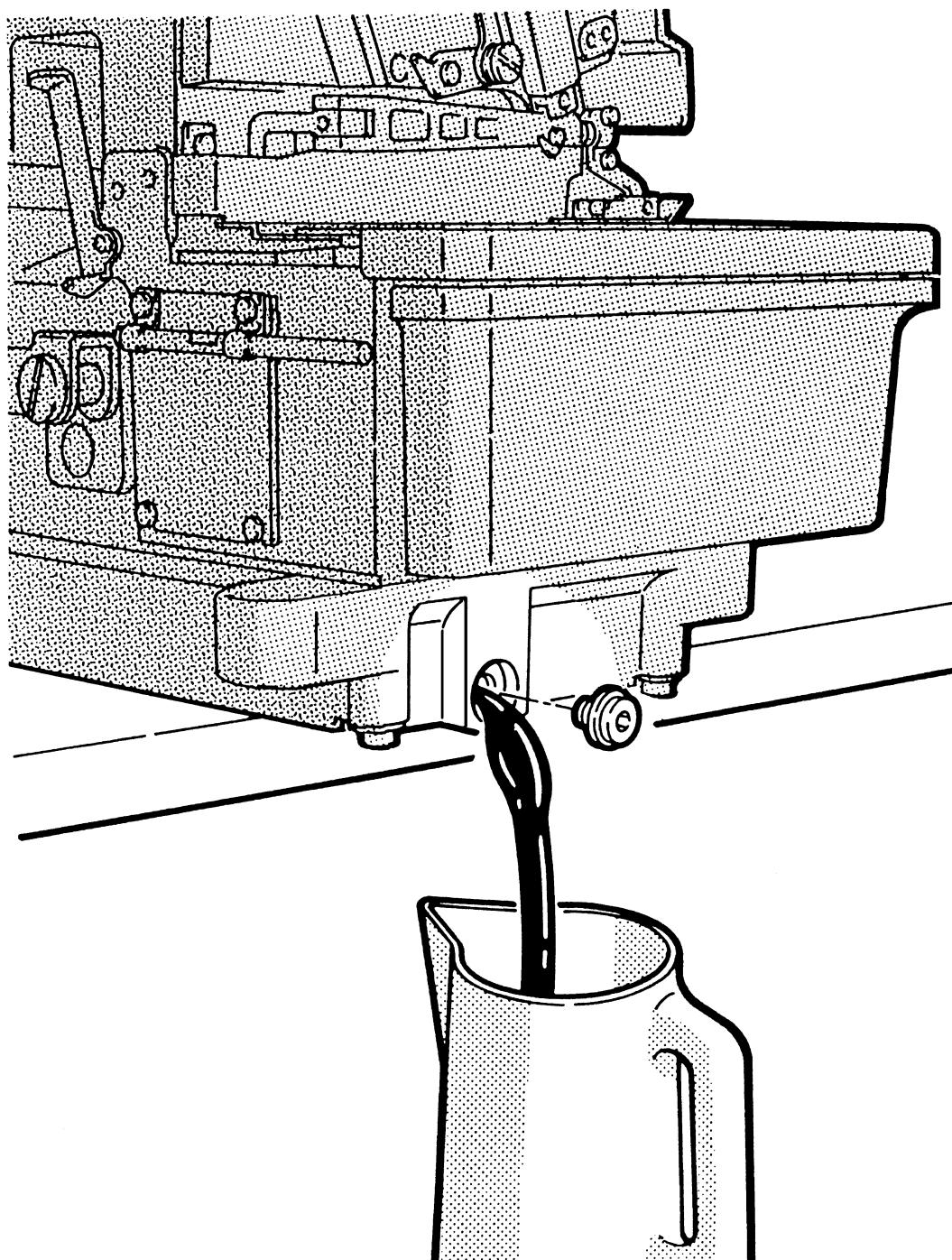


使用中的保养
MAINTENANCE
DURING USE

换机油
Replacing the oil

机油的更换，请在使用开始1个月后更换一次，然后，每6个月更换一次。
供油请参见第2页。

Replacing the oil one month after the firstuse
and every six months there after.(See p2.)

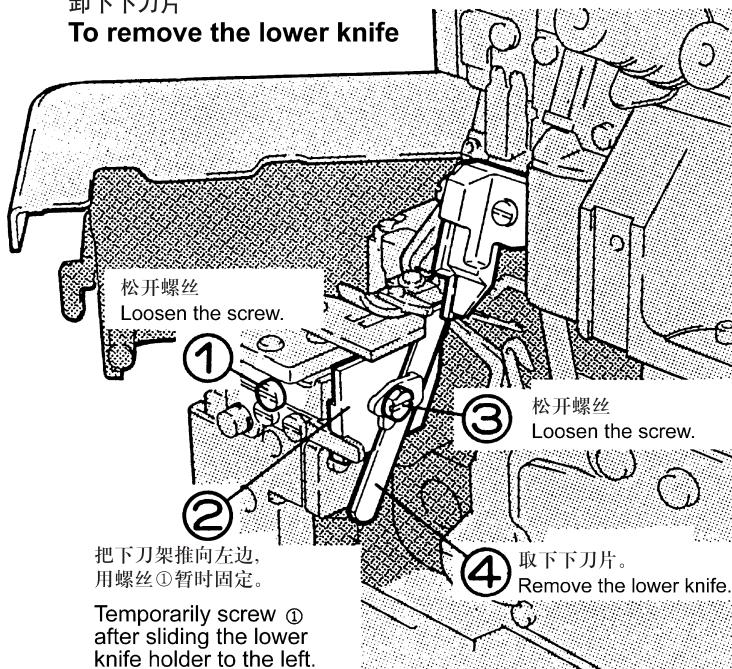


使用中的保养
MAINTENANCE
DURING USE

下刀片的更换 Replacing the lower knife

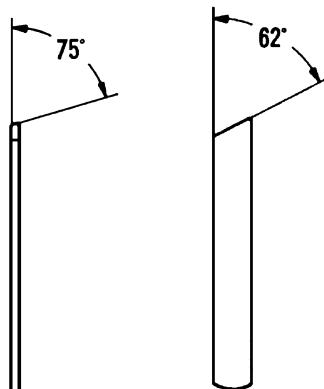
卸下下刀片

To remove the lower knife



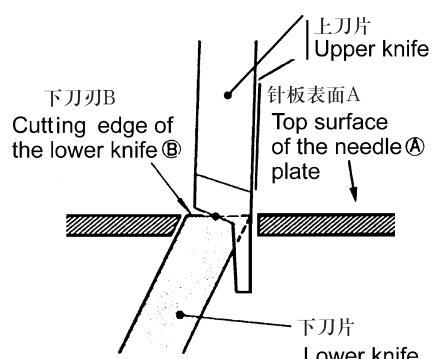
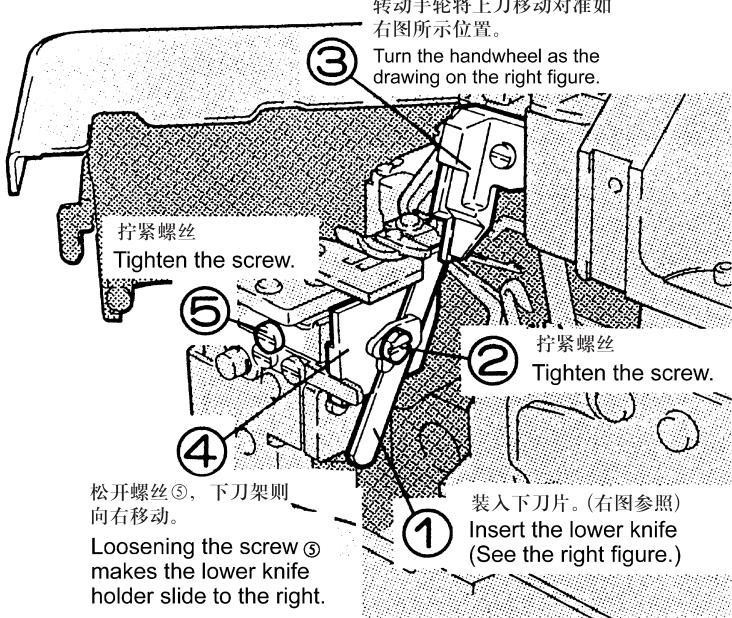
下刀片正确的研磨角度

Correct angles to resharpen
the lower knife



安装下刀片

To replace the lower knife



使针板表面A与下刀刃B处于相同水平位置。

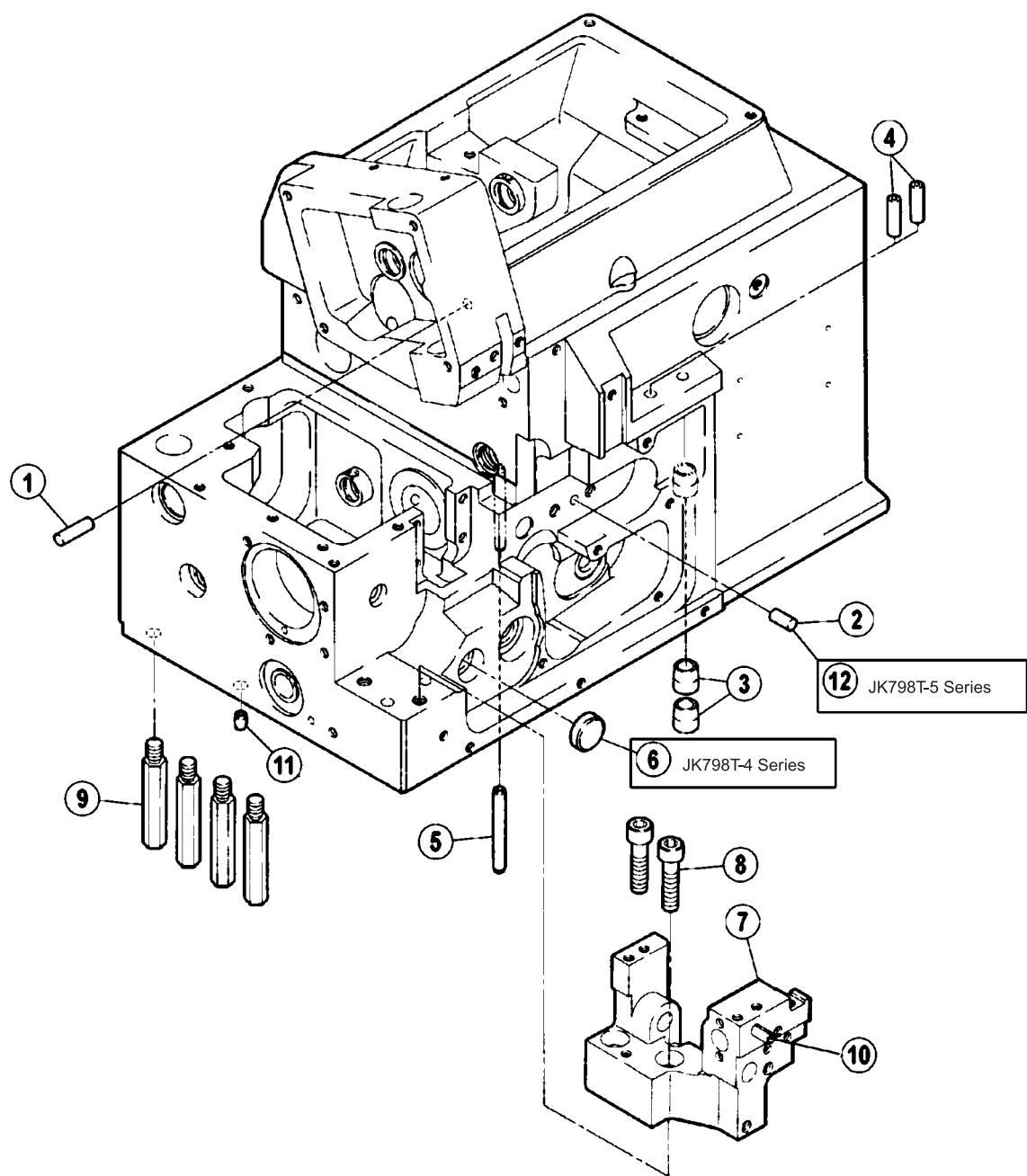
Level of [A] = Level of [B]

装好下刀片后进行剪线，确认剪切状况

Chek cutting action of knife

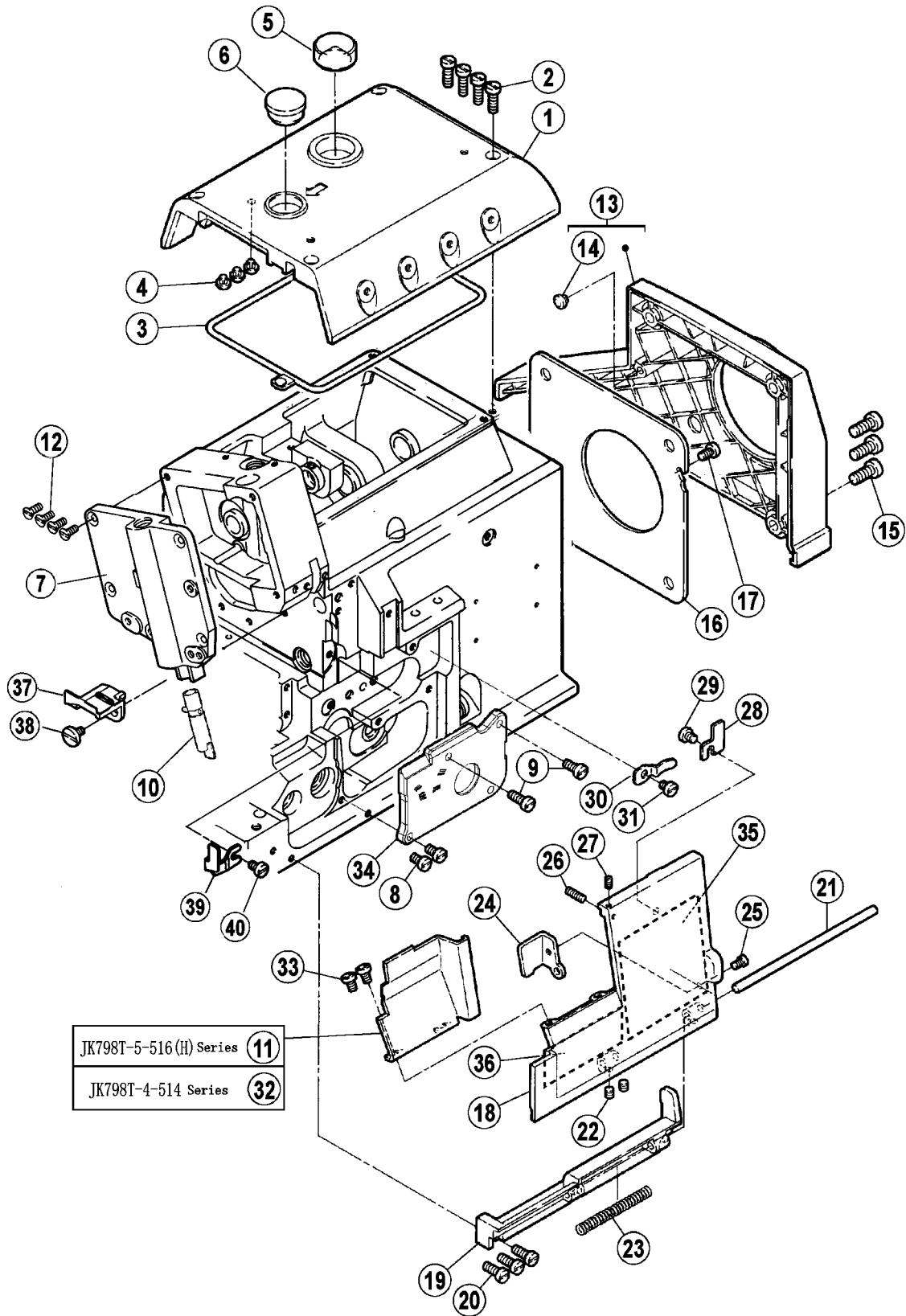
JK798T调整基准表

NO.	机 型	针高度 (± 0.1)	下弯针				上弯针				二重环				送 牙			
			引量	出量	高 度	弯针架 左 右位 置	上弯针座 安 装方 向	弯针引 量	送 齿倾 斜度	送 齿高 度	上送牙高 度(按下送 齿上面)	送布偏 心量	辅助送 齿段差	上送牙高 度(按下送 齿上面)	送 牙	送布偏 心量	辅助送 齿段差	送 牙
1	JK798T-3-504-02/233	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	----	针板上面水平	0.8	0.2	0.5	0.35~2					
2	JK798T-3-504-32R2/223	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	----	针板上面水平	0.6~0.7	0.2	0.3	0.35~1.7					
3	JK798T-3-505-12/223	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	----	针板上面水平	0.8	0.2	0.5	0.35~2					
4	JK798T-4-514-M03/333	10.5	3.8	5.4 ~ 5.7	10.5	13.5	右	----	针板上面水平	0.8	0.2	0.5	0.35~2					
5	JK798T-4-514-43P2/333	10.5	3.8	5.4 ~ 5.7	10.5	13.5	右	----	针板上面水平	0.8	0.2	0.5	0.35~2					
6	JK798T-4-514-M53/333	10.5	3.8	5.4 ~ 5.7	10.5	13.5	右	----	针板上面水平	0.8	0.2	0.5	0.35~1.7					
7	JK798T-4-514-54/433	11.9	4.2	5.4 ~ 5.7	11	13.5	左	----	针板上面水平	1	0.2	0.5	0.35~2					
8	JK798T-4-514-54/443	11.9	4.2	5.4 ~ 5.7	11	13.5	左	----	针板上面水平	1	0.2	0.5	0.35~2					
9	JK798T-5-516-02A/223	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	1.5	针板上面水平	0.8	0.2	0.5	0.35~2					
10	JK798T-5-516-03/333	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	1.5	针板上面水平	0.8	0.2	0.5	0.35~2					
11	JK798T-5-516-A04/435	11.9	4.2	5.0~5.3	12	14.5	左	1.7	针板上面水平	1.1	0.2	0.5	0.35~2					
12	JK798T-5-516-42/233	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	1.5	针板上面水平	0.8	0.2	0.5	0.35~2					
13	JK798T-5-516-02A/233	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	1.5	针板上面水平	0.8	0.2	0.5	0.35~2					
14	JK798T-5-516-53/233	10.5	3.8	4.4 ~ 4.7	10.8	14.5	左	1.5	针板上面水平	0.8	0.2	0.5	0.35~2					



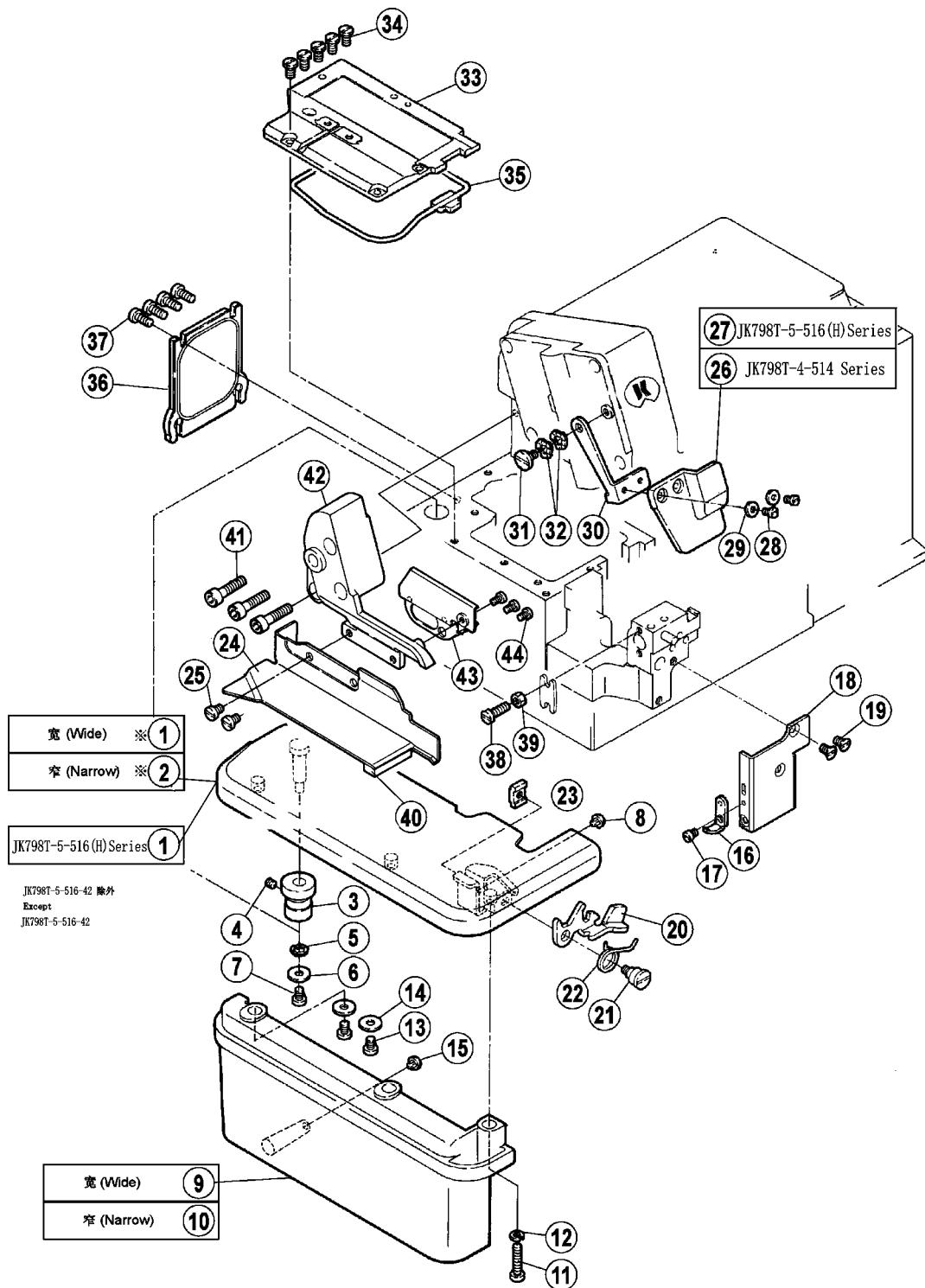
一、机壳部件/Machine Bed Frame

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	P03010	240333	销5.5×16	Pin	1	1	1
2	P03017	201002	销5×10	Pin	1	1	1
3	20711001	210194	导向套	Indicator guide	2	2	2
4	20713027	240325	过线管	Pipe	2	2	2
5	P03018	240299	销4×40	Pin	1	1	1
6	20628023	208173	送布轴油封	Plug	1	1	0
7	20701002	270008-91	下刀座	Bracket Assembly	1	1	1
8	207S13003	4511	螺钉M6×25	Screw	2	2	2
9	206S30001	270047	支柱	Bed Pin	4	4	4
10	P03019	240342	销5×14	Pin	1	1	1
11	20126001	----	工艺孔销	Pin	1	1	1
12	20726009	----	厚料摇杆定位销	Pin	0	0	1(厚料)
	20701001	270001-9S	机壳	Machine Bed Complete	1	1	1
	20703001	----	上轴右套	Sleeve	1	1	1
	20703002	----	上轴左套	Sleeve	1	1	1
	20703003	----	送布右轴套	Sleeve	1	1	1
	20703004	----	上刀轴左套	Sleeve	1	1	1
	20703005	----	弯针前轴套	Sleeve	2	2	1
	20703006	----	上弯针后轴套	Sleeve	1	1	1
	20703007	----	主轴套筒	Sleeve	1	1	1
	20703008	----	差动轴套	Sleeve	1	1	1
	20703009	----	上刀轴右套	Sleeve	3	3	6



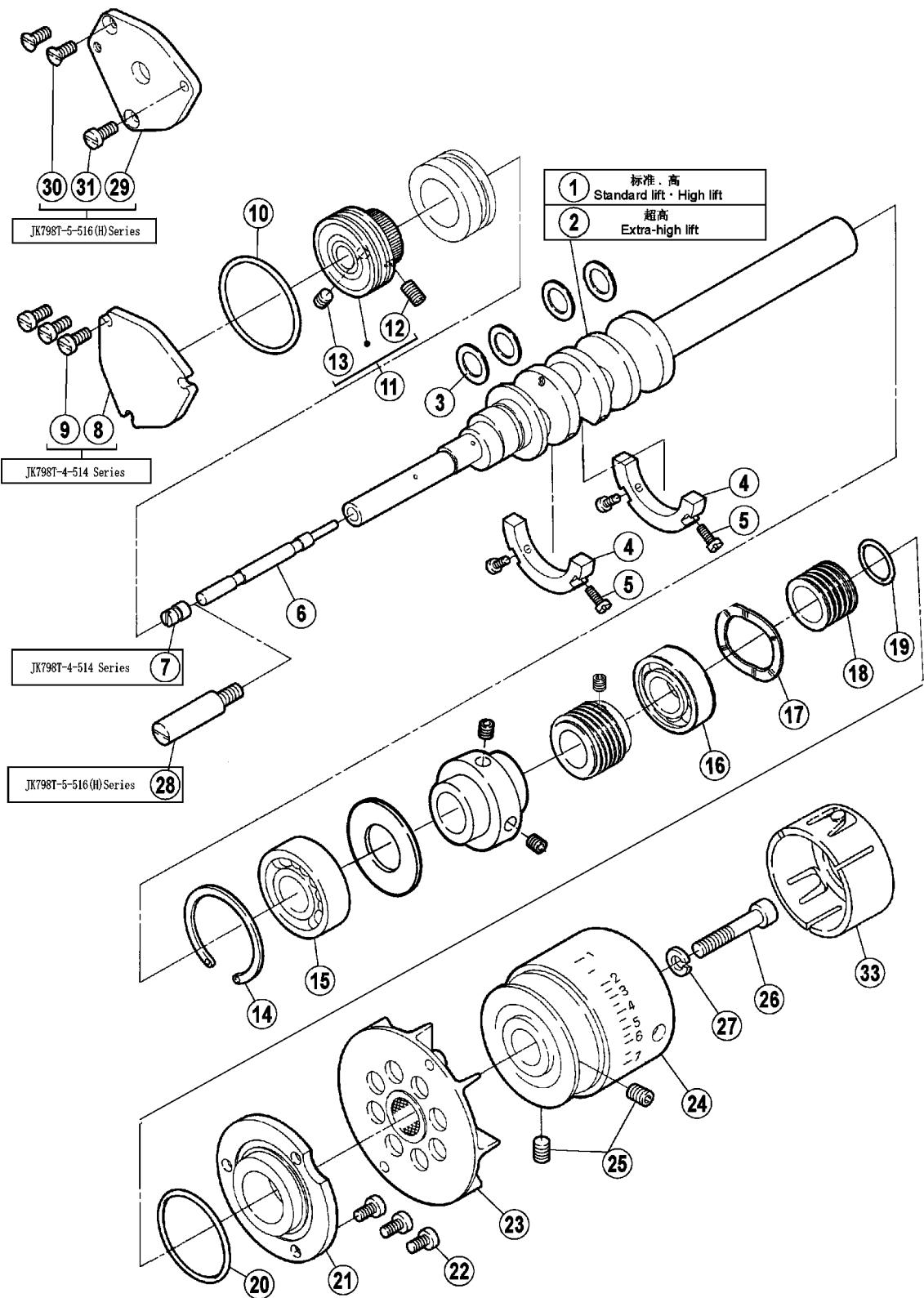
二、机壳机罩部件(1)/Cover(1)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20701003	270020-SD	上罩	Top Cover	1	1	1
2	207S11012	7020	螺钉M4×10	Screw	4	4	4
3	20722001	270021	密封垫	Gasket	1	1	1
4	20622003	240305	减震垫	Cushion Rubber	3	3	3
5	20711002	179107-05	油窗	Oil sight window	1	1	1
6	20722002	240110	油塞	Plug	1	1	1
7	20701004	270010-UD	侧盖	Side Cover	1	1	1
8	207S11012	7020	螺钉M4×10	Screw	2	2	2
9	207S11008	7021	螺钉M4×12	Screw	2	2	2
10	2070201100	274011-91	压脚杆组件	Presser Bar	1	1	1
11	20712043	270013	左前盖	Front Cover (left)	0	0	1
12	207S17001	7044	螺钉M4×10	Screw	4	4	4
13	20711003	270024-9U	皮带罩	Belt Cover Assembly	1	1	1
14	----	----	----	----	----	----	----
15	S01013	7176	螺钉M6×14	Screw	3	3	3
16	20712001	270025	风扇罩	Fan Cover	1	1	1
17	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
18	20701005	270011-UD	右前盖	Front Cover (right)	1	1	1
19	20701006	270014	铰链	Hinge	1	1	1
20	207S11008	7021	螺钉M4×12	Screw	3	3	3
21	20626001	240043	铰链销	Pin	1	1	1
22	207S14001	4543	螺钉M4×4	Screw	2	2	2
23	20627001	240301	铰链销弹簧	Spring	1	1	1
24	20712002	270018	锁紧板	Latch	1	1	1
25	207S11009	7009	螺钉M3×4.5	Screw	1	1	1
26	207S14002	4574	螺钉M3×12	Screw	1	1	1
27	207S14003	4535	螺钉M3×4	Screw	1	1	1
28	20712003	270017	锁紧板	Latch	1	1	1
29	S01031	7017	螺钉M4X4.7	Screw	1	1	1
30	20612004	210044	前罩板卡簧1	Flat Spring	1	1	1
31	S01031	7017	螺钉M4X4.7	Screw	1	1	1
32	20712004	270012	左前盖	Front Cover (left)	1	1	0
33	207S11011	7018	螺钉M4×5	Screw	2	2	2
34	20712005	270028	前盖板	Side Cover	1	1	1
35	× × × ×	----	穿线图	Threading diagram	1	1	1
36	× × × ×	----	穿线图	Threading diagram	0	0	1
37	20822006	270079	外罩	Cover	1	1	1
38	207S20002	7066	螺钉	Screw	1	1	1
39	20812013	270081	送料压板	Cover	1	1	1
40	207S11011	7018	螺钉M4×5	Screw	1	1	1



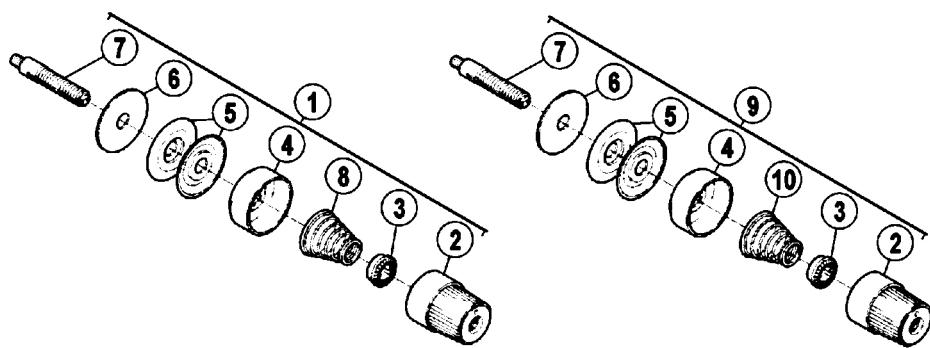
三、机壳机罩部件(2)/Cover(2)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	2071204400	270035	缝台组件(宽)	Cloth Plate	0	0	1
2	2071200600	270037	缝台组件(窄)	Cloth Plate	1	1	0
3	20703010	270042	套筒	Bushing	1	1	1
4	207S14001	4543	螺钉M4×4	Screw	1	1	1
5	W02004	----	止动垫圈6	Washer	1	1	1
6	30228008	204115	垫圈	Washer	1	1	1
7	207S11011	7018	螺钉M4×5	Screw	1	1	1
8	20622003	240305	减震垫	Cushion Rubber	1	1	1
9	20711018	270030-UB	侧盖组件(宽)	Side Cover (Wide)	0	0	1
10	20711004	270031-UB	侧盖(窄)	Side Cover (Narrow)	1	1	0
11	207S11013	7025	螺钉M4×17.5	Screw	1	1	1
12	W02002	201252	垫圈4	Spring Washer	1	1	1
13	207S11011	7018	螺钉M4×5	Screw	2	2	2
14	20528017	240343	垫片	Washer	2	2	2
15	20622003	240305	减震垫	Cushion Rubber	1	1	1
16	20612016	270049	下刀座前垫护板	Latch	1	1	1
17	207S11014	7180	螺钉M3.5×4.5	Screw	1	1	1
18	20712008	270015	挡板	Plate	1	1	1
19	207S17003	7170	螺钉M4×7.5	Screw	2	2	2
20	20712009	270043	连杆	Lever	1	1	1
21	207S20001	7172	螺钉M4	Screw	1	1	1
22	20727001	270044	扭簧	Spring	1	1	1
23	20709001	270045	托架	Bracket	1	1	1
24	20712010	270019	布料挡板	Fabric Guide	1	1	1
25	207S11007	7019	螺钉M4×7.5	Screw	2	2	2
26	20711005	270032	防护罩	Eye Guide	1	1	0
27	20711019	270033	防护罩	Eye Guide	0	0	1
28	207S11015	7062	螺钉M3×6	Screw	2	2	2
29	W01011	----	垫圈3	Washer	2	2	2
30	20712011	270034	托架	Bracket	1	1	1
31	207S20002	7066	螺钉M4	Screw	1	1	1
32	20628022	210307	垫圈	Washer	2	2	2
33	20701007	270022	上盖	Bed Cover Plate Assy.	1	1	1
34	207S12001	7084	螺钉M4×8	Screw	5	5	5
35	20722003	270023	密封垫	Gasket	1	1	1
36	2071201200	270026	后窗板	Cover Plate	1	1	1
37	207S11012	7020	螺钉M4×10	Screw	4	4	4
38	207S11016	7023	螺钉M4×16	Screw	1	1	1
39	N01001	4821	螺母M4	Nut	1	1	1
40	10122020	----	油盘垫	Oil Reservoir Cushion	1	1	1
41	207S13013	4511	螺钉M6×25	Screw	3	3	3
42	20801006	270068	支架	Bracket	1	1	1
43	10812010	270067	外罩	Cover	1	1	1
44	108S1500	7154	螺钉M3×3.5	Screw	3	3	3

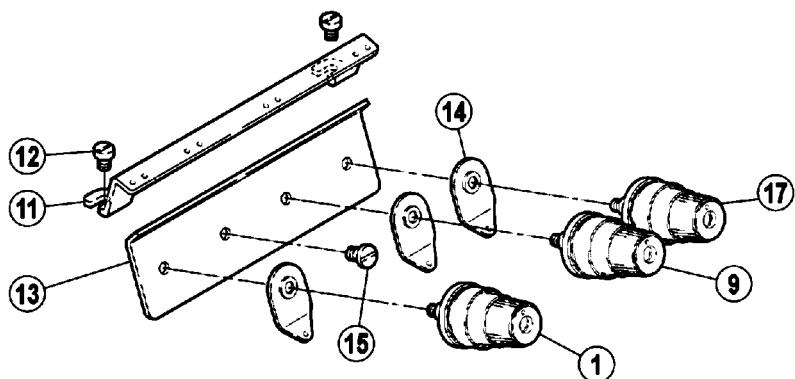


四、主轴部件/Crankshaft Drive Mechanism

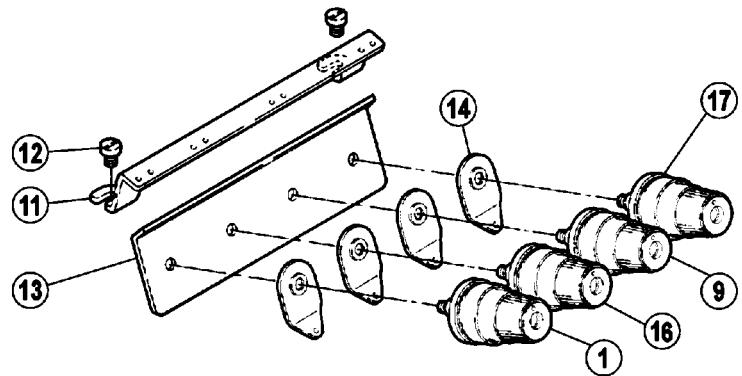
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20702001	270500A	主轴	Crankshaft	1	1	0
2	20702050	270500C	主轴	Crankshaft	0	0	1
3	20628007	----	连杆垫片	Washer	4	4	4
4	20701008	270502	平衡块	Blance Weight	2	2	2
5	207S11017	7011	螺钉M3×8	Screw	4	4	4
6	20726002	270503	销	Pin	1	1	1
7	S10009	4541	螺钉M6×8	Screw	1	1	0
8	20712013	270508	前轴承盖	Cover	1	1	0
9	207S11007	7019	螺钉M4×7.5	Screw	3	3	0
10	O01024	240340	O型圈40×1.8	O Ring	1	1	1
11	B04004	270507-91	轴承6202LB	Ball Bearing	1	1	1
12	207S11018	4572	螺钉5×10	Screw	1	1	1
13	207S14006	4514	螺钉M5×5	Screw	1	1	1
14	20729001	240335	卡簧	Ring	1	1	1
15	B01012	212987	轴承6203	Ball Bearing	1	1	1
16	B04005	211526	轴承6203LLU	Ball Bearing	1	1	1
17	W03003	240306	垫圈32	Washer	4	4	4
18	20103002	----	主轴中轴套	Oil Seal	1	1	1
19	O01025	210057	O型圈17×1.8	O Ring	1	1	1
20	O01028	240307	O型圈41×1.8	O Ring	1	1	1
21	20708002	211528	后轴承盖	Right Cover	1	1	1
22	207S11012	7020	螺钉M4×10	Screw	3	3	3
24	20735002	270504-UD	皮带轮(刻好字)	Machine Pulley	1	1	1
25	S10009	4541	螺钉M6×8	Screw	2	2	2
26	207S13004	4523	螺钉M6×35	Screw	1	1	1
27	W02004	204293	垫圈6	Spring Washer	1	1	1
28	20602002	270510	主轴接轴	Pin	0	0	1
29	20712046	270509	前轴承盖	Cover	0	0	1
30	207S17001	7044	螺钉M4×10	Screw	0	0	2
31	207S11012	7020	螺丝M4×10	Screw	0	0	1
32	20701009	270526	皮带轮罩	Cover	1	1	1
33	O01037	----	O型圈30×1.2	O Ring	2	2	2



■ 1 针 (1-needle)



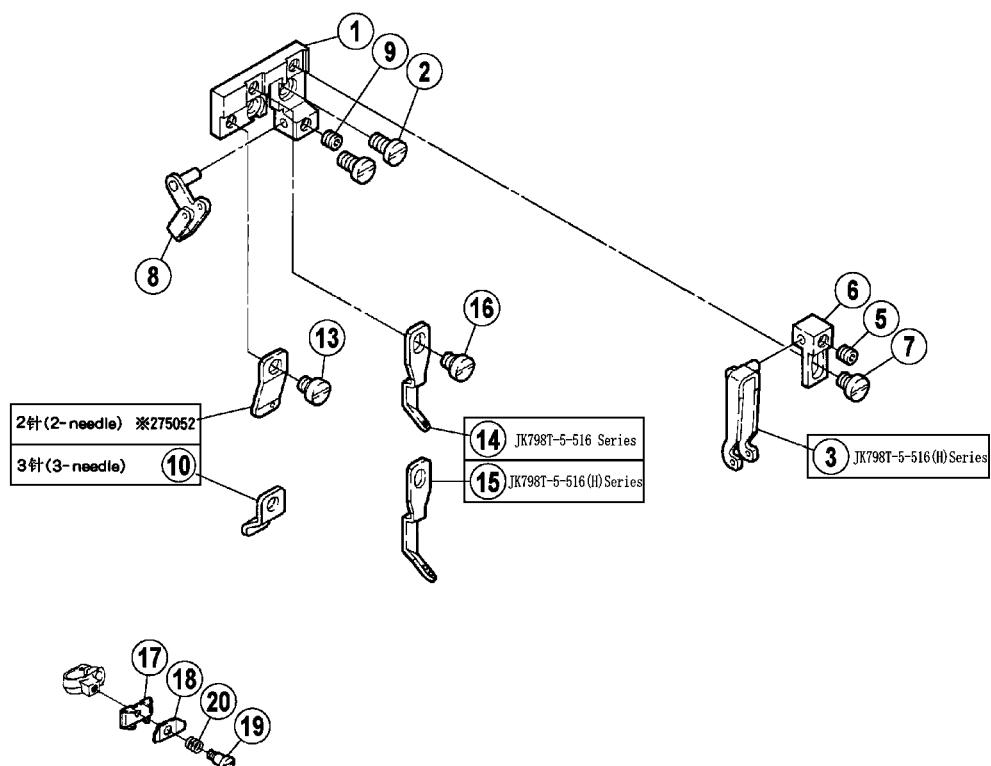
■ 2 针 (2-needle)



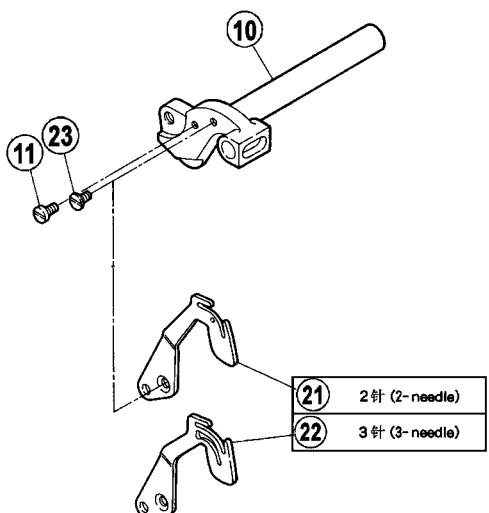
五、夹线部件/Thread Tension Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	2071100400	210529-9U	夹线器组件(红点)	Tension Spring Assembly	1	1	1
2	301S16006	208447-UA	调压螺母	Knob	1	1	1
3	30111006	208448	调压止动套	Rachet	1	1	1
4	30111005	208450-UA	调压止动盖	Cup	1	1	1
5	30128016	210319	夹线片	Tension Disc	2	2	2
6	20623008	208449	夹线片垫	Felt	1	1	1
7	201S30016	5082A	夹线螺钉	Screw Stud	1	1	1
8	20727011	20137	调压簧	Spring	1	1	1
9	2071100500	210531-9U	夹线器组件(蓝点)	Tension Spring Assembly	1	1	1
10	30127013	201086	调压簧(弱)	Spring	1	1	1
11	20713001	275000	过线板	Thread Guide	1	1	1
12	207S11007	7019	螺钉M4×7.5	Screw	2	2	2
13	20712015	275001	过线板	Thread Guide	1	1	1
14	20612052	202849	前过线板	Tension Guide	3	4	4
15	207S11001	4009-HC	螺钉C5×7.5	Screw	1	0	0
16	2071100300	210530-9U	夹线器组件(黄点)	Tension Spring Assembly	0	1	1
17	2071100700	210532-9U	夹线器组件(绿点)	Tension Spring Assembly	1	1	1

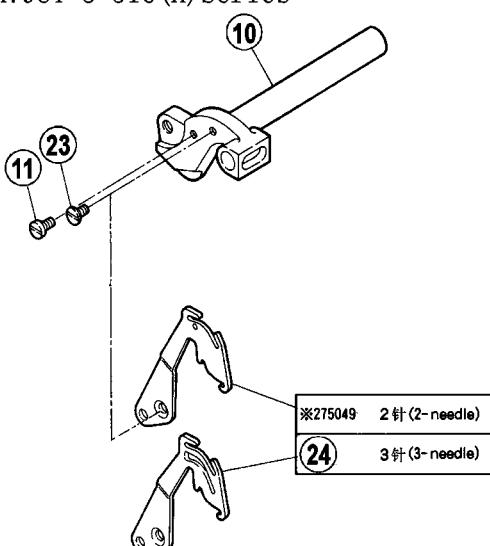
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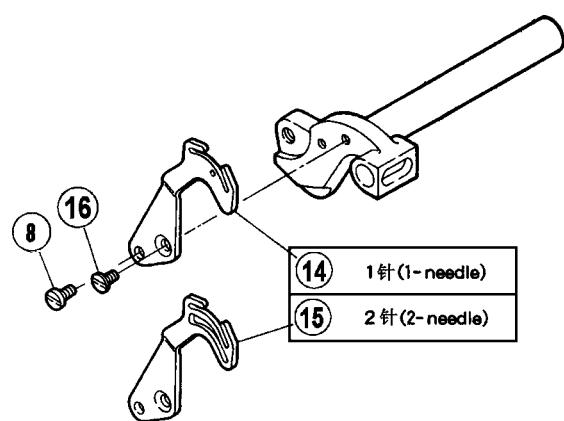
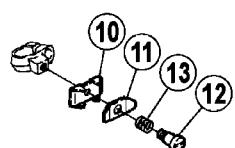
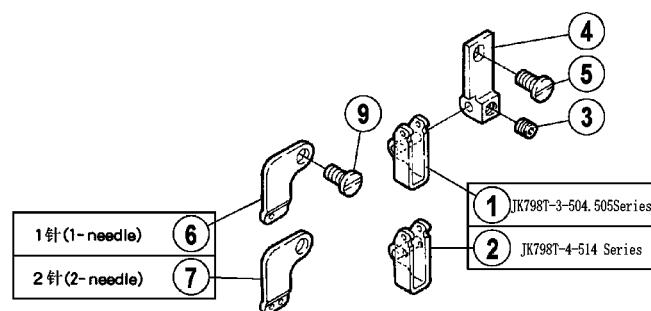
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六、过线机构(1)/Thread Guide and Thread Takeup (1)

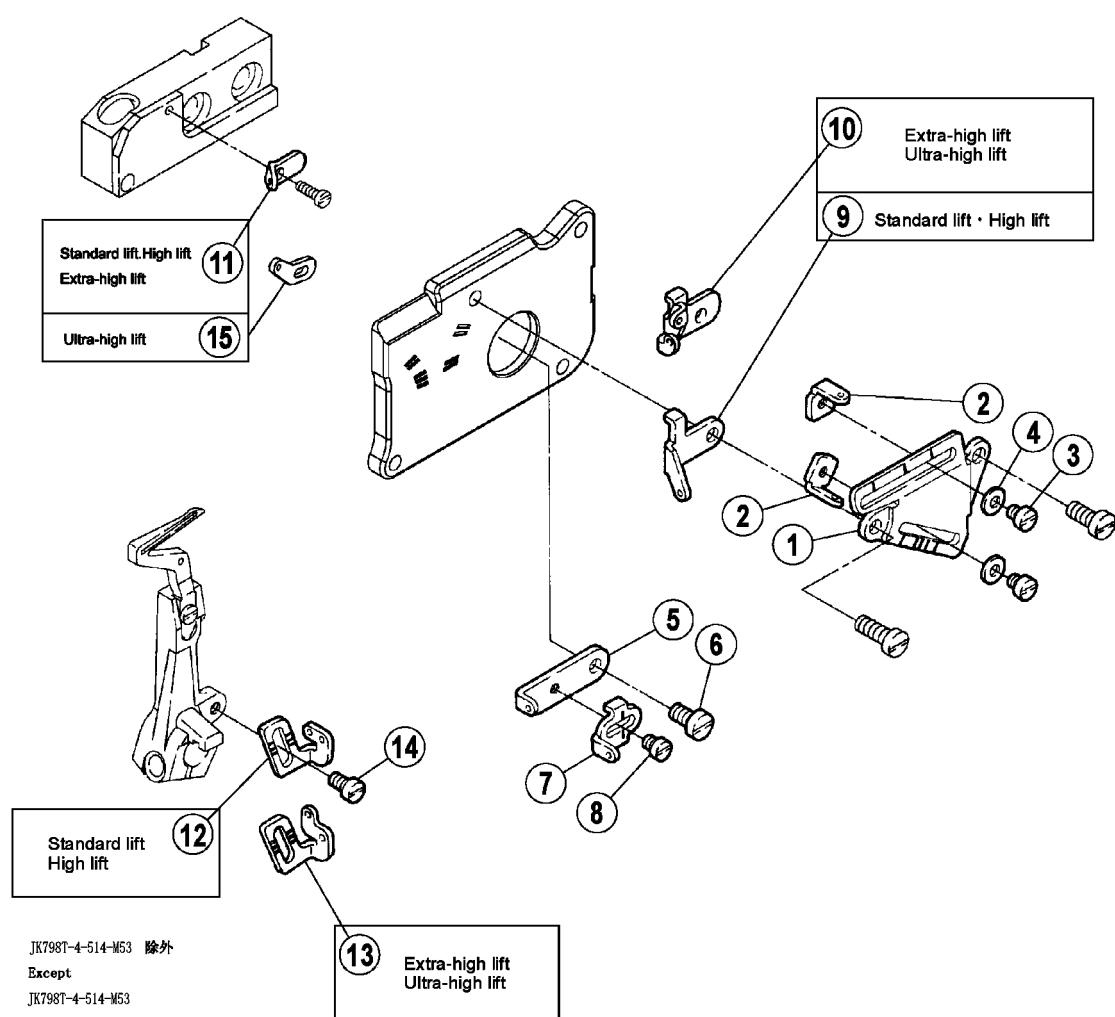
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20701029	275021	托架	Bracket	0	0	1
2	207S11019	7082	螺钉M4×7.5	Screw	0	0	2
3	20713020	275024	过线	Thread Guide	0	0	1
4	20713052	275049	挑线杆	Thread Takeup	0	0	1
5	207S14001	4543	螺钉M4×4	Screw	0	0	1
6	20701030	275026	托架	Bracket	0	0	1
7	S01031	7017	螺钉M4×4.7	Screw	0	0	1
8	20713021	275022	过线	Thread Guide	0	0	1
9	207S14001	4543	螺钉M4×4	Screw	0	0	1
10	20802014	273004	上刀架轴	Upper Knife Lever	1	1	1
11	207S11015	7062	螺钉M3×6	Screw	0	0	1
12	20813013	275052A	过线	Thread Guide	0	0	1
13	S01031	7017	螺钉M4×4.7	Screw	0	0	1
14	20713023	275028	过线	Thread Guide	0	0	1
15	20713051	275057	过线	Thread Guide	0	0	1
16	S01031	7017	螺钉M4×4.7	Screw	0	0	1
17	20713006	275011	托架	Bracket	0	0	1
18	20713007	275012	压线板	Thread Retainer	0	0	1
19	207S20003	7163	螺钉	Screw	0	0	1
20	20727002	240326	压簧	Spring	0	0	1
21	20813007	275027A	挑线	Thread Takeup	0	0	1
22	----	275044A	挑线	Thread Takeup	0	0	1
23	S02007	7041	螺钉M3×5	Screw	1	1	1
24	----	275050	挑线	Thread Takeup	0	0	1

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七、过线机构(2)/Thread Guide and Thread Takeup (2)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20713002	275013A	过线	Thread Guide	1	0	0
2	20713003	275013	过线	Thread Guide	0	1	0
3	207S14001	4543	螺钉M4×4	Screw	1	1	0
4	20701010	275015	托架	Bracket	1	1	0
5	207S11019	7082	螺钉M4×7.5	Screw	1	1	0
6	20813001	275051	过线	Thread Eyelet	1	0	0
7		275051A	过线	Thread Eyelet	0	1	0
8	207S11015	7062	螺钉M3×6	Screw	1	1	0
9	207S11019	7082	螺钉M4×7.5	Screw	1	1	0
10	20713006	275011	托架	Bracket	1	1	0
11	20713007	275012	压线板	Thread Retainer	1	1	0
12	207S20003	7163	螺钉	Screw	1	1	0
13	20727002	240326	压簧	Spring	1	1	0
14	20813002	275016A	挑线	Thread Takeup	1	0	0
15		275017A	挑线	Thread Takeup	0	1	0
16	S02007	7041	螺钉M3×5	Screw	1	1	0

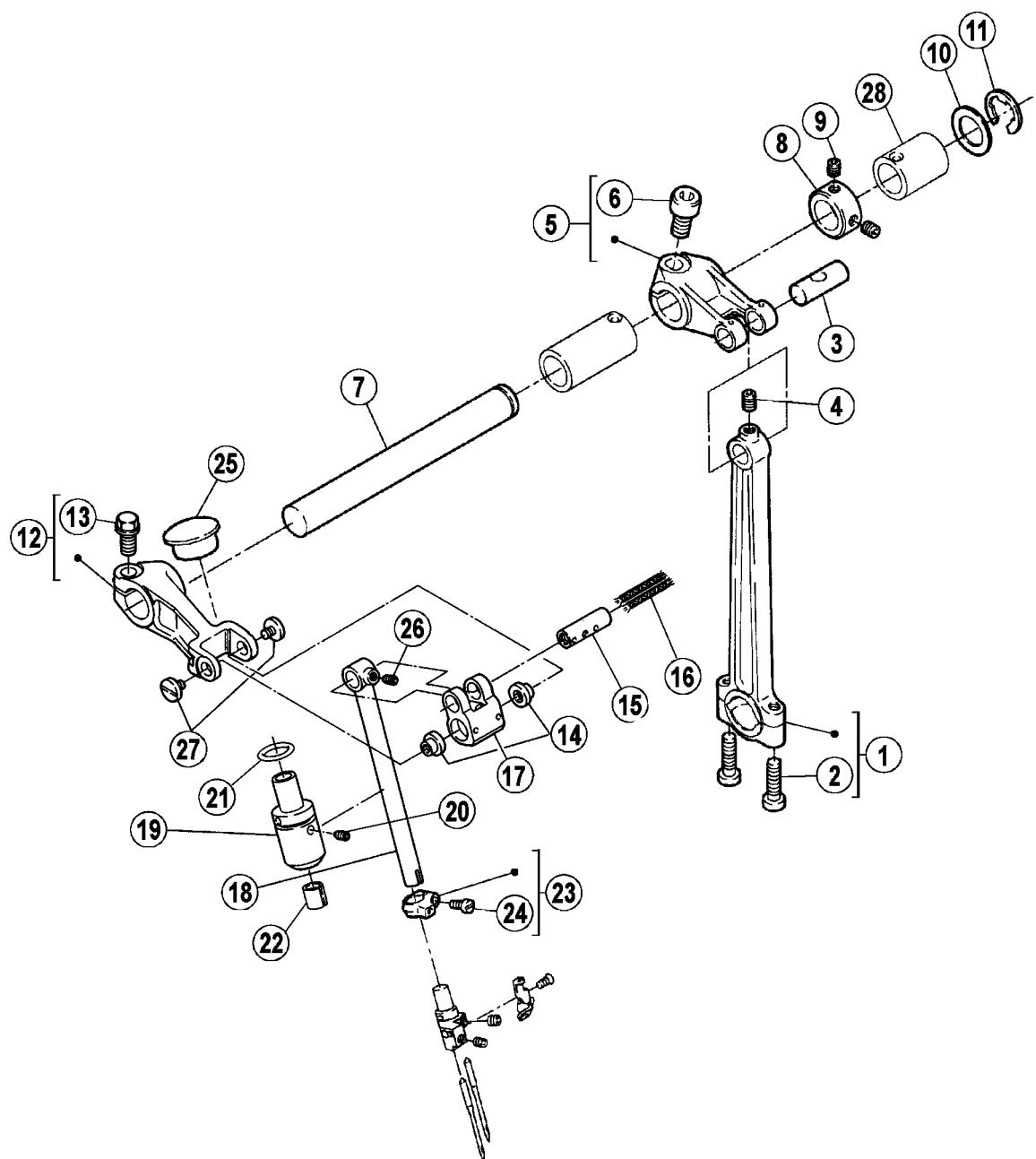


八、过线机构(3)/Thread Guide and Thread Takeup (3)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20712016	275004	托架	Bracket	1	1	1
2	20113015	275047	过线	Thread Guide	2	2	2
3	201S11006	----	S014螺钉	Screw	2	2	2
4	W01011	----	垫圈	Washer	2	2	2
5	20713010	275005	挑线架	Thread Takeup	1	1	1
6	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
7	20713011	275006	过线	Thread Eyelet	1	1	1
8	207S11020	7008	螺钉M3×4	Screw	1	1	1
9	20713012	275007	过线	Thread Guide	1	1	0
10	20713053	275055	过线	Thread Guide	0	0	1
11	20713054	275056	过线	Thread Guide	0	0	1
12	20713015	275009	挑线架	Thread Takeup	1	1	0
13	20713055	275054	挑线架	Thread Takeup	0	0	1
14	207S11021	7012	螺钉M3.5×6	Screw	1	1	1
15	20713013	275010	过线	Thread Guide	1	1	1

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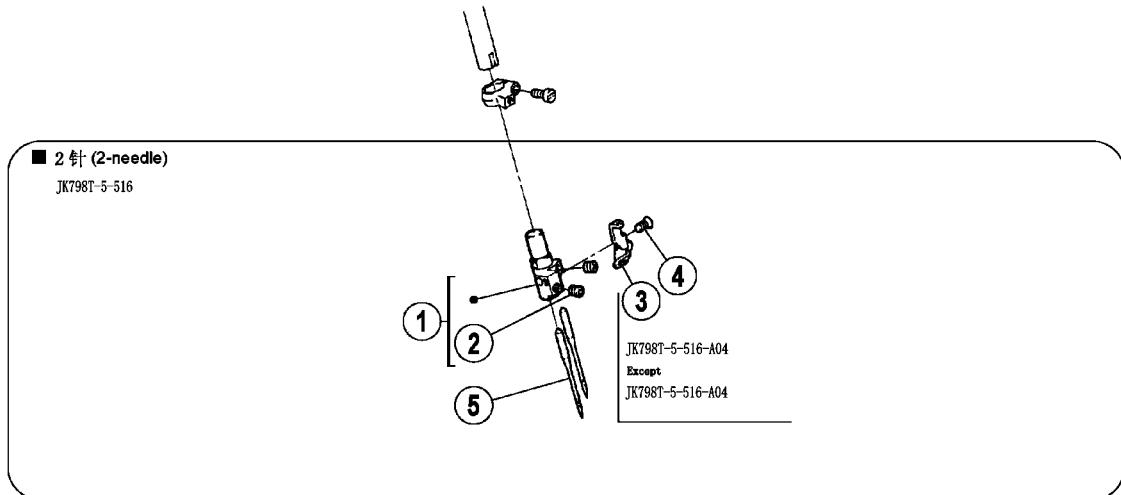
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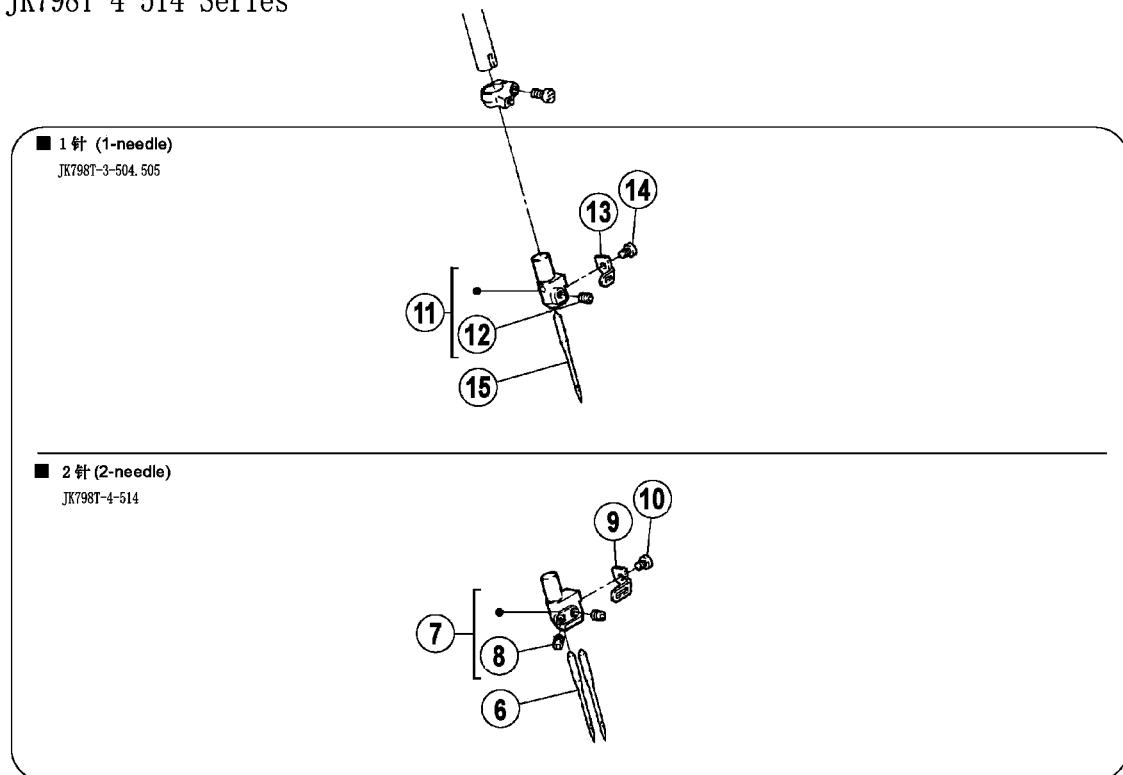
九、针杆部件(1)/Needle Drive Mechanism (1)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705001	271000-92	针杆连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	20626003	271001	曲柄销	Pin	1	1	1
4	207S14007	4538	螺钉M4×6	Screw	1	1	1
5	20704001	271002-92	上轴曲柄	Crank	1	1	1
6	S05018	4533	螺钉M6X0.75X12	Screw	1	1	1
7	20802009	271003	上轴	Shaft	1	1	1
8	20808006	240308	上轴挡圈	Collar	1	1	1
9	207S14001	4543	螺钉M4×4	Screw	2	2	2
10	20628014	208235	上刀架垫片	Washer	1	1	1
11	H05008	202577	挡圈8	Ring	1	1	1
12	20804008	271015-92	针杆曲柄组件	Lever	1	1	1
13	207S12002	7150	螺钉	Screw	1	1	1
14	20826005	271017	曲柄销组件	Shaft Assembly	2	2	2
15	20826006	271021	曲柄销	Shaft	1	1	1
16	20523005	----	JK788油线	Oil wick	1	1	1
17	20804009	271016	针杆组件	Bushing Assembly	1	1	1
18	20802010	271019A	针杆	Needle Bar	1	1	1
19	20803004	271020	针杆套	Bushing	1	1	1
20	207S14008	4546	螺钉M4×5	Screw	1	1	1
21	O01026	201022	O型圈11.5×1.5	O Ring	1	1	1
22	20723003	179009-05	毛毡	Oil Felt	1	1	1
23	20708005	271009-92	挡圈	Ring	1	1	1
24	207S11023	7035	螺钉3×6	Screw	1	1	1
25	20722004	240310	油塞	Plug	1	1	1
26	208S14002	45	螺钉	Screw	1	1	1
27	208S1102	7185	螺钉M3×4	Screw	2	2	2
28	20803007	577601	轴套	Sleeve	1	1	1

JK798T-5-516 (H) Series



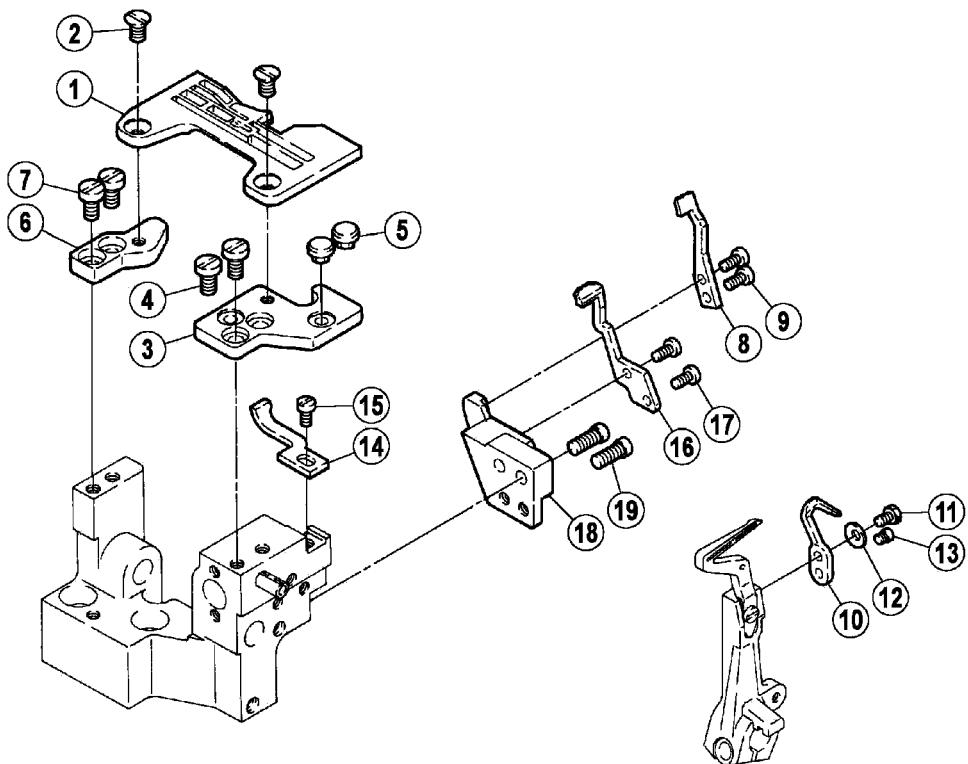
JK798T-4-514 Series



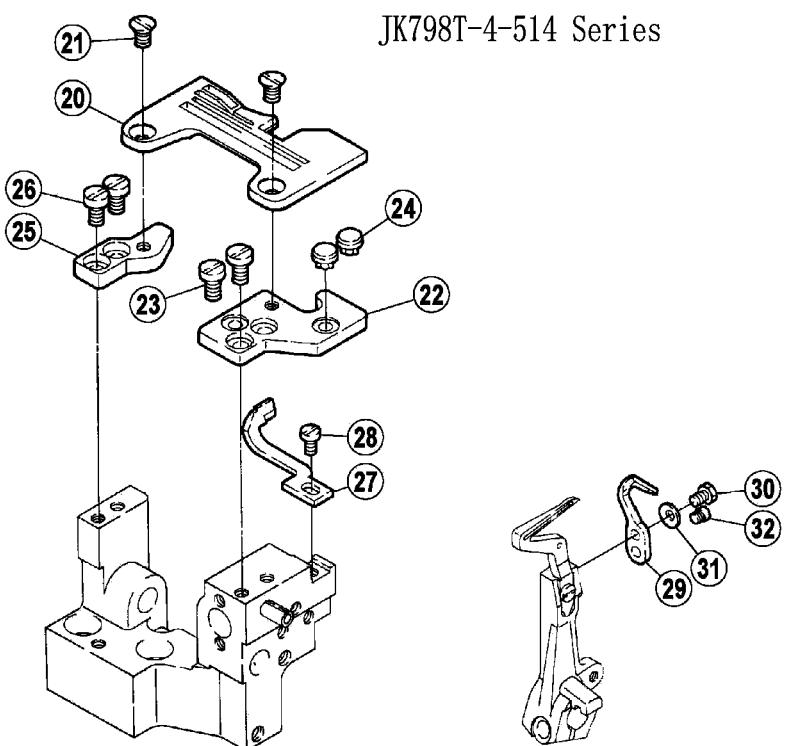
十一、针杆部件(3)/Needle Drive Mechanism (3)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	xxxxxxxxxx	xxxxxxxxxx	针夹头	Needle Holder Assembly	0	0	1
2	207S14009	4554	螺钉M3×3	Screw	0	0	2
3	20713017	275030	过线	Thread Guide	0	0	1
4	207S11024	7120	螺钉M2×3	Screw	0	0	1
5	xxxxxxxxxx	xxxxxxxxxx	机针	Needle	0	0	2
6	xxxxxxxxxx	xxxxxxxxxx	机针	Needle	0	2	0
7	xxxxxxxxxx	xxxxxxxxxx	(四线)针夹头	Needle Holder	0	1	0
8	207S14009	4554	螺钉M3×3	Screw	0	2	0
9	20713018	275019C	过线	Thread Guide	0	1	0
10	207S11024	7120	螺钉M2×3	Screw	0	1	0
11	xxxxxxxxxx	xxxxxxxxxx	(三线)针夹头	Needle Holder Assembly	1	0	0
12	207S14009	4554	螺钉M3×3	Screw	1	0	0
13	20713038	275019A	过线(一针)	Thread Guide	1	0	0
14	207S11024	7120	螺钉M2×3	Screw	1	0	0
15	xxxxxxxxxx	xxxxxxxxxx	机针	Needle	1	0	0

JK798T-5-516 (H) Series



JK798T-4-514 Series

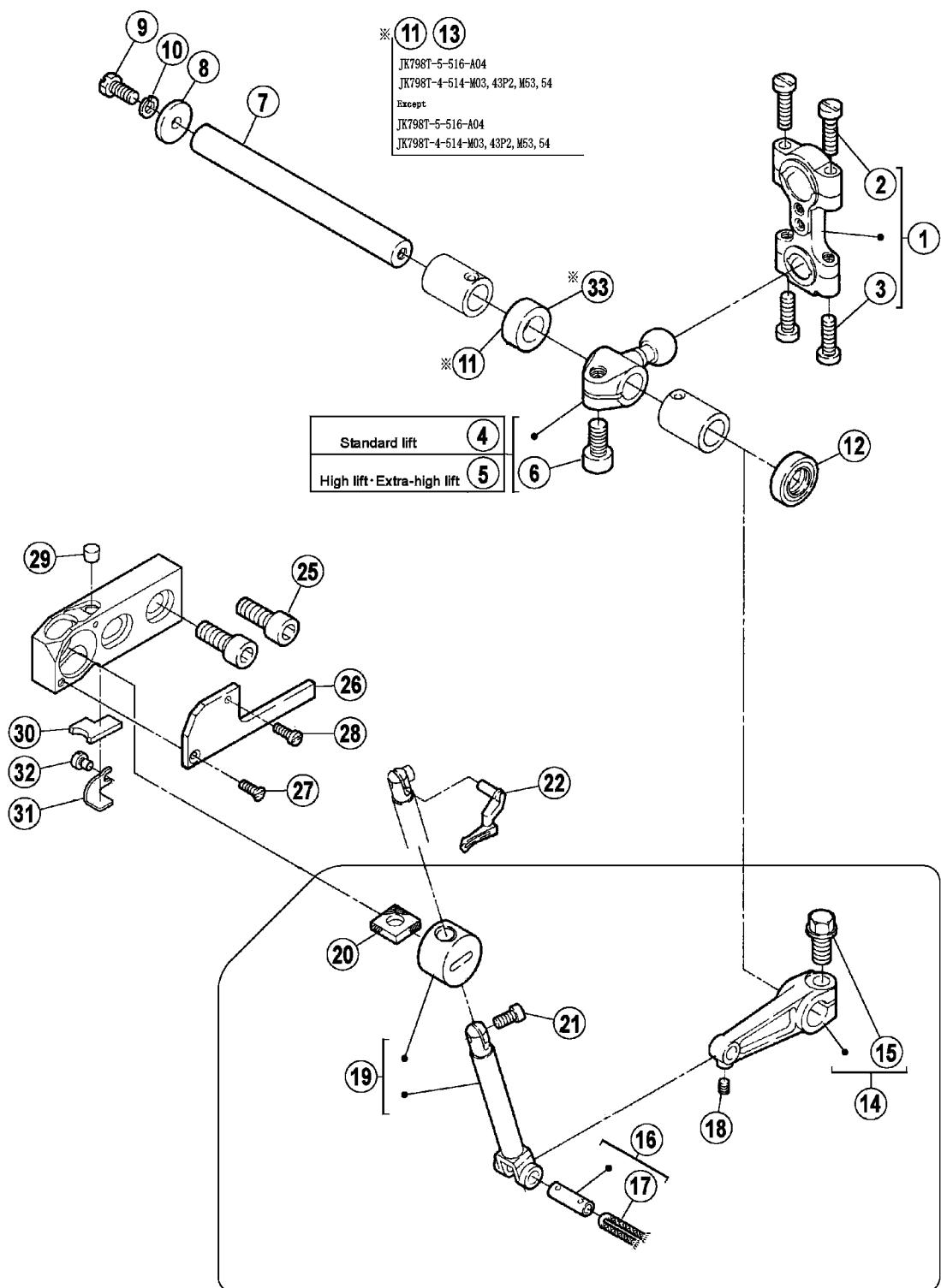


十二、针杆部件(4)/Needle Drive Mechanism (4)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Description	数量 (Number)			
				三线 Three-thread	四线 Four-thread	五线 Five-thread	
1	xxxxxxxx	xxxxxxxx	针板	Needle Plate	0	0	1
2	207S17003	7170	螺钉M4×7.5	Screw	0	0	2
3	20709002	271010	针板垫块 (前)	Bracket	0	0	1
4	207S11007	7019	螺钉M4×7.5	Screw	0	0	2
5	20622003	240305	防震垫	Cushion Rubber	0	0	2
6	20709003	271011	针板垫块 (后)	Bracket	0	0	1
7	207S11007	7019	螺钉M4×7.5	Screw	0	0	2
8	xxxxxxxx	xxxxxxxx	链弯针护针	Needle Guard	0	0	1
9	S01027	7010	螺钉M3×6	Screw	0	0	2
10	xxxxxxxx	xxxxxxxx	护针 (后)	Needle Guard	0	0	1
11	207S12005	7259	螺钉	Screw	0	0	1
12	W03004	240222	垫圈3	Spring	0	0	1
13	207S11002	7165	螺丝M3	Screw	0	0	1
14	xxxxxxxx	xxxxxxxx	机针护针 (前)	Needle Guard	0	0	1
15	207S11007	7019	螺钉M4×7.5	Screw	0	0	1
16	xxxxxxxx	xxxxxxxx	机针护针 (后)	Needle Guard	0	0	1
17	S01027	7010	螺钉M3×6	Screw	0	0	2
18	20701033	271013	托架	Bracket	0	0	1
19	207S11003	7114	螺丝M4×10	Screw	0	0	2
20	xxxxxxxx	xxxxxxxx	针板	Needle Plate	0	1	0
21	207S17003	7170	螺钉M4×7.5	Screw	2	2	0
22	20709002	271010	针板垫块 (前)	Bracket	1	1	0
23	207S11007	7019	螺钉M4×7.5	Screw	2	2	0
24	20622003	240305	减震垫	Cushion Rubber	2	2	0
25	20709003	271011	针板垫块 (后)	Bracket	1	1	0
26	207S11007	7019	螺钉M4×7.5	Screw	2	2	0
27	xxxxxxxx	xxxxxxxx	护针 (前)	Needle Guard	1	1	0
28	207S11007	7019	螺钉M4×7.5	Screw	1	1	0
29	xxxxxxxx	xxxxxxxx	护针 (后)	Needle Guard	1	1	0
30	207S12005	7259	螺钉	Screw	1	1	0
31	W03004	240222	垫圈3	Spring	1	1	0
32	207S11002	7165	螺钉M3	Screw	1	1	0

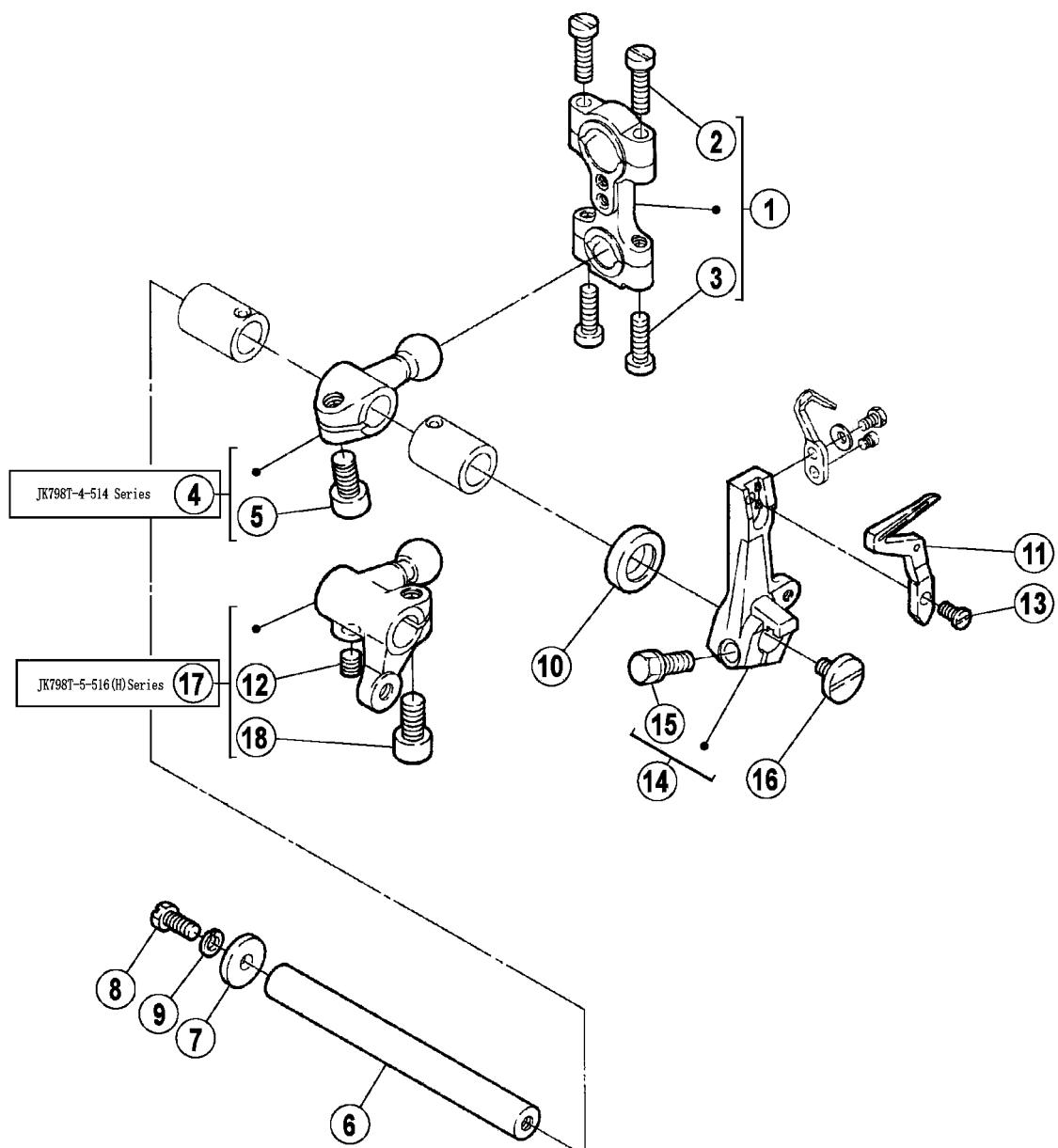
JK798T-5-516 (H) Series

JK798T-4-514 Series



十三、上弯针部件/Upper Looper Drive Mechanism

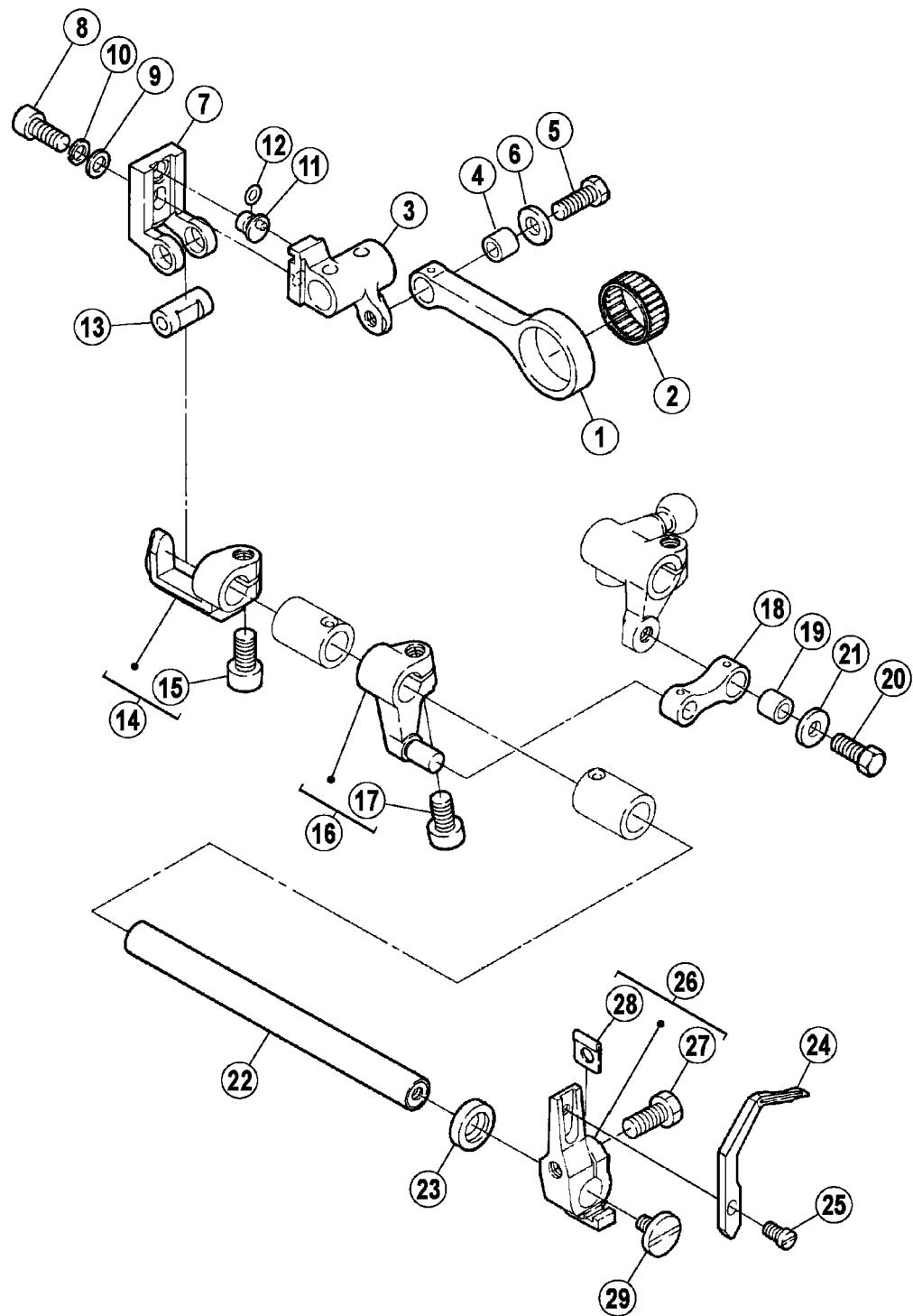
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705002	271500-92	弯针连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	207S11005	7022	螺钉M4×17.5	Screw	2	2	2
4	20704003	271502-92	上弯针球曲柄	Crank	1	0	0
5	20704004	271503-92	上弯针球曲柄	Crank	0	1	1
6	S05018	4533	螺钉M6X0.75X12	Screw	1	1	1
7	20702004	271504	下弯针轴	Shaft	1	1	1
8	20628006	240338	垫圈	Washer	1	1	1
9	207S11004	7174	螺钉M4×10	Screw	1	1	1
10	20628005	303067	上弯针垫圈	Spring Washer	1	1	1
11	20708006	210122	衬套	Spacer	0	1	0
12	20622019	210586A	油封	Oil Seal	1	1	1
13	20708007	210122A	衬套A	Spacer	1	0	1
14	20705003	271505-92	连杆	Lever	1	1	1
15	207S12002	7150	螺钉	Screw	1	1	1
16	20726004	179137-05	曲柄销	Pin Assy.	1	1	1
17	20523005	----	JK788油线	Oil Wick	1	1	1
18	207S14010	4545	螺钉M3×4	Screw	1	1	1
19	2070400500	271517-91	上弯针滑杆组件	Upper Looper Holder Assy.	1	1	1
20	20623005	179130-05	上弯针滑杆套油毡	Felt	1	1	1
21	207S11025	7054	螺钉M3.5×6.7	Screw	1	1	1
22	xxxxxxxxxx	xxxxxxxxxx	上弯针	Upper Looper	1	1	1
23	----	----	----	----	----	----	----
24	----	----	----	----	----	----	----
25	207S11026	4510	螺钉M6×16	Screw	2	2	2
26	20715007	271511	盖板	Cover	1	1	1
27	207S17004	7039	螺钉M2.5×6	Screw	1	1	1
28	207S11027	7033	螺钉M2.5×8	Screw	1	1	1
29	20123021	----	JK795油线	Oil Wick	1	1	1
30	20723005	2745890	吸油棉	Felt	1	1	1
31	20712017	2745880	压板	Bracket	1	1	1
32	207S11020	7008	螺钉M3×4	Screw	1	1	1



十五、下弯针部件/Lower Looper Drive Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705002	271500-92	弯针连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	207S11005	7022	螺钉M4×17.5	Screw	2	2	2
4	20704006	27200-92	下弯针球曲柄	Crank	1	1	0
5	S05018	4533	螺钉M6X0.75X12	Screw	1	1	0
6	20702004	271504	下弯针轴	Shaft	1	1	1
7	20628006	240338	垫圈	Washer	1	1	1
8	207S11004	7174	螺钉M4×10	Screw	1	1	1
9	20628005	303067	上弯针垫圈	Spring Washer	1	1	1
10	20622019	210586A	油封	Oil Seal	1	1	1
11	xxxxxxxx	xxxxxxxx	下弯针	Lower Looper	1	1	1
12	207S14006	4514	螺钉M5×5	Screw	0	0	1
13	207S11028	7168	螺钉M3.5×6.5	Screw	1	1	1
14	20704007	272001-92	下弯针架	Lower Looper Holder	1	1	1
15	207S20004	7055	螺钉M5×13	Screw	1	1	1
16	207S15001	7169	螺钉M4×7	Screw	1	1	1
17	20704013	273511-92	下弯针球曲柄	Crank	0	0	1
18	S05018	4533	螺钉M6×0.75×12	Screw	0	0	1

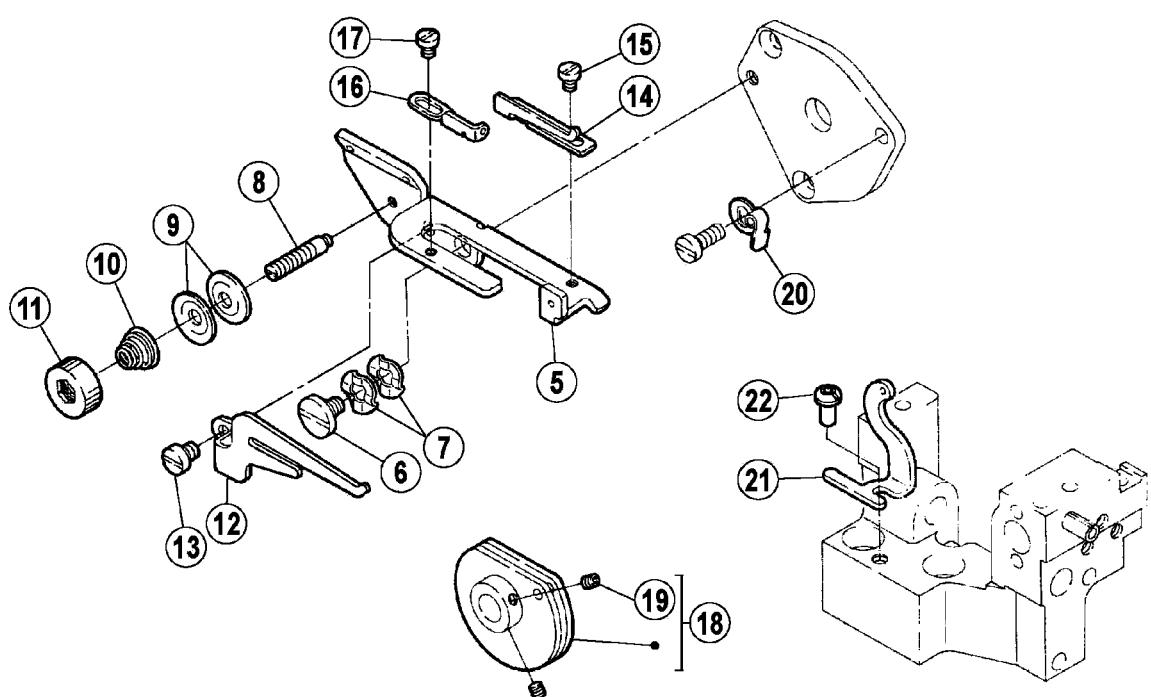
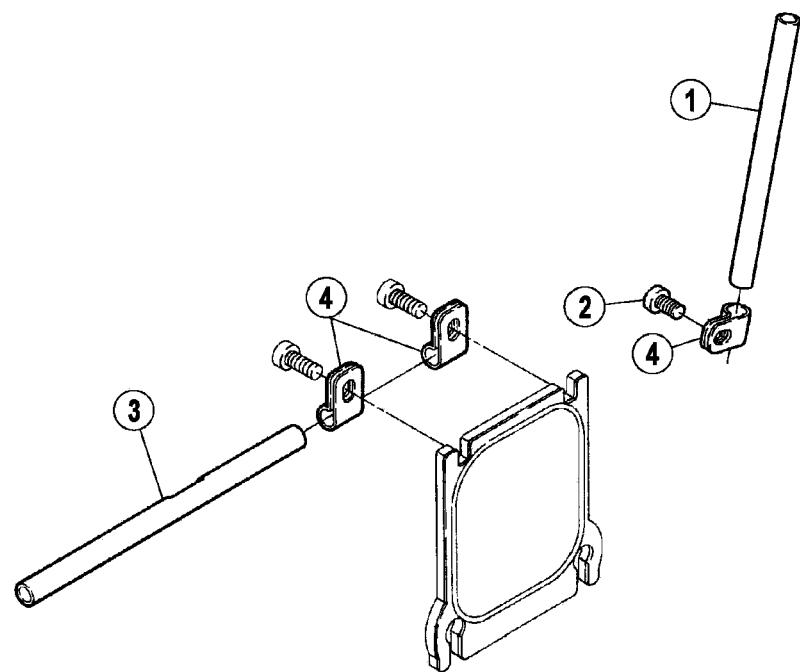
JK798T-5-516 (H) Series



十六、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

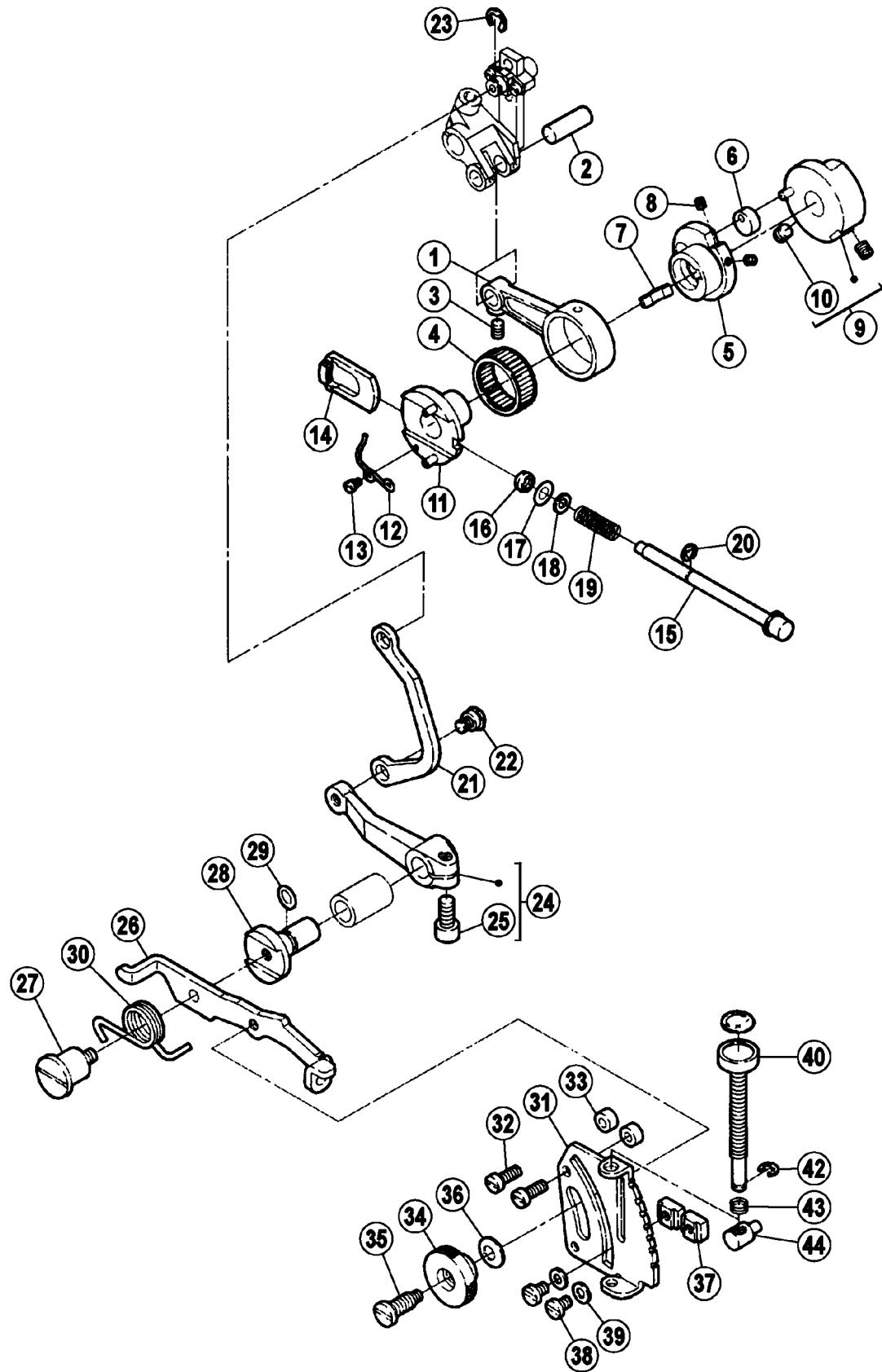
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705006	273500	连杆	Connection	0	0	1
2	B08002	205015	滚针k22×18×8	Needle Bearing	0	0	1
3	20704014	273501	曲柄	Crank	0	0	1
4	20703013	179160-05	连杆套	Bushing	0	0	1
5	207S12003	7056	螺钉M5×13	Screw	0	0	1
6	30228008	204115	垫圈	Washer	0	0	1
7	20709017	273502	滑块座	Slider	0	0	1
8	207S13009	4531	螺钉M5×12	Screw	0	0	1
9	20628010	240062	送布曲柄销垫圈	Washer	0	0	1
10	20628005	303067	上弯针垫圈	Spring Washer	0	0	1
11	20710008	252515	偏心销	Pin	0	0	1
12	O01027	208949	O形圈4×1.3	O Ring	0	0	1
13	20626017	273504	五线销	Shaft	0	0	1
14	20701034	273505-92	支架	Holder	0	0	1
15	S05018	4533	螺钉M6X0.75X12	Screw	0	0	1
16	20704015	273509-92	链线曲柄	Crank	0	0	1
17	S05018	4533	螺钉M6X0.75X12	Screw	0	0	1
18	20705008	272517	连杆	Link	0	0	1
19	20703013	179160-05	连杆套	Bushing	0	0	1
20	207S12003	7056	螺钉M5×13	Screw	0	0	1
21	30228008	204115	垫圈	Washer	0	0	1
22	20702018	273506	链线轴	Shaft	0	0	1
23	3052201700	204052A	油封	Oil Seal	0	0	1
24	xxxxxxxxxx	xxxxxxxxxx	弯针	Double Chainstitch Looper	1	1	1
25	207S11028	7168	螺钉M3.5×6.5	Screw	0	0	1
26	20701035	273510-92	弯针架	Looper Holder	0	0	1
27	207S20004	7055	螺钉M5×13	Screw	0	0	1
28	20728002	240337	垫片	Spacer	0	0	1
29	207S15001	7169	螺钉M4×7	Screw	0	0	1

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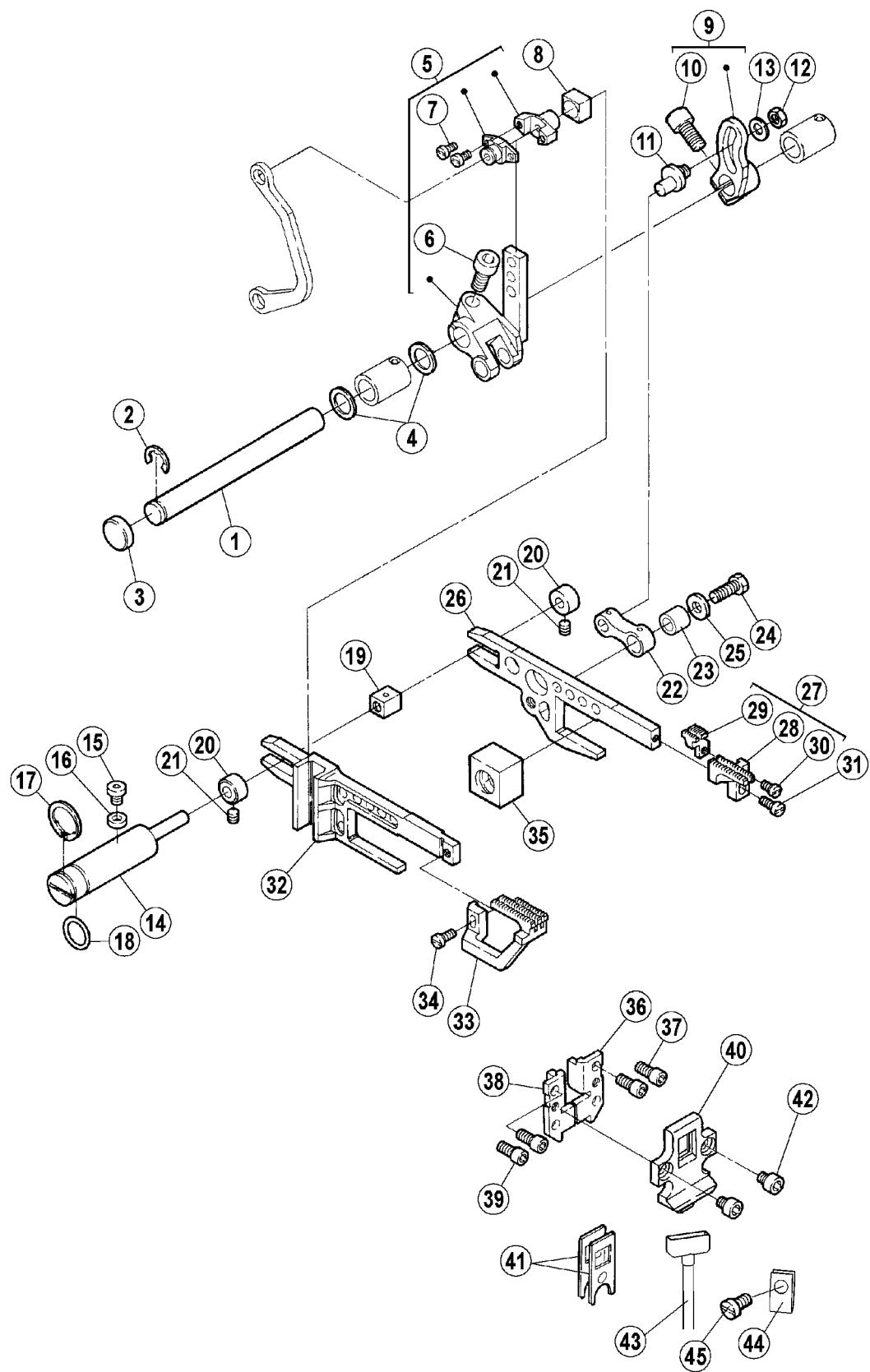
十七、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20713039	1921200	过线管	Thread Guide	0	0	1
2	207S11007	7019	螺钉M4×7.5	Screw	0	0	1
3	20713040	275032	过线管	Thread Guide	0	0	1
4	20629003	206115	过线管夹	Holder	0	0	3
5	20612057	275033	打线凸轮架	Bracket	0	0	1
6	207S20002	7066	螺钉M4	Screw	0	0	1
7	20628022	210307	垫圈	Washer	0	0	1
8	206S30015	7167	螺丝M3	Screw	0	0	1
9	20612055	137108	夹线片	Tension Disc	0	0	2
10	3012016	211388	弹簧	Spring	0	0	1
11	206S16004	275034	紧线手柄	Knob	0	0	1
12	20612056	275035	分线板	Thread Guide	0	0	1
13	S01031	7017	螺钉M4×4.7	Screw	0	0	1
14	20629004	275036	过线	Thread Guide	0	0	1
15	207S11020	7008	螺钉M3×4	Screw	0	0	1
16	20613017	275039	过线	Thread Guide	0	0	1
17	207S11020	7008	螺钉M3×4	Screw	0	0	1
18	20612058	179498-92	打线凸轮	Looper Thread Takeup	0	0	1
19	207S14009	4554	螺钉M3×3	Screw	0	0	2
20	20629005	275037	卡簧	Spring	0	0	1
21	20713026	275038	过线	Thread Guide	0	0	1
22	207S11007	7019	螺钉M4×7.5	Screw	0	0	1



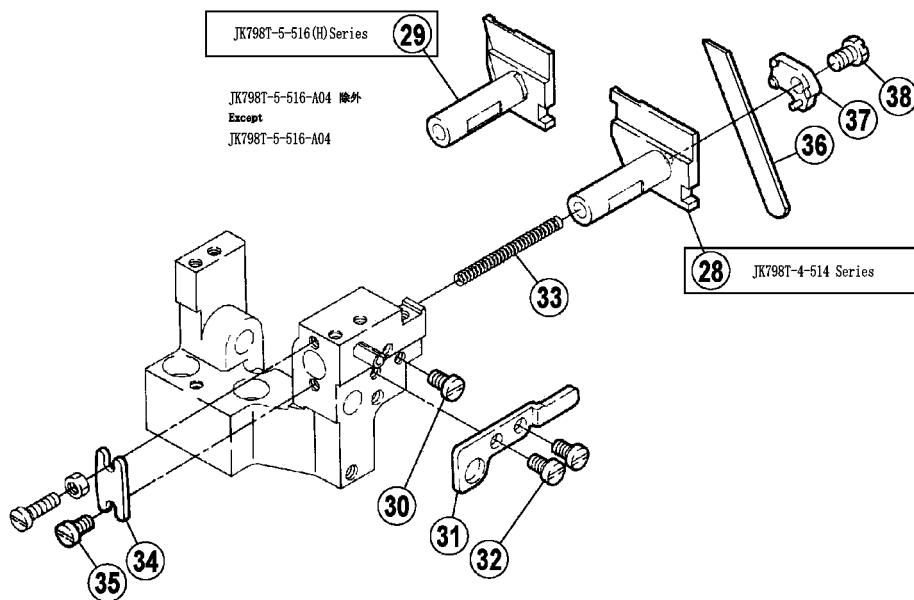
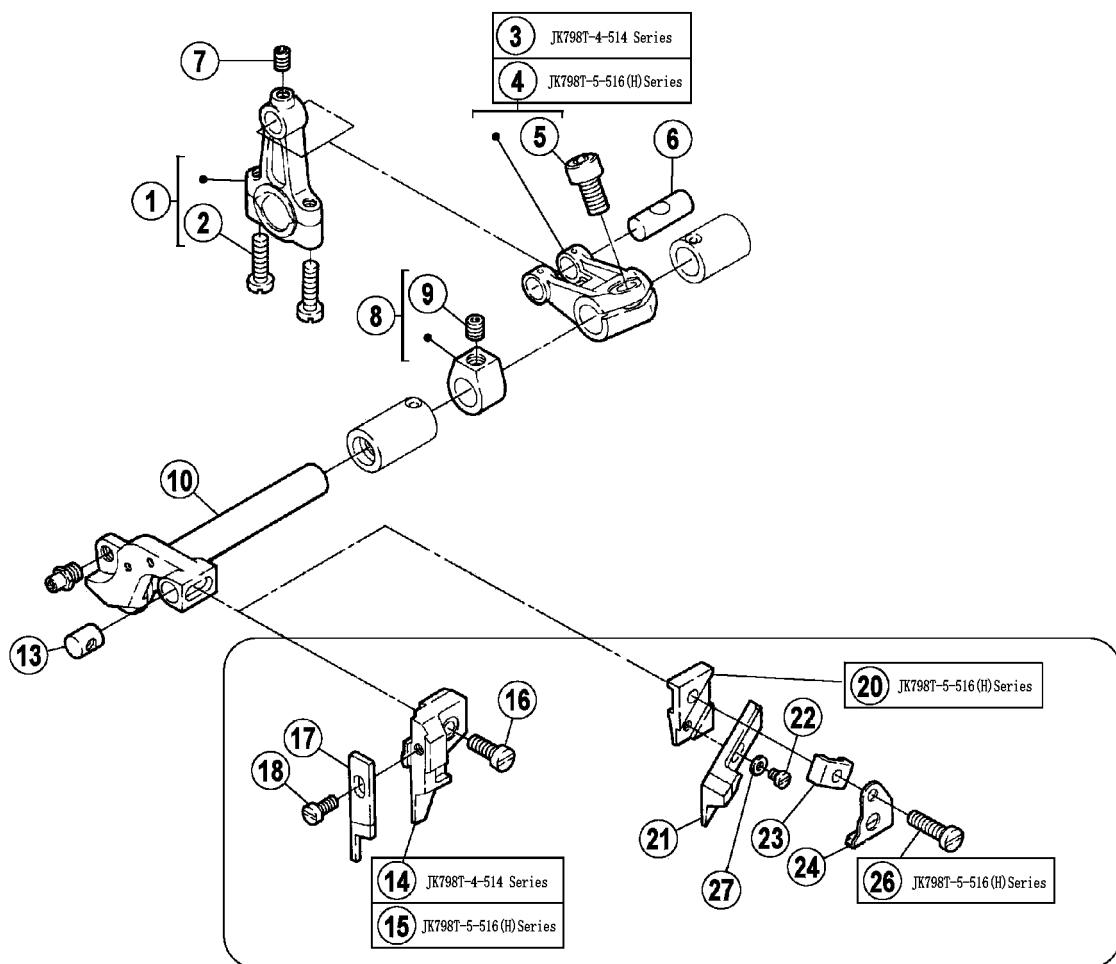
十八、差动调节机构/Feed Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705004	272500	送料连杆	Connection	1	1	1
2	20626003	271001	曲柄销	Pin	1	1	1
3	207S14007	4538	螺钉M4×6	Screw	1	1	1
4	B08001	240012	滚针轴承26×22×10	Needle Bearing	1	1	1
5	20710001	272501	偏心轮	Eccent	1	1	1
6	20710002	210129	小偏心轮	Feed Eccent	1	1	1
7	20712018	210130	弹簧板	Flat Spring	1	1	1
8	207S14003	4535	螺钉M3×4	Screw	2	2	2
9	20710003	272506-91	送布偏心	Regulator	1	1	1
10	207S14006	4514	螺钉M5×5	Screw	2	2	2
11	20710004	272504-91	开针偏心凸轮	Eccent Assembly	1	1	1
12	20727003	272503	弹簧	Spring	1	1	1
13	207S20005	7038	螺钉M2	Screw	1	1	1
14	20709006	272502	滑块	Ratchet	1	1	1
15	20702005	272509	开针掀扭轴	Push Button	1	1	1
16	20722005	240315	油封	Gaket	1	1	1
17	O01027	208949	O形圈4×1.3	O Ring	1	1	1
18	20728001	240314	垫片	Washer	1	1	1
19	20727004	240317	弹簧	Spring	1	1	1
20	H05018	200555	卡簧3.5	Ring	1	1	1
21	20705005	272529	差动连片	Link	1	1	1
22	207S20006	7058	螺钉M5×5	Screw	1	1	1
23	20629002	202522	卡簧	Ring	1	1	1
24	20704008	272530A92	差动曲柄	Lever	1	1	1
25	S05018	4533	螺钉M6×0.75×12	Screw	1	1	1
26	20712019	272532	差动杆	Lever	1	1	1
27	207S20007	7161	螺钉	Screw	1	1	1
28	20702006	272533A	差动轴	Shaft	1	1	1
29	20622010	204185	差动轴O型圈	O Ring	1	1	1
30	20627006	272534	差动扳手定位簧	Spring	1	1	1
31	20712020	272535	调节板	Regulator Plate	1	1	1
32	207S11008	7021	螺钉M4×12	Screw	2	2	2
33	20711007	240321	垫圈	Spacer	2	2	2
34	2071600100	179202-25	调节螺母	Nut	1	1	1
35	207S30001	179202-25-02	螺钉	Screw	1	1	1
36	20728003	7059	蝶形垫片	Spring Washer	1	1	1
37	207S16002	211301	螺母	Stopper	2	2	2
38	207S11011	252658	螺钉M4×5	Screw	2	2	2
39	30228009	7018	垫片	Washer	2	2	2
40	20702007	303448	调节杆	Adjusting Bar	1	1	1
41	20737001	272538A	标签	Seal	1	1	1
42	H05018	240322	卡簧3.5	Ring	1	1	1
43	20727005	210533	弹簧	Spring	1	1	1
44	20709007	272539A	螺母	Pin	1	1	1



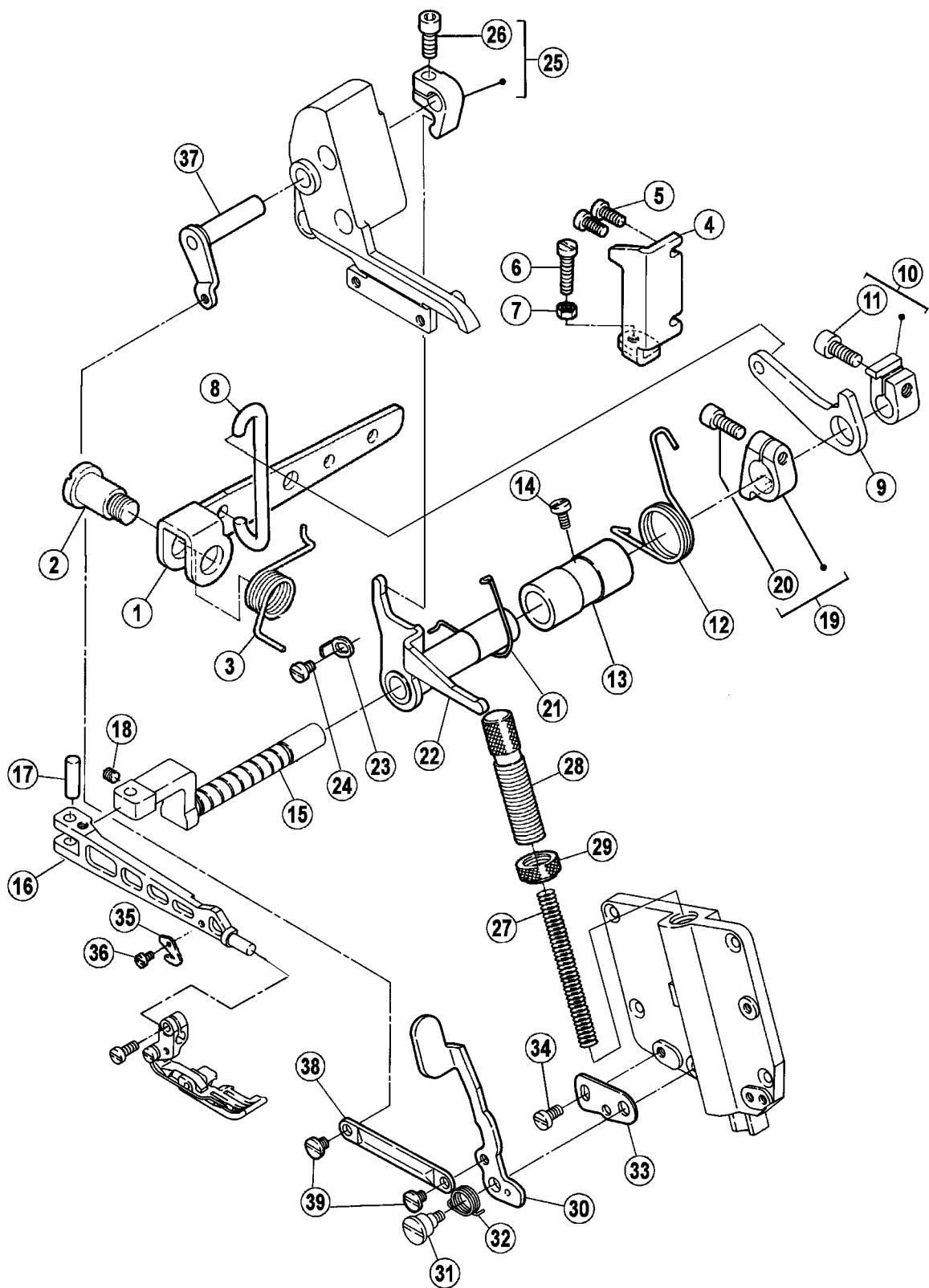
十九、送布机构/Feed Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20702008	272516	送布轴	Shaft	1	1	1
2	H05009	205061	开口挡圈7	Ring	1	1	1
3	20628023	208173	送布轴油封	Plug	1	1	1
4	20628011	240311	送料轴垫圈	Washer	2	2	2
5	2070400900	272510-91	送料曲柄组件	Crank	1	1	1
6	207S13005	4534	螺钉M6×14	Screw	1	1	1
7	207S11029	7010	螺钉M3×6	Screw	2	2	2
8	20709010	272518	滑块	Block	1	1	1
9	20704011	272514-92	送料曲柄	Crank	1	1	1
10	S05018	4533	螺钉M6X0.75X12	Screw	1	1	1
11	20710005	272515	偏心销	Pin	1	1	1
12	N01004	4805	螺母M5	Nut	1	1	1
13	20628010	240062	送布曲柄销垫圈	Wsher	1	1	1
14	20710006	272525	偏心轴	Pin	1	1	1
15	207S13001	7238	螺钉	Screw	1	1	1
16	20722006	240318	O形圈	Gsket	1	1	1
17	20729002	240319	卡簧	Ring	1	1	1
18	O01026	201022	O型圈11.5×1.5	O Ring	1	1	1
19	20709011	272526	滑柱	Block	1	1	1
20	20708008	240303	挡圈	Collar	2	2	2
21	207S14001	4543	螺钉M4×4	Screw	2	2	2
22	20705008	272517	连杆	Link	1	1	1
23	20703013	179160-05	连杆套	Bushing	1	1	1
24	207S12003	7056	螺钉M5×13	Screw	1	1	1
25	30228008	204115	垫圈	Wsher	1	1	1
26	2070600100	----	牙架组件	Main Feed Bar	1	1	1
27	xxxxxxxxxx	xxxxxxxxxx	(三、四线)牙齿组件	Main Feed Dog Complete	1	1	1
28	xxxxxxxxxx	xxxxxxxxxx	主送齿	Main Feed Dog	1	1	1
29	xxxxxxxxxx	xxxxxxxxxx	辅助齿	Auxiliary	1	1	1
30	207S11029	7010	螺钉M3X6	Screw	1	1	1
31	S01029	7013	螺钉M3.5×7.5	Screw	1	1	1
32	20706002	272528	差动齿牙架	Differential Feed Bar	1	1	1
33	xxxxxxxxxx	xxxxxxxxxx	差动齿	Differential Feed Dog	1	1	1
34	207S11030	7013	螺钉M3.5×7.5	Screw	1	1	1
35	20709012	272524	滑块	Block	1	1	1
36	20701011	272519	牙架挡块(左)	Feed Bar	1	1	1
37	207S13006	7110	螺钉M4×9	Screw	2	2	2
38	20701012	272520	牙架挡块(右)	Feed Bar	1	1	1
39	207S13006	7110	螺钉M4×9	Screw	2	2	2
40	20701013	272522	挡油板	Feed Bar Oil Seal	1	1	1
41	20722007	272521	牙架油封	Oil Seal	2	2	2
42	207S13007	4573	螺钉M4×5	Screw	2	2	2
43	20721003	----	牙架吸油管	Tube	1	1	1
44	20712055	----	油管夹	Clamp	1	1	0
45	207S11011	7018	螺钉M4×5	Screw	1	1	1



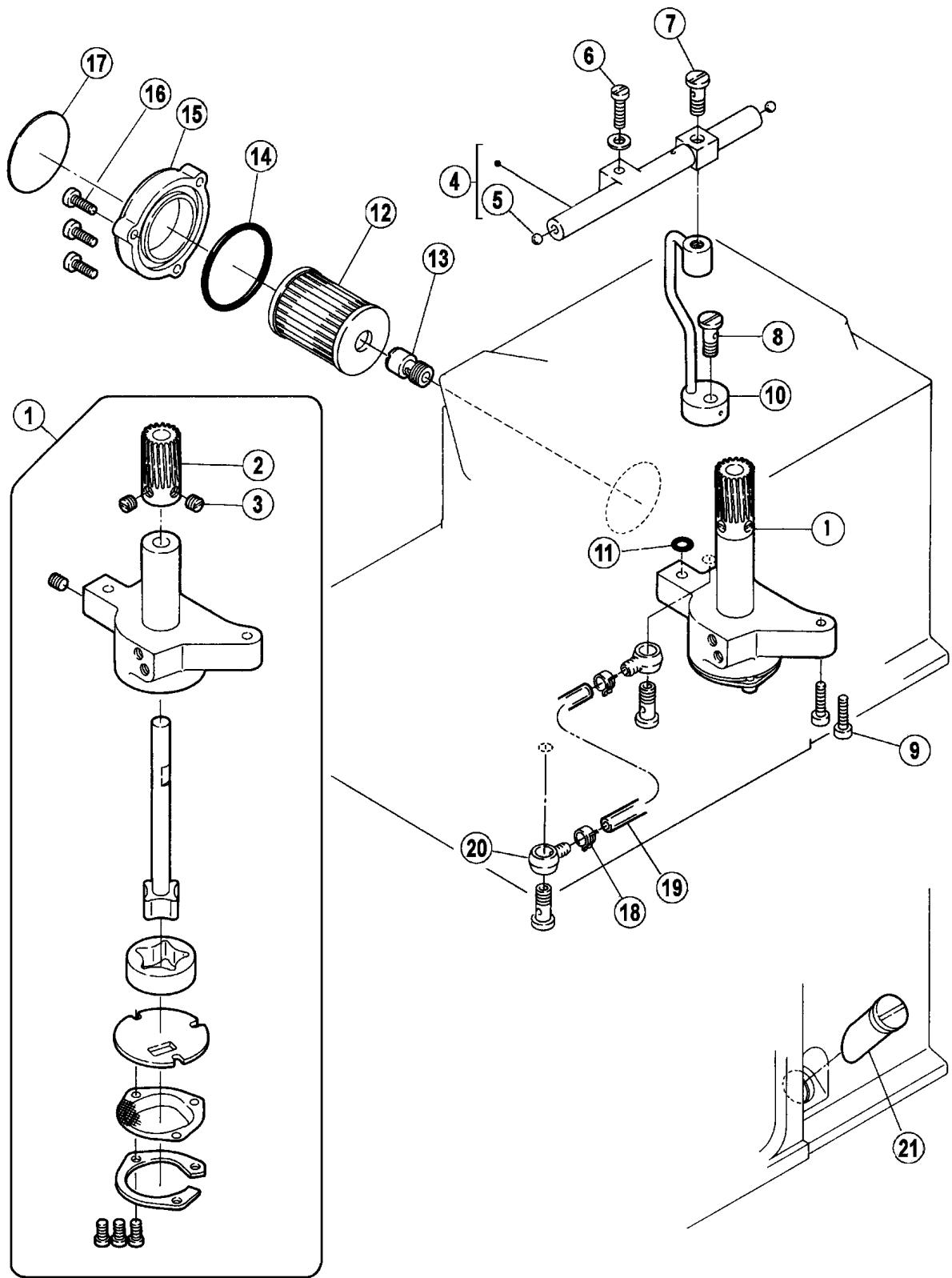
二十、剪布机构/Knife Drive Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20705007	273000-92	上刀连杆	Connection	1	1	1
2	207S11016	7023	螺钉M4×16	Screw	2	2	2
3	20704012	273001-92	上刀曲柄	Crank	1	1	0
4	20804030	3002-92	上刀曲柄	Crank	0	0	1
5	S05018	4533	螺钉M6×0.75×12	Screw	1	1	1
6	20626003	271001	曲柄销	Pin	1	1	1
7	207S14007	4538	螺钉M4×6	Screw	1	1	1
8	30208001	240235-92	挡块	Collar	1	1	1
9	S10003	4547	螺钉M6×0.75×5	Screw	1	1	1
10	20702009	273003	上刀架轴	Upper Knife Lever	1	1	1
11	---	---	---	---	---	---	---
12	---	---	---	---	---	---	---
13	20726005	273006	导向销	Pin	1	1	1
14	20701014	179712-05	上刀座	Upper Knife Clamp	1	1	0
15	20801036	179713-05	上刀座	Upper Knife Clamp	0	0	1
16	207S11012	7020	螺钉M4×10	Screw	1	1	1
17	xxxxxxxx	xxxxxxxx	上刀	Upper Knife	1	1	1
18	S01029	7013	螺钉M3.5×7.5	Screw	1	1	1
19	20701050	210757	绞刀安装板	Angled Upper Knife Clamp	0	0	1
21	xxxxxxxx	xxxxxxxx	切刀	Angled Upper	0	0	1
22	207S11020	7008	螺钉M3×4	Screw	0	0	1
23	20712053	210758	上刀凹角切	Angled Upper Knife Gib	0	0	1
24	20712051	179341-15	挡板	Waste Guard	0	0	1
25	---	---	---	---	---	---	---
26	S11025	---	螺钉 M4×20	Screw	0	0	1
27	W01011	---	垫圈	Washer	0	0	1
28	20701015	273008	下刀架	Lower Knife Holder	1	1	0
29	20701037	273009	下刀架	Lower Knife Holder	0	0	1
30	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
31	20712021	273010	挡板	Lower Knife Holder Guard	1	1	1
32	207S11019	7082	螺钉M4×7.5	Screw	2	2	2
33	20727006	240324	弹簧	Spring	1	1	1
34	20712022	273007	挡板	Plate	1	1	1
35	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
36	xxxxxxxx	xxxxxxxx	下刀	Lower Knife	1	1	1
37	20709013	273012	压板	Lower Knife Clamp	1	1	1
38	207S12004	7173	螺钉M5×8	Screw	1	1	1



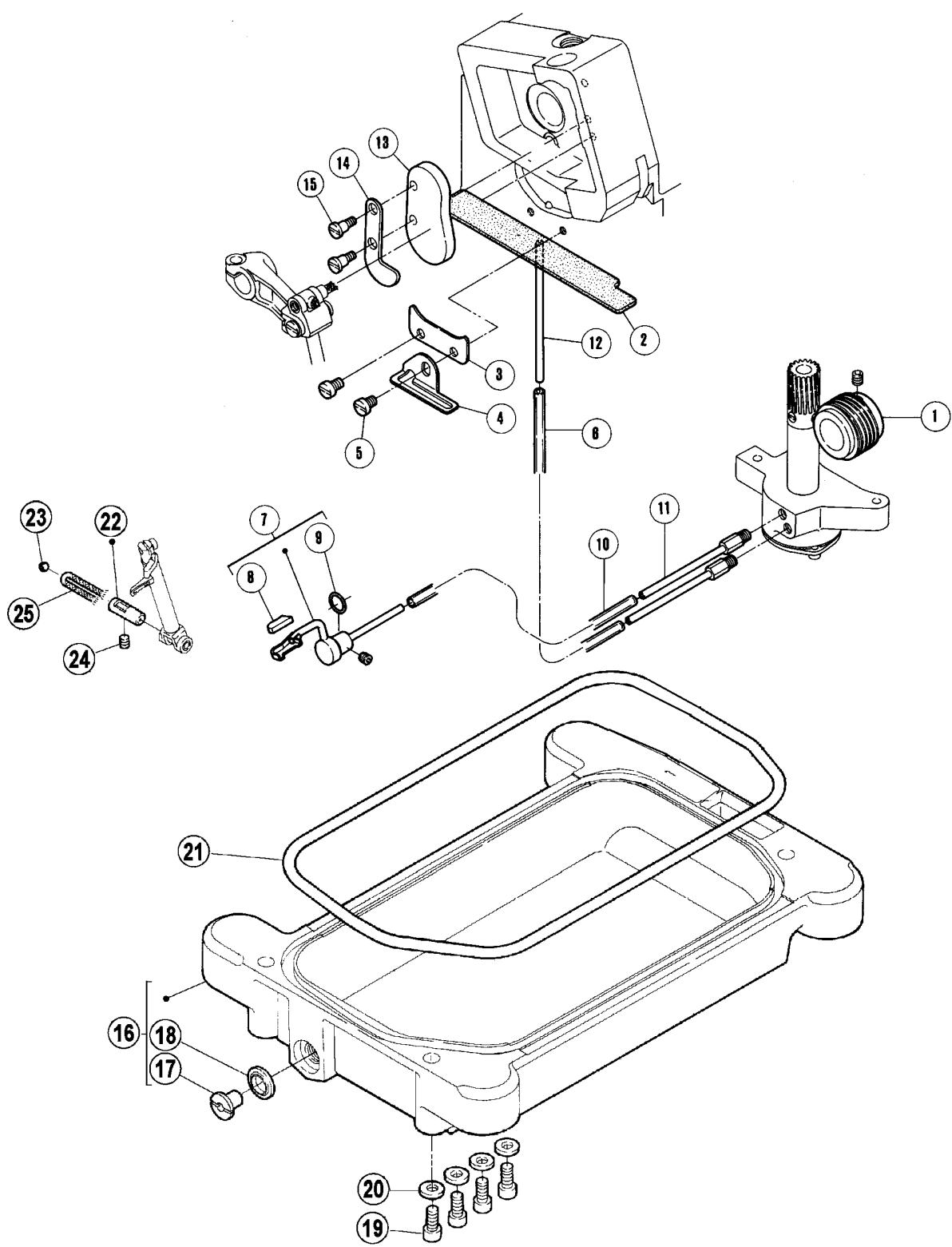
二十一、抬压脚机构/Presser Foot Mechanism

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20712023	274007	抬压脚杠杆	Lever	1	1	1
2	207S20008	7060	抬压脚螺钉M10	Screw	1	1	1
3	20727007	274008	扭簧	Spring	1	1	1
4	20712024	274009	角板	Stopper	1	1	1
5	207S11012	7020	螺钉M4×10	Screw	2	2	2
6	207S11031	7175	螺钉M4×24	Screw	1	1	1
7	N01004	4805	螺母M5	Nut	1	1	1
8	20616001	274006	弯钩	Link	1	1	1
9	20612030	274004	抬压脚小杠杆	Lever	1	1	1
10	20608004	274003-92	抬压脚复位圈	Collar	1	1	1
11	S05017	4534	螺钉M6×0.75×13.5	Screw	1	1	1
12	20827004	274043	弹簧	Spring	1	1	1
13	20803015	274044	轴套	Bushing	1	1	1
14	207S11016	7023	螺钉M4×16	Screw	1	1	1
15	20802013	274001A	压脚轴	Shaft	1	1	1
16	20701016	274000-B	压脚臂	Presser Arm	1	1	1
17	20626016	208549	压脚臂连杆销	Pin	1	1	1
18	S10011	4594	螺钉M4×0.5×4	Screw	1	1	1
19	20808007	274042-92	挡圈	Collar	1	1	1
20	207S13009	4541	螺钉M5×12	Screw	1	1	1
21	20827005	274055	弹簧	Spring	1	1	1
22	20812014	274045-91	抬牙杠杆组件	Lever	1	1	1
23	20812016	274054	压板	Stopper	1	1	1
24	208S11011	7018	螺钉M4×6	Screw	1	1	1
25	20804006	223218A92	杠杆	Lever	1	1	1
26	207S11032	4531	螺钉M5×12	Screw	1	1	1
27	20712028	208773A	压簧	Spring	1	1	1
28	20702012	274014	调节螺柱	Adjusting Screw	1	1	1
29	207S16003	274015	螺母	Nut	1	1	1
30	20812032	274039	压杆扳手	Lever	1	1	1
31	207S20009	7171	螺钉	Screw	1	1	1
32	20627010	274017	压杆扳手扭簧	Spring	1	1	1
33	20812033	274040	调节板	Stopper	1	1	1
34	207S11007	7019	螺钉M4×7.5	Screw	1	1	1
35	20619005	202451	割线刀	Chain Cutter	1	1	1
36	207S11020	7008	螺钉M3×4	Screw	1	1	1
37	20804007	274048-91	连杆	Lever	1	1	1
38	20812018	274041	连接板	Link	1	1	1
39	208S20001	7193	螺钉	Screw	1	1	1



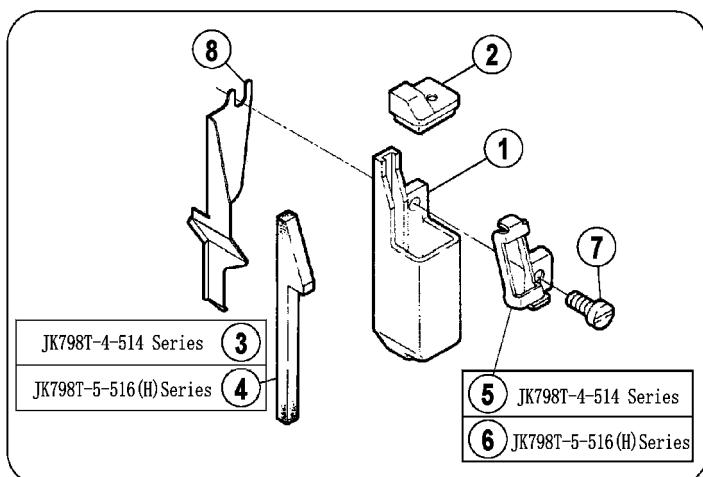
二十二、供油机构(1)/Lubrication Mechanism(1)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20820001	274546-91	油泵组件	Pump	1	1	1
2	20725002	211618	蜗轮	Worm Wheel	1	1	1
3	207S15002	5060	螺钉M8×4.5	Screw	2	2	2
4	2071100900	274515-91	分油器组件	Oil Distributor Complete	1	1	1
5	20709014	210214	滚珠	Plug	2	2	2
6	207S30002	004211-HU0	组合螺钉M4×16	Screw	1	1	1
7	206S30009	240328	过油螺钉	Joint Screw	1	1	1
8	206S30009	240328	过油螺钉	Joint Screw	3	3	3
9	207S13008	4529	螺钉M4×16	Screw	2	2	2
10	2082100200	274532-91	分油器组件	Oil Distributor	1	1	1
11	20622010	204185	O型圈	O Ring	1	1	1
12	20136001	----	滤油器	Filter Element	1	1	1
13	20836001	274528	油线接座	Joint	1	1	1
14	O01010	206431	O型圈	O Ring	1	1	1
15	300140	210201-SD	过滤器盖	Oil Filter Cap	1	1	1
16	207S11008	7021	螺钉M4×12	Screw	3	3	3
17	20136001	9A3002	滤油器	Filter Element	1	1	1
18	20629002	202199	油管夹	Clamp	2	2	2
19	30121021	240327	油管Ø5×Ø7	Tube	1	1	1
20	20636001	200136	油管接头	Joint	2	2	2
21	20811005	274539	油位标	Oil Sight Gauge	1	1	1



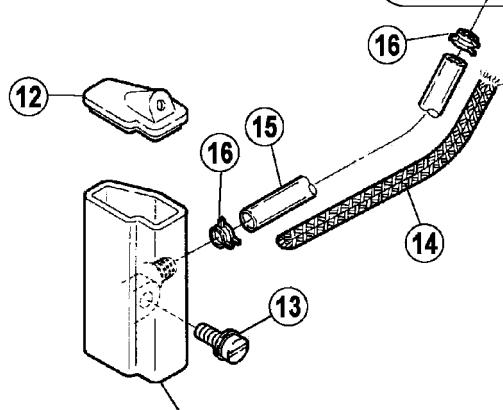
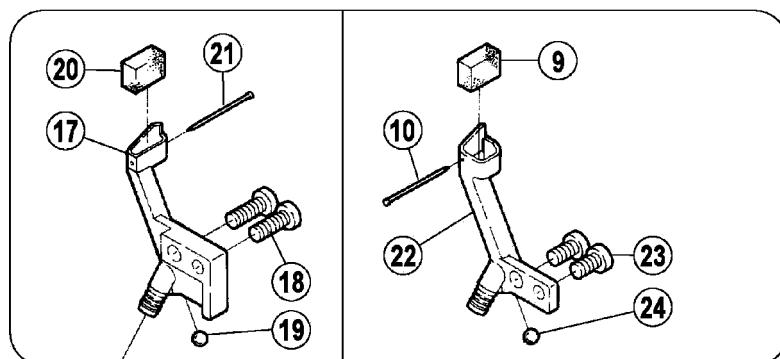
二十三、供油机构(2)/Lubrication Mechanism(2)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20725003	274504	蜗杆	Worm	1	1	1
2	20823006	274549	油毡	Felt	1	1	1
3	20812019	274550	压板	Cover	1	1	1
4	20812020	274559	挡板	Spacer	1	1	1
5	207S11011	7018	螺钉M4×5	Screw	2	2	2
6	20721008	212152	油管	Tube	1	1	1
7	2083600200	274552A-92	吸油嘴组件	Joint	1	1	1
8	20723007	274556	油毡	Felt	1	1	1
9	20622010	204185	O形圈	O Ring	1	1	1
10	20721008	210320	油管	Tube	1	1	1
11	20521009	209656A	铜油嘴	Joint	2	2	2
12	20821008	210320	吸油管	Exhause Oil Distributor	1	1	1
13	20823008	274529	油毡	Felt	1	1	1
14	20812034	274530	板	Cover	1	1	1
15	208S11004	7192	螺钉	Screw	2	2	2
16	20701026	274500	油盘	Oil Reservoir	1	1	1
17	207S13002	5138B	放油螺钉	Screw	1	1	1
18	20622014	202287A	油盘放油垫圈	Washer	1	1	1
19	207S13009	4531	螺钉M5×12	Bolt	4	4	4
20	20628018	240339	垫片	Washer	4	4	4
21	20722008	274501	油盘垫	Gasket	1	1	1
22	20626007	274514	上弯针滑杆过油器	Pipe Assy.	1	1	1
23	20709015	240338	滚珠	Ball	1	1	1
24	207S14001	4543	螺钉M4×4	Screw	1	1	1
25	20123021	----	JK795油线	Oil wick	0.04	0.04	0.04



JK798T-4-514 Series

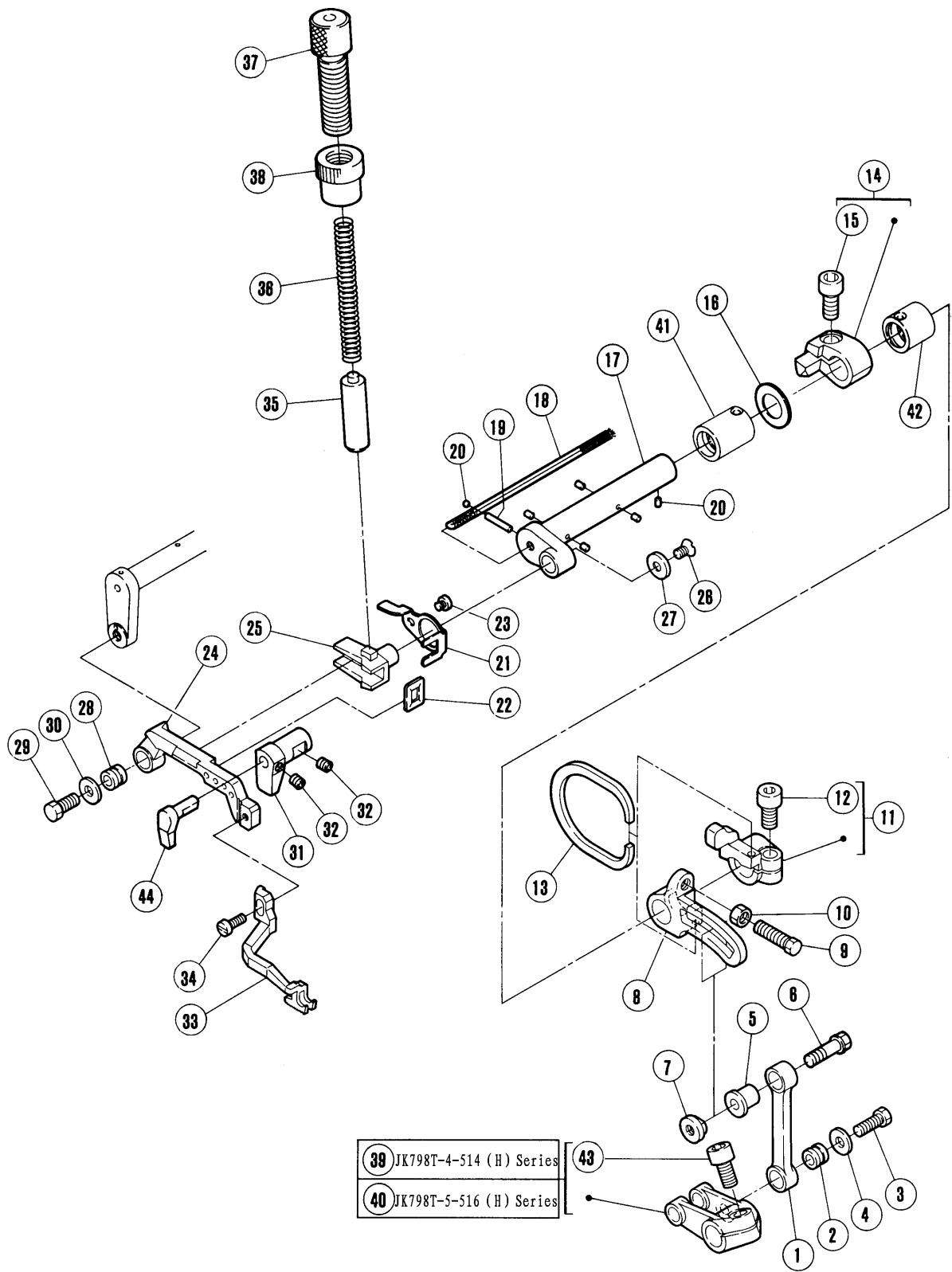
JK798T-5-516(H) Series



JK798T-4-514 Series (11)
JK798T-5-516(H) Series (25)

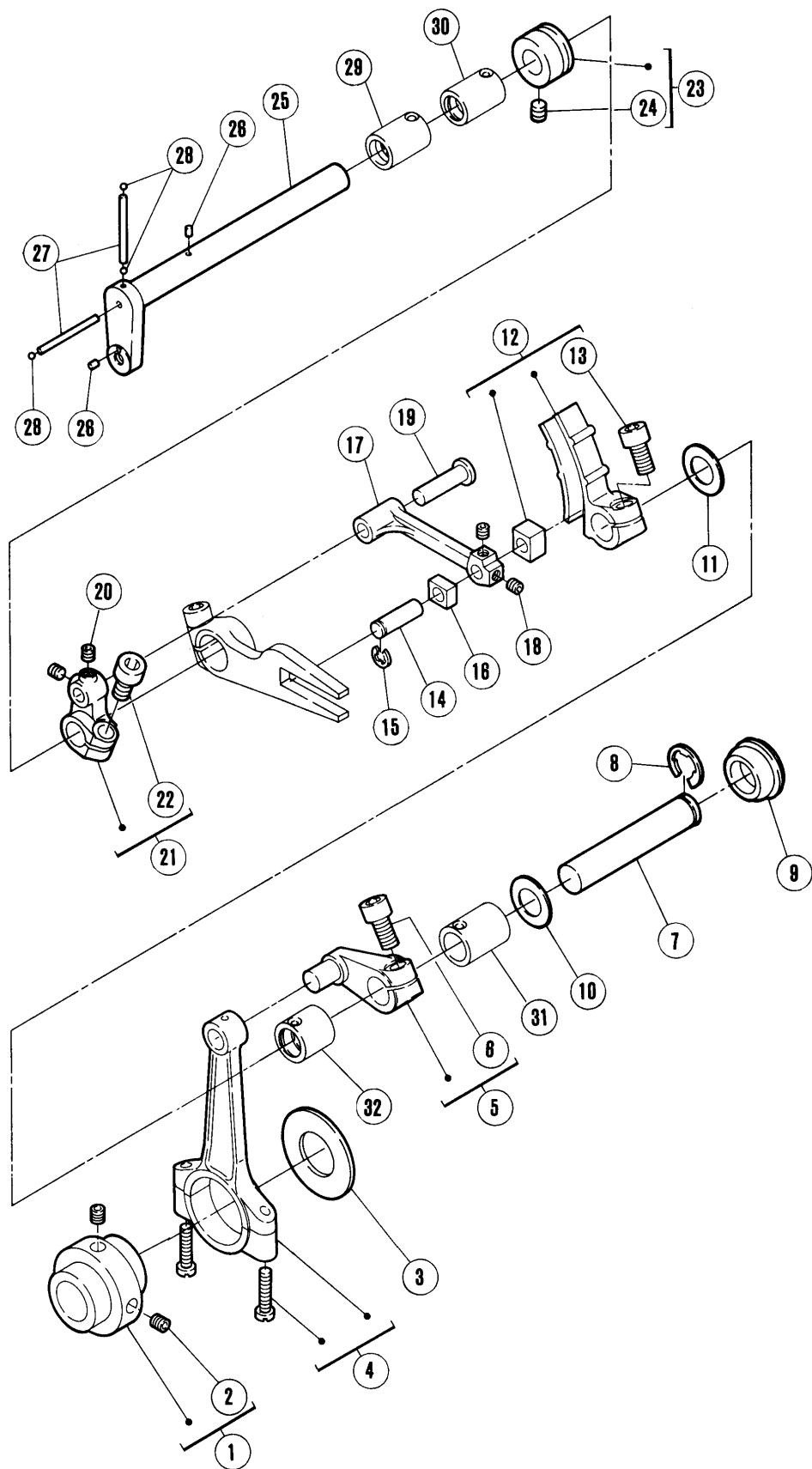
二十四、HR装置机构部件/H.R.Device

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20711014	275500	上硅油盒	Silicone Oil Reservoir	1	1	1
2	20711015	275501	上硅油盒盖	Cover	1	1	1
3	20723008	275503	油毡	Felt	1	1	0
4	20719051	275546	毛毡	Felt	0	0	1
5	20712040	275502	过线架	Thread Guide	1	1	0
6	20713019	275507	过线架	Thread Guide	0	0	1
7	207S11012	7020	螺钉M4×10	Screw	1	1	1
8	20712042	277888	挡油板	Cover	1	1	1
9	20723009	204466	油毡	Oil Felt	0	0	1
10	20726010	210766	别针	Pin	0	0	1
11	2071101600	----	下硅油盒组件	Silicone Oil Reservoir	1	1	0
12	20711017	275505	下硅油盒盖	Cover	1	1	1
13	207S30003	004210-HU0	组合螺钉M4×12	Screw	1	1	1
14	40123013	202175	油线	Oil Wick	1	1	1
15	40121002	240331	油管	Tube	1	1	1
16	20712041	200155	油管夹	Clamp	2	2	2
17	20701027	275506	针线冷却器	Needle Thread Lubricator	1	1	0
18	207S11008	7021	螺钉M4×12	Screw	2	2	0
19	20709014	210214	滚珠	Plug	1	1	0
20	20723009	204466	油毡	Oil Felt	1	1	0
21	20726010	210766	别针	Pin	1	1	0
22	20701038	275509	针线冷却器	Needle Thread Lubricator	0	0	1
23	207S11007	70196	螺钉M4×7.5	Screw	0	0	2
24	20709014	210214	滚珠	Plug	0	0	1
25	2070103000	----	下硅油盒组件A	Silicone Oil Reservoir	0	0	1



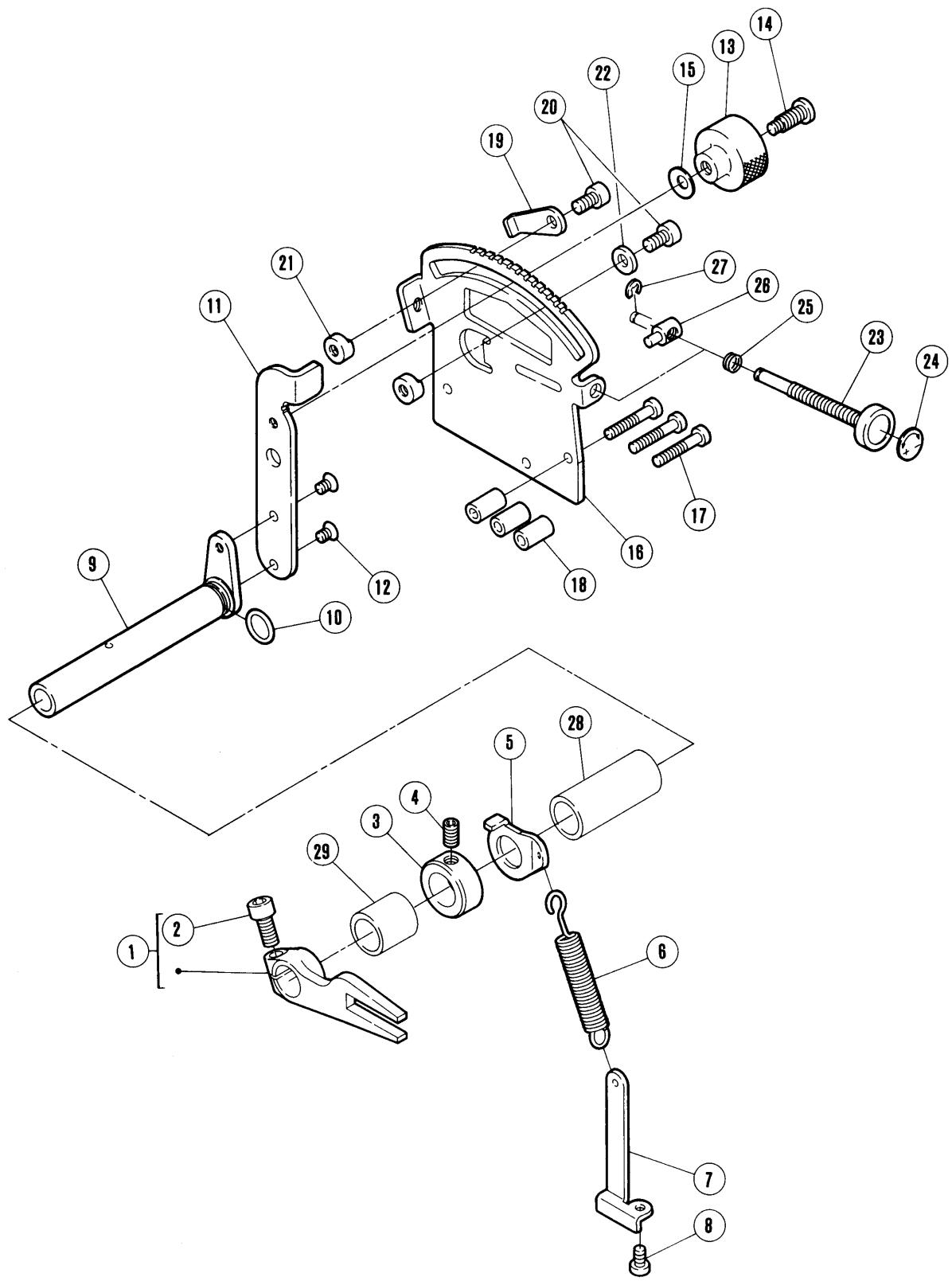
二十五、上送机构(1)/Top Feed Mechanism(1)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20805001	276534	连杆	Link	1	1
2	20703013	179160-05	衬套	Bushing	1	1
3	207S12003	7056	螺钉M3×5	Screw	1	1
4	30228008	204115	垫片	Washer	1	1
5	20803005	276535	套	Bushing	1	1
6	208S12003	7233	六角头螺栓	Bolt	1	1
7	208S16005	276526	螺母	Nut	1	1
8	20804002	276533	曲柄	Crank	1	1
9	208S12001	7206	六角头螺栓	Bolt	1	1
10	208N12001	7207	螺母	Nut	1	1
11	20808001	276536-92	挡套	Collar	1	1
12	S05018	4533	螺钉M6×12	Screw	1	1
13	208H23	276538	卡簧	Flat Spring	1	1
14	20808002	276520-92	挡圈	Collar	1	1
15	S05018	4534	螺钉M6×14	Screw	1	1
16	20628011	240311	垫片	Washer	1	1
17	20802002	276527	曲柄轴	Crankshaft	1	1
18	20523005	——	JK788油线	Oil Wick	1	1
19	20523005	——	JK788油线	Oil Wick	1	1
20	30123001	——	塞子		6	6
21	20812001	276540	防油板	Guide	1	1
22	20822004	276539	油封	Oil Seal	1	1
23	S10005	7007	螺钉M3×3	Screw	1	1
24	20808003	276529	上送布架	Top Feed Bar	1	1
25	20809001	276530	上下导向	Guide	1	1
26	207S17001	7044	螺钉M4×10	Screw	1	1
27	20828001	240294	垫圈	Washer	1	1
28	20703013	179160-05	衬套	Bushing	1	1
29	207S12003	7056	螺钉M5×13	Screw	1	1
30	30228008	204115	垫片	Washer	1	1
31	20809002	276531	上送布架导向	Guide	1	1
32	207S14001	4543	螺钉M4×4	Screw	1	1
33	20814001	277320	上送布齿	Top Feed Dog	1	1
34	20814002	7014	螺钉M3.5×10	Screw	1	1
35	20802003	274035	压紧杆	Presser Bar	1	1
36	20827001	240291	弹簧	Spring	1	1
37	208S30002	274036	调压螺钉	Screw	1	1
38	208S16006	274037	调压螺母	Nut	1	1
39	——	273001A92	上刀曲柄	Crank	0	1
40	20804003	273002A92	上刀曲柄	Crank	0	0
41	20803006	577600	轴套	Sleeve	1	1
42	20803007	577601	轴套	Sleeve	1	1
43	S05018	4533	螺钉M6×12	Screw	1	1
44	20809003	276532	上送布架导向	Guide	1	1



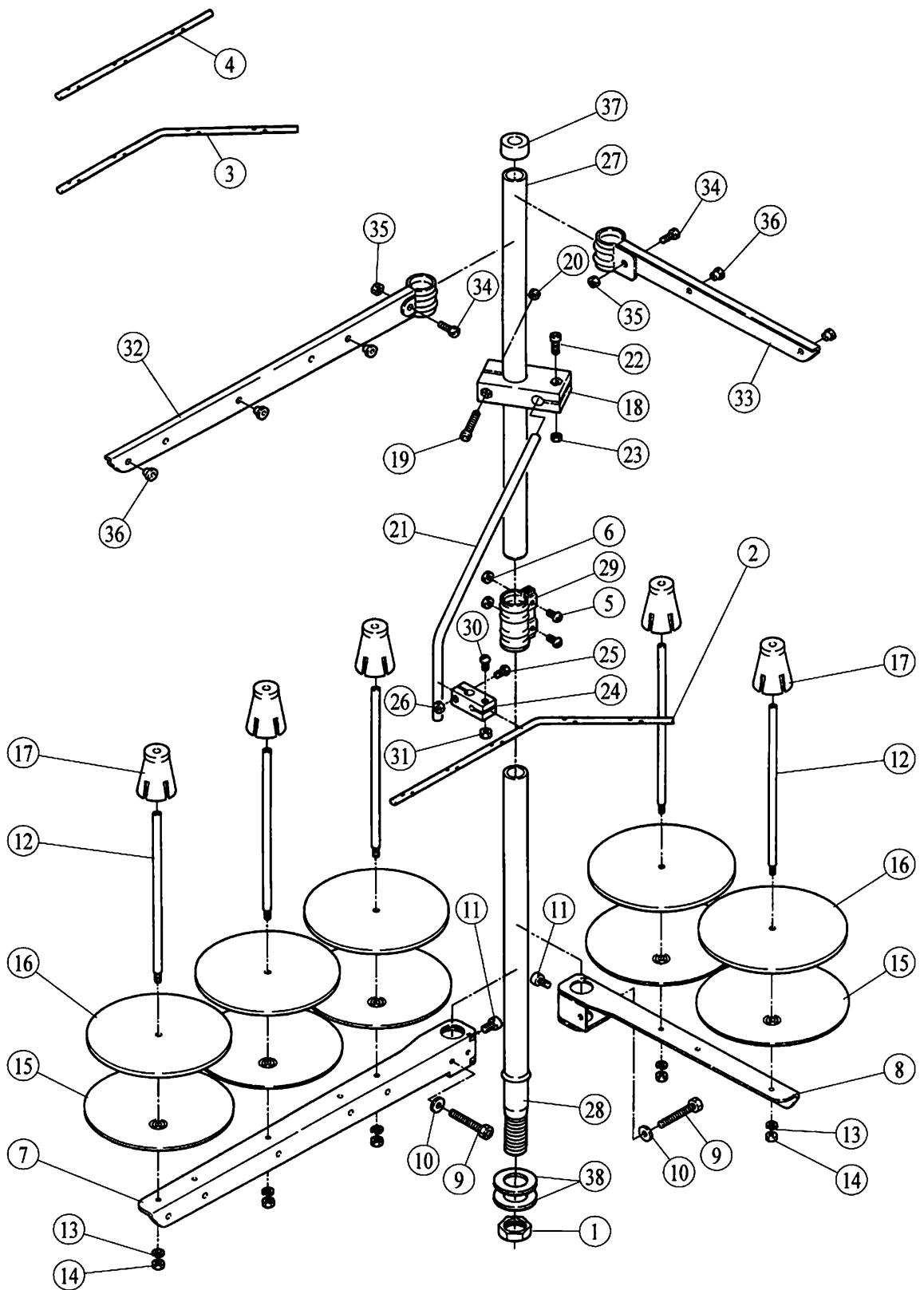
二十六、上送机构(2)/Top Feed Mechanism(2)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20810001	276500-92	偏心凸轮	Eccentric	1	1	1
2	207S14006	4514	螺钉M5×5	Screw	2	2	2
3	20828002	240297	垫圈	Washer	1	1	1
4	2080500200	276501-92	连杆组件	Connection	1	1	1
5	20804004	276502-92	曲柄	Crank	1	1	1
6	S05018	4533	螺钉M6×12	Screw	1	1	1
7	20802004	271003B	轴	Rod	1	1	1
8	H05008	202577	卡簧	Ring	1	1	1
9	20822002	2040110	塞子	Plug	1	1	1
10	20628014	208235	上刀架垫片	Washer	1	1	1
11	20628014	208235	上刀架垫片	Washer	1	1	1
12	20828004	276504-91	曲柄组件	Crank Assembly	1	1	1
13	S05018	4533	螺钉M6×12	Screw	1	1	1
14	20826002	276507	销	pin	1	1	1
15	20829001	201629	卡簧	Ring	1	1	1
16	20829005	276508	滑块	Block	1	1	1
17	20805005	276509	连杆	Link	1	1	1
18	207S14001	4543	螺钉M4×4	Screw	2	2	2
19	20826003	276510	销	pin	1	1	1
20	207S14001	4543	螺钉M4×4	Screw	2	2	2
21	20804005	276511-92	曲柄	Crank	1	1	1
22	S05018	4533	螺钉M6×12	Screw	1	1	1
23	20803008	276537-92	轴套	Collar	1	1	1
24	207S14006	4514	螺钉M5×5	Screw	1	1	1
25	20802005	276512	轴	Crankshaft	1	1	1
26	30123001	207358	塞子	Oil Felt	3	3	3
27	20523005	----	JK788油线	Oil Wick	1	1	1
28	20523005	----	JK788油线	Oil Wick	1	1	1
29	20803009	577602	轴套	Sleeve	1	1	1
30	20803010	577603	轴套	Sleeve	1	1	1
31	20803020	577604	JK-798T3200-0235轴套	Sleeve	1	1	1
32	20803007	577601	轴套	Sleeve	1	1	1



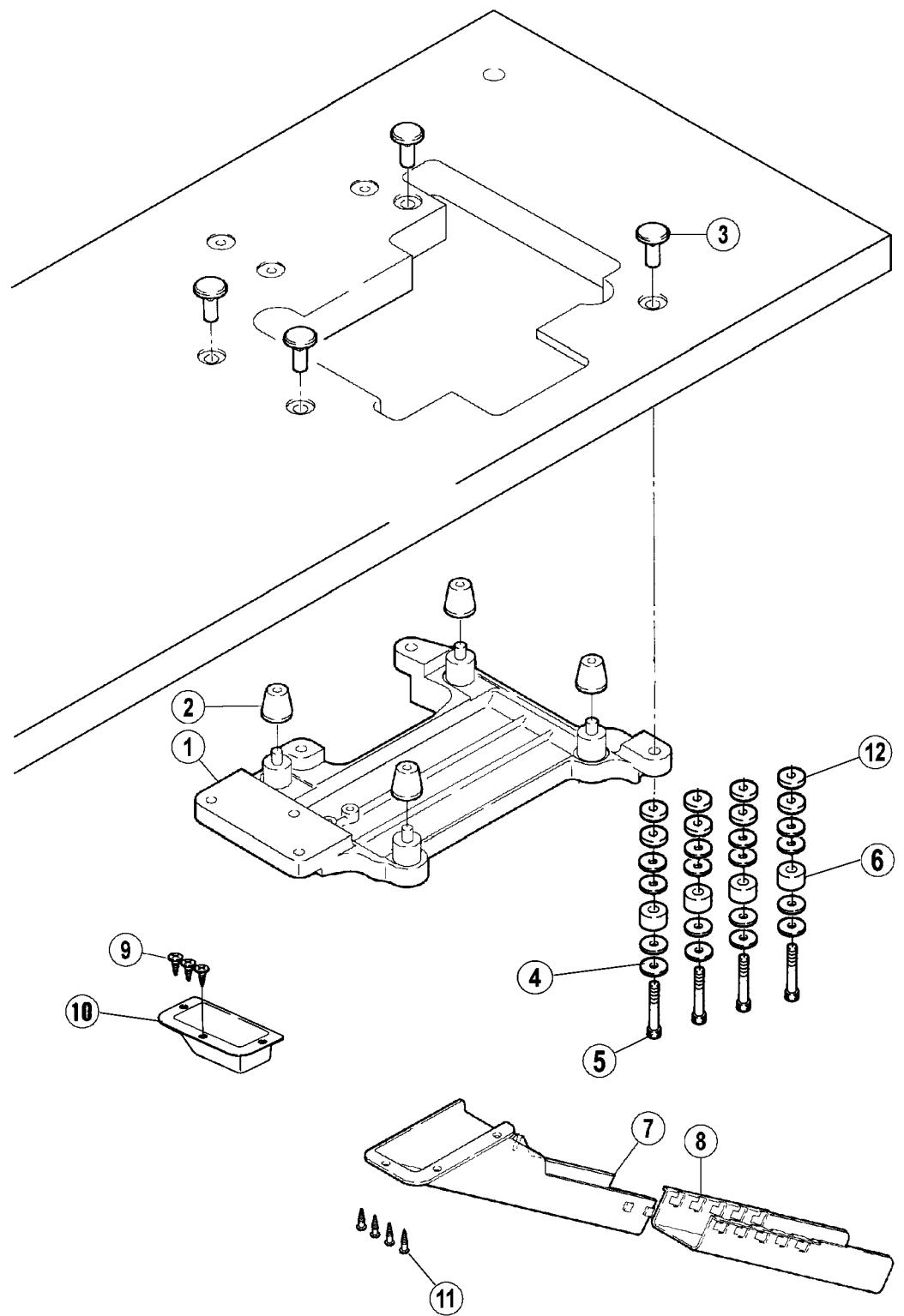
二十七、上送机构(3)/Top Feed Mechanism(3)

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20805006	276513-92	连杆	Lever	1	1	1
2	S05018	4534	螺钉M6×14	Screw	1	1	1
3	20808004	240296	挡圈	Collar	1	1	1
4	208S1001	4521	螺钉M6×10	Screw	1	1	1
5	20812005	276515	板	Latch	1	1	1
6	20827002	276503	弹簧	Spring	1	1	1
7	20812006	276516	紧锁架	Latch	1	1	1
8	S01010	7019	螺钉M4×8	Screw	1	1	1
9	20802006	276514	轴	Rod	1	1	1
10	001026	201022	O型圈	O Ring	1	1	1
11	20812007	276517	连接板	Lever	1	1	1
12	207S17001	7077	螺钉M4×7	Screw	2	2	2
13	208S16007	276519	调节螺母	Nut	1	1	1
14	302S30003	7059	螺钉	Screw	1	1	1
15	20728003	211301	蝶形垫片	Spring Washer	1	1	1
16	20812008	276518	调节板	Blade guide	1	1	1
17	208L15001	7026	螺钉M4×25	Screw	3	3	3
18	20808005	240332	挡套	Spacer	3	3	3
19	20812009	276524	挡板	Stopper	1	1	1
20	207S13009	4531	螺钉M5×12	Screw	2	2	2
21	208S16009	179201-15	螺母	Nut	2	2	2
22	20628018	240339	垫片	Washer	1	1	1
23	20702007	303448	调节杆	Adjusting Bar	1	1	1
24	20737001	272538A	标签	Seal	1	1	1
25	20727005	210533	弹簧	Spring	1	1	1
26	20709007	272539A	螺母	Pin	1	1	1
27	H05018	240322	卡簧	Ping	1	1	1
28	20803013	577606	轴套	Sleeve	1	1	1
29	20803014	577608	轴套	Sleeve	1	1	1



二十八、线架部件/Thread Stand

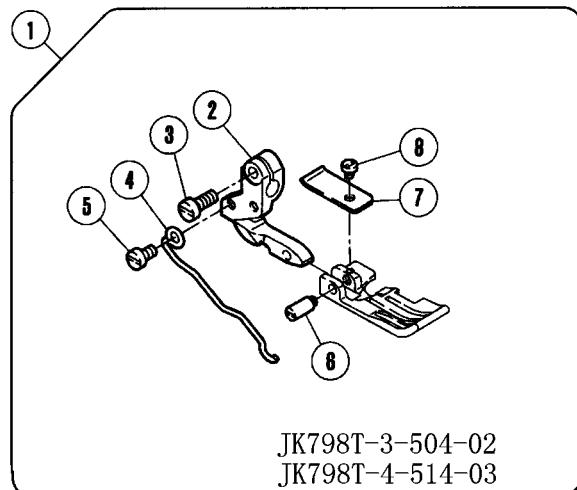
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	206S16007	4835	螺母	Nut	1	1	1
2	30113019	293A	过线棒	Thread guide(5-spool)	0	0	1
3	20631019	293B	过线棒	Thread guide(4-spool)	0	1	0
4	20631018	293C	过线棒	Thread guide(3-spool)	1	0	0
5	206S16008	4021	螺钉	Screw	2	2	2
6	N01004	----	螺母M5	Nut	2	2	2
7	20631029	505-PA	长线架	Thread hanger	1	0	1
8	20631026	505APA	短线架	Thread hanger	1	2	1
9	206S30025	7102	螺钉	Screw	0	2	2
10	20631032	512	垫片	Washer	1	2	2
11	206S30024	4022	螺钉	Screw	1	2	2
12	20631023	380A	线棒	Spool pin	3	4	5
13	20631031	201252	垫片	Spring washer	3	4	5
14	206S16006	4803	螺母	Nut	3	4	5
15	20631025	381-PA	托盘垫	Spool seat disc	3	4	5
16	20631024	507	线托盘	Spool mat	3	4	5
17	20631021	382-PA	线固定套	Spool cushion	3	4	5
18	20631015	383-PA	棒架	Holder	1	1	1
19	206S30027	4014	螺钉	Screw	1	1	1
20	206S16006	4803	螺母	Nut	1	1	1
21	20631022	384	导线棒	Thread guide arm	1	1	1
22	206S30023	4012	螺钉	Screw	1	1	1
23	206S16006	4803	螺母	Nut	1	1	1
24	20631017	233-PA	固定器	Holder	1	1	1
25	206S30023	4012	螺钉	Screw	1	1	1
26	206S16006	4803	螺母	Screw	1	1	1
27	20631012	502-PA	线架上棒	Column pipe (upper)	1	1	1
28	20631027	503-PA	线架下棒	Column pipe (lower)	1	1	1
29	20631016	504-PA	锁紧卡固	Joint	1	1	1
30	206S30023	4012	螺钉	Screw	1	1	1
31	206S16006	4803	螺母	Nut	1	1	1
32	20631013	527-PA	长过线架	Thread hanger	1	0	1
33	20631014	527APA	短过线架	Thread hanger	1	2	1
34	206S16008	4021	螺钉	Screw	1	2	2
35	N01004	----	螺母M5	Nut	1	2	2
36	20631030	506	过线套	Thread eyelet	3	4	5
37	20631011	386	棒帽	Rod cap	1	1	1
38	20631028	509	垫片	Washer	2	2	2



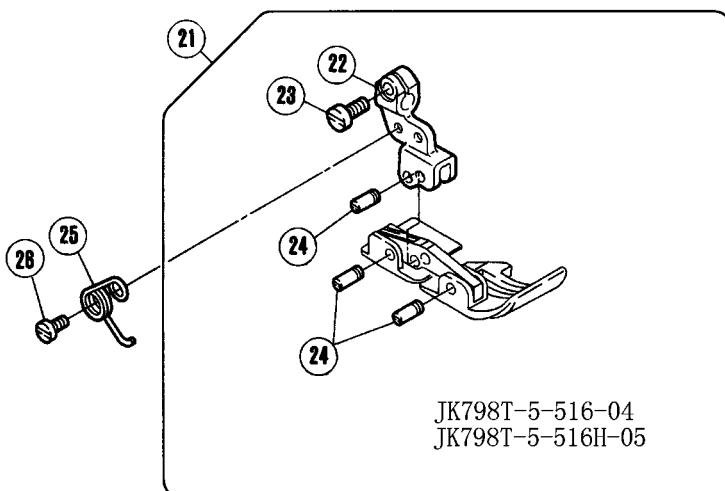
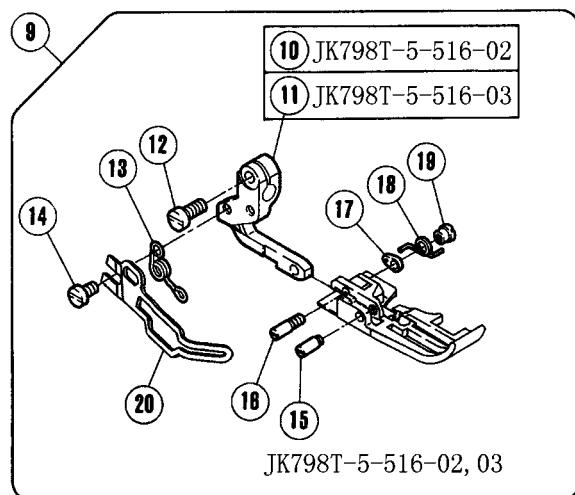
二十九、托盘部件/Parts For Semi-Submerged Installation

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20701028	276001	托盘	Rest Board	1	1
2	20722009	179483-05	托盘防震连接垫	Cushion Rubber	4	4
3	301S16008	206336	托盘固定螺母	Nut	4	4
4	20131029	----	大垫圈	Spacer	16	16
5	301S30017	4512	托盘内六角螺钉	Screw	4	4
6	20131030	----	防震套	Washer	4	4
7	20131032	205468-PA	排料槽I	Waste Chute	1	1
8	20131033	205469-PA	排料槽II	Waste Chute	1	1
9	20131034	4904	排料槽座螺钉	Screw	3	3
10	20131031	205470-PA	排料槽座	Screw	1	1
11	20131035	4905	排料槽螺钉	Washer	4	4
12	30122031	----	减震垫圈	Spring Washer	8	8

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JK798T-5-516(H) Series

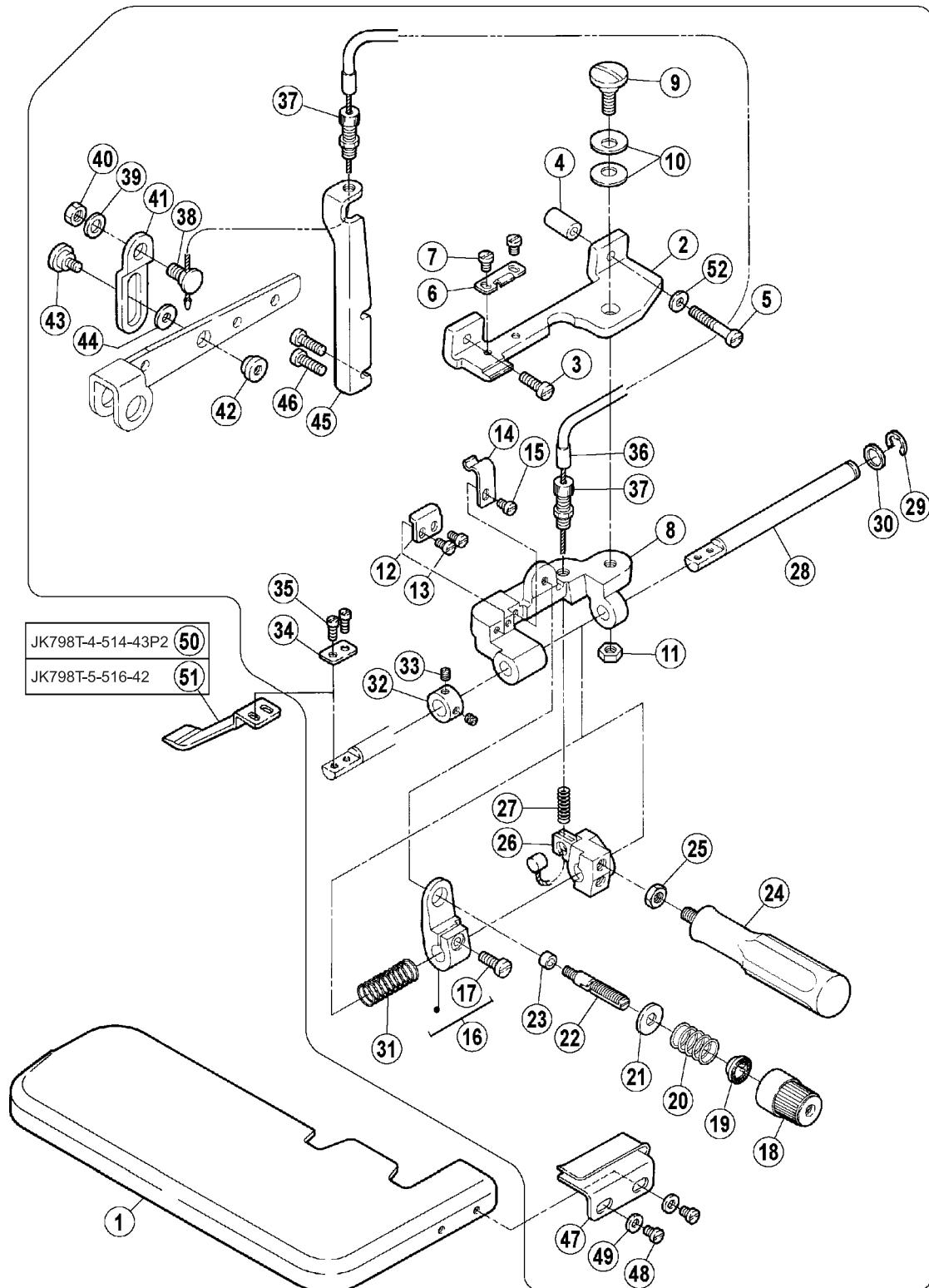


三十、专用零件/Specific Parts

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	xxxxxxxx	xxxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
2	207S11030	7013	螺钉M3.5 × 7.5	Screw	0	0	2
3	20726011	208958-B	销	Pin	0	0	4
4	20714051	277108	护料压板	Fabric Guard	0	0	1
5	W01002	202875	垫圈3	Washer	0	0	1
6	206S11018	5157	螺钉	Screw	0	0	1
7	20719053	274024	压脚弹簧	Spring	0	0	1
8	207S16050	7166	轴位螺丝	Screw	0	0	1
9	20712052	274027	压脚垫片	Finger Guard	0	0	1
10	207S11009	7009	螺钉M3 × 4.5	Screw	0	0	1
11	xxxxxxxx	xxxxxxxx	压脚组件	Presser Foot Complete	0	0	1
12	20726012	212499-B	销	Pin	0	0	1
13	207S16004	5409	螺母	Nut	0	0	1
14	20726014	212498	销	Latch	0	0	1
15	20727052	274028	弹簧	Spring	0	0	1
16	207S16005	3153	螺母	Nut	0	0	1
17	20712063	208531	辅助压脚	Fabric Guide	0	0	1
18	207S11034	5030	螺钉M1 × 2.3	Screw	0	0	1
19	20715057	274022	压脚弹簧	Spring	0	0	1
20	207S11009	7009	螺钉M3 × 4.5	Screw	0	0	1
21	20712050	274026	压脚护手	Finger Guard	0	0	1
22	207S11020	7008	螺钉M3 × 4	Screw	0	0	1
23	xxxxxxxx	xxxxxxxx	压脚组件	Holder	0	0	1
24	207S11030	7013	螺钉M3.5 × 7.5	Screw	0	0	1
25	20727050	274023	压脚弹簧	Spring	0	0	1
26	207S11009	7009	螺钉M3 × 4.5	Screw	0	0	1
27	20712049	274025	压脚护手	Finger Guard	0	0	1
28	207S11020	7008	螺钉M3 × 4	Screw	0	0	1
29	xxxxxxxx	xxxxxxxx	压脚组件	Presser Foot Complete	0	0	1
30	20726013	211919	销	Pin	0	0	1
31	20727053	211918	弹簧	Spring	0	0	1
32	207S16006	3150	螺母	Nut	0	0	1
33	20729003	211920	销	Spring Pin	0	0	1
34	xxxxxxxx	xxxxxxxx	压脚爪	Presser Foot	0	0	1
35	xxxxxxxx	xxxxxxxx	压脚爪	Presser Foot	0	0	1
36	20712064	211917	安装板	Bracket	0	0	1
37	207S11032	5089	螺钉M3.5 × 5.5	Screw	0	0	1
38	W01002	----	垫片	Washer	0	0	1
39	20713056	275030A	过线板	Thread Eyelet	0	0	1
40	20719054	240347	压簧	Spring	0	0	1

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JK798T-4-514-43P2

褶皱 (Shirring)

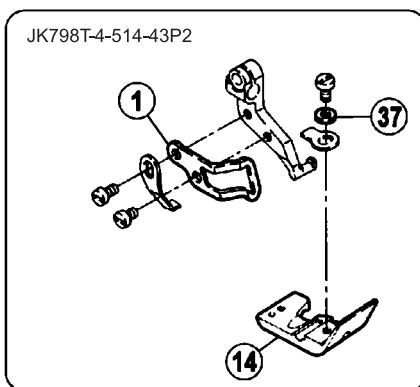
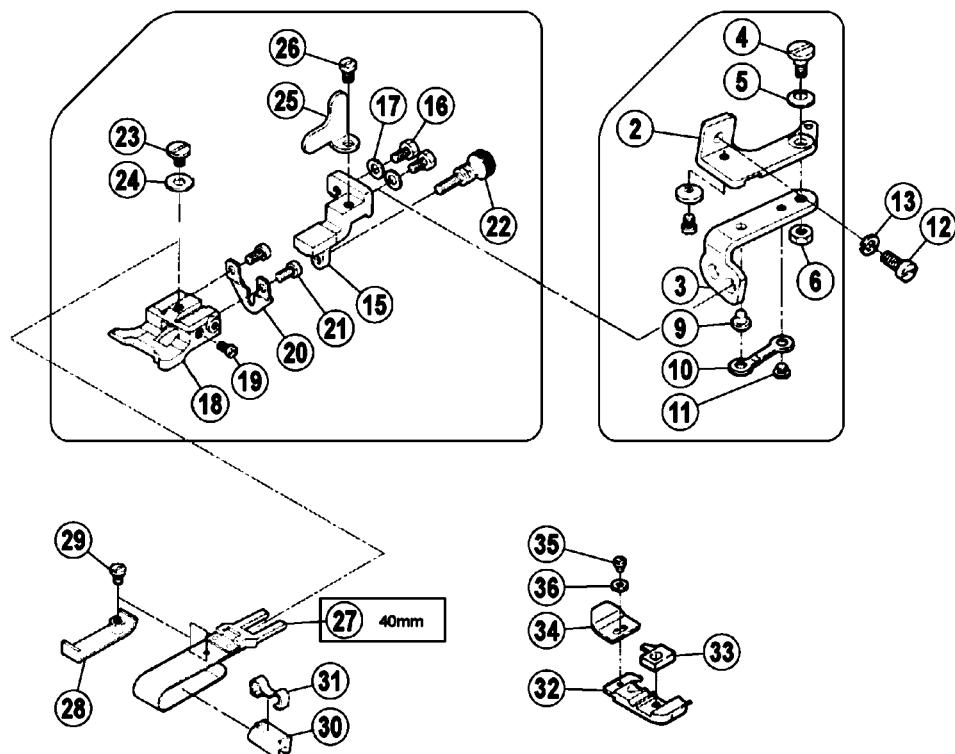


三十一、专用零件/Specific Parts

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	2071205400	270035B	缝台	Cloth Plate	0	1	1
2	20521002	275515	打褶器连接板	Bracket	0	1	1
3	S01007	----	螺钉M4×13.5	Screw	0	1	1
4	20528004	240332	连接板垫片	Spacer	0	1	1
5	205S30018	7191	连接板右侧螺钉	Screw	0	1	1
6	20501012	210947	支架	Flat Spring	0	1	1
7	205S30019	1206	螺钉	Screw	0	2	2
8	20521004	275516	打褶器支座	Bracket	0	1	1
9	205S30017	7160	连接板固定螺钉	Screw	0	1	1
10	20528003	204888	连接板垫片	Spring	0	2	2
11	205S30021	4806	连接固定螺母	Nut	0	1	1
12	20521003	210945	小连接板	Bracket	0	1	1
13	205S30020	5328	小连接板螺钉	Screw	0	2	2
14	20527005	210946	支架弹簧板	Flat Spring	0	1	1
15	205S30019	1206	螺钉	Screw	0	1	1
16	20501013	275517-92	打褶皱座	Spring Guide	0	1	1
17	205S30024	7021	螺钉	Screw	0	1	1
18	301S16006	208447-UA	调压螺母	Nut	0	1	1
19	30111006	208448	调压止动套	Ratchet	0	1	1
20	20529003	210940	调压簧	Spring	0	1	1
21	20528008	204091	夹线器垫片	Washer	0	1	1
22	207S30016	5082A	螺钉	Screw Stud	0	1	1
23	20503001	210944	调压螺钉套	Washer	0	1	1
24	20511008	275518	手柄	Lever	0	1	1
25	205S30021	4806	连接固定螺母	Nut	0	1	1
26	20511007	275520	手柄座	Bracket	0	1	1
27	20527006	240320	弹簧	Spring	0	1	1
28	20502001	275521	打褶器轴	Shaft	0	1	1
29	20529001	202522	卡簧	Ring	0	1	1
30	20528006	207045	垫片	Washer	0	1	1
31	20527007	240323	弹簧	Spring	0	1	1
32	20529002	206225	挡圈	Collar	0	1	1
33	205S30022	1457	螺钉	Screw	0	2	2
34	20521005	210955	方板	Washer	0	1	1
35	205S30023	5029	螺钉	Screw	0	2	2
36	2051200900	212435	松线组件	Cable	0	1	1
37	205S30013	212436	支座接头螺钉	Cable Support	0	2	2
38	205S30011	7099	带孔螺钉	Screw	0	1	1
39	20528008	202433	垫片	Washer	0	1	1
40	205S30021	4803	连接固定螺母	Nut	0	1	1
41	20512008	275522	吊板	Latch	0	1	1
42	205S16003	179765-15	螺母	Nut	0	1	1
43	205S30012	7164	吊板螺钉	Screw	0	1	1
44	20728006	240104	垫片	Washer	0	1	1
45	20713044	275523	托架	Bracket	0	1	1
46	207S11005	7022	螺钉M4×17.5	Screw	0	2	2
47	20512011	210961	卷边器	Fabric Guide	0	1	1
48	205S30025	7012	螺钉M3.5×5.7	Screw	0	2	2
49	20528007	137906	垫片	Washer	0	2	2
50	20713045	275524	板	Blade	0	1	1
51	20521006	275525	打褶器	Blade	0	1	1
52	20528005	200098	连接板右侧垫片	Washer	0	1	1

下摆卷边缝 (Blindhemming)

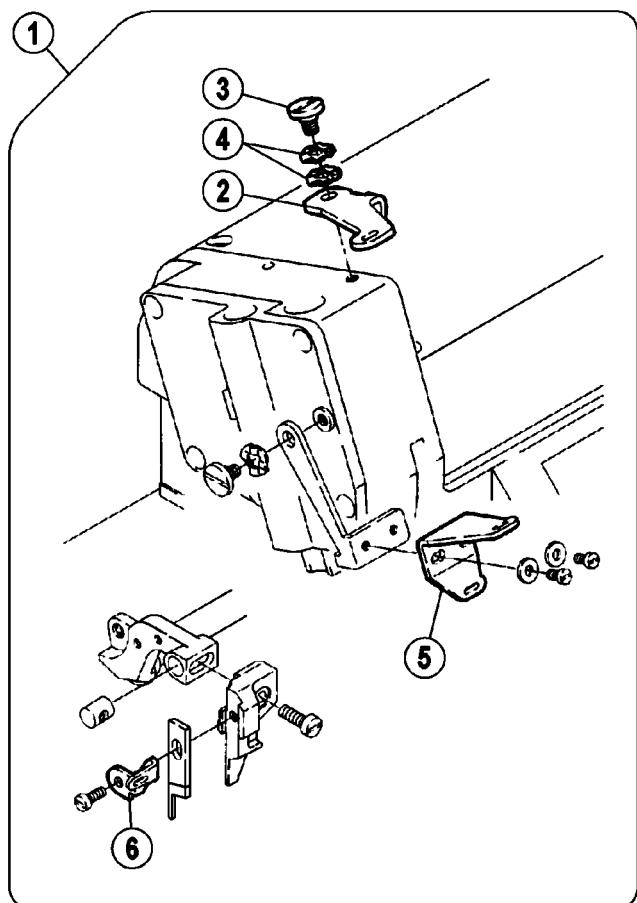
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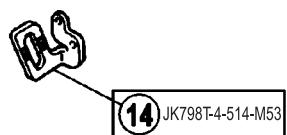
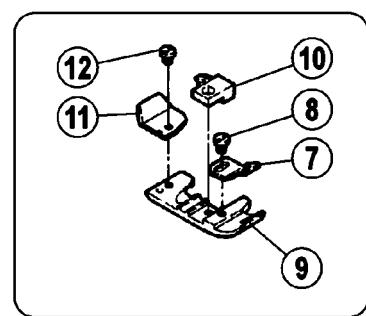
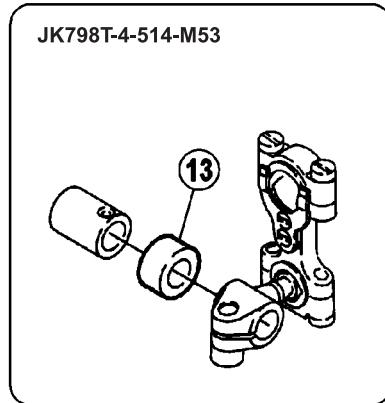
三十二、专用零件/Specific Parts

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20712026	274033	压脚护手	Finger Guard	0	1	0
2	20112051	210680	送料支架	Cloth Plate Bracket	1	0	0
3	20112052	210681	铰链	Hinge Guide Bracket	1	0	0
4	201S20002	5184	螺钉	Screw	1	0	0
5	20128027	201191	垫圈	Spring	1	0	0
6	201S16003	3044	螺母	Nut	1	0	0
7	----	----	----	----	----	----	----
8	----	----	----	----	----	----	----
9	20126020	210683	铰链销	Pin	1	0	0
10	20112053	210684	铰链弹簧	Flat Spring	1	0	0
11	201S11011	2906	螺钉	Screw	1	0	0
12	S01010	7019	螺钉M4×8	Screw	1	0	0
13	W02002	----	垫圈4	Spring Washer	1	0	0
14	xxxxxxxx	xxxxxxxx	压脚	Presser Foot	1	0	0
15	20612043	210690	支架	Bracket	1	0	0
16	201S12001	5088	螺钉	Bolt	2	0	0
17	20128020	167066	垫片	Washer	2	0	0
18	20612041	205361	固定块	Bracket	1	0	0
19	206S11018	5057	螺钉	Screw	1	0	0
20	20612042	210689	挡板	Ajusting Plate	1	0	0
21	206S11011	5157	螺钉	Screw	2	0	0
22	206S11012	2430	螺钉	Screw	1	0	0
23	206S11010	2905	螺钉	Screw	1	0	0
24	20628016	137142	垫片	Washer	1	0	0
25	20612044	210692	角板	Stopper	1	0	0
26	206S11013	1206	螺钉	Screw	1	0	0
27	20612040	201211C91	导向片	Folder Assy.	1	0	0
28	20612048	205835	挡板	Auxiliary Plate	1	0	0
29	20628020	5299	螺钉	Screw	1	0	0
30	20612050	303312A	垫块	Stopper	1	0	0
31	20612049	303313	弹簧片	Clamp	1	0	0
32	xxxxxxxx	xxxxxxxx	压脚	Presser Foot	1	0	0
33	xxxxxxxx	xxxxxxxx	压脚爪	Presser Foot Finger	1	0	0
34	20712068	210584	辅助压脚板	Uncurler	1	0	0
35	207S11034	5030	螺钉M1×2.3	Screw	1	0	0
36	20728004	210585	垫圈	Washer	1	0	0
37	20728005	202588	垫圈	Washer	0	1	0

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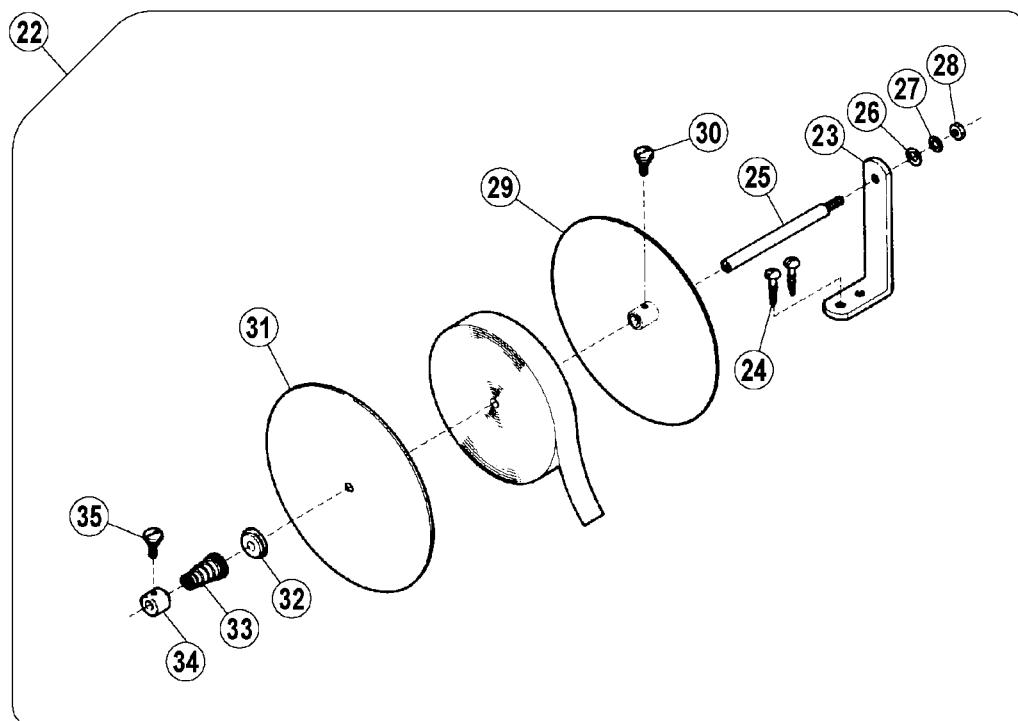
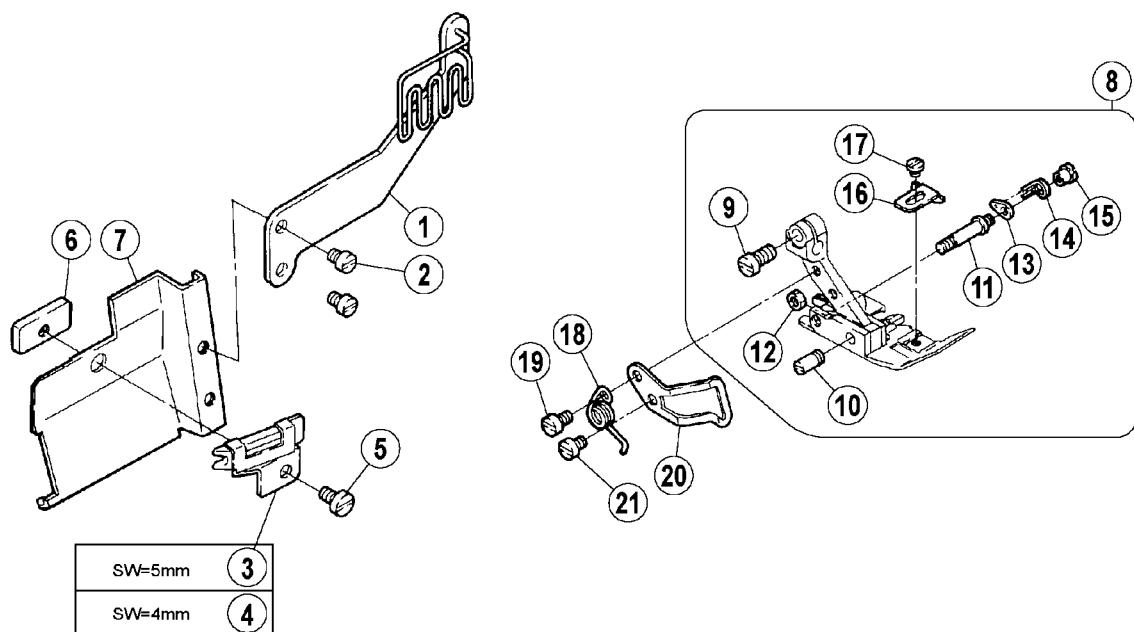


三十三、专用零件/Specific Parts

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	2071304100	275542-91	送带导向组件	Tape Guide Assy.	0	1	0
2	20713041	245510	送带导向	Tape Guide	0	1	0
3	207S20002	7066	螺钉M4	Screw	0	1	0
4	20628022	210307	垫圈	Washer	0	2	0
5	20713042	275511	送带导向	Tape Guide	0	1	0
6	20713043	211267	过带	Tape Take-up	0	1	0
7	20713047	208735	过带导向	Tape Guide	0	1	0
8	207S11035	1216	螺钉	Screw	0	1	0
9	xxxxxxxx	xxxxxxxx	压脚	Presser Foot	0	1	0
10	xxxxxxxx	xxxxxxxx	压脚爪	Presser Foot Finger	0	1	0
11	20712031	211600	辅助压脚板	Uncurler	0	1	0
12	207S11034	5030	螺钉M1×2.3	Screw	0	1	0
13	20708010	240302	衬套	Spacer	0	1	0
14	20713055	275054	挑线架	Thread Take-up	0	1	0

(Attaching U-shaped tape)

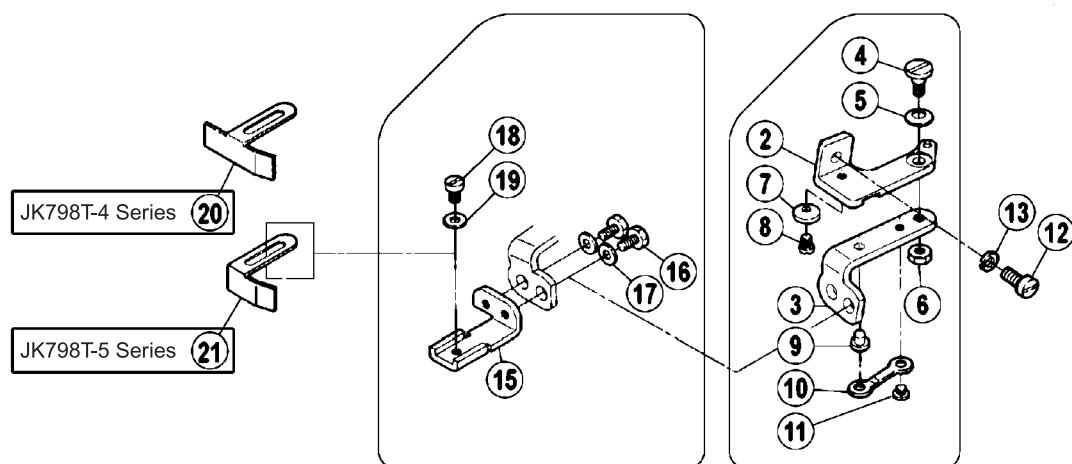
JK798T-5-516-53



三十四、专用零件/Specific Parts

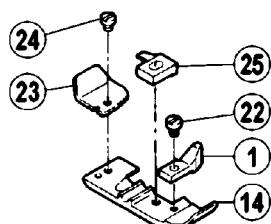
序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	20713057	275512	过带导向	Tape Guide	0	0	1
2	207S11014	7180	螺钉M3.5 × 4.5	Screw	0	0	2
3	20712057	209200	卷边器(10)	Binder(10)	0	0	1
4	20712058	208994	卷边器(8)	Binder(8)	0	0	1
5	207S11035	1216	螺钉	Screw	0	0	1
6	20712059	208997	卷边器固定座	Binder Guide	0	0	1
7	20712056	270013A	左前盖	Front Cover(Left)	0	0	1
8	xxxxxxxx	xxxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
9	207S11030	7013	螺钉	Screw	0	0	1
10	20726011	208958-B	销	Pin	0	0	1
11	20726012	212499-B	销	Pin	0	0	1
12	207S16004	5409	螺母	Nut	0	0	1
13	20726014	212498	销	Latch	0	0	1
14	20727052	274028	弹簧	Spring	0	0	1
15	207S16005	3153	螺母	Nut	0	0	1
16	20712063	208531	辅助压脚	Fabric Guide	0	0	1
17	207S11034	5030	螺钉M1 × 2.3	Screw	0	0	1
18	20715057	274022	压脚弹簧	Spring	0	0	1
19	207S11009	7009	螺钉M3 × 4.5	Screw	0	0	1
20	20712050	274026	压脚护手	Finger Guard	0	0	1
21	207S11020	7008	螺钉M3 × 4	Screw	0	0	1
22	2073100600	337	线盘组件	Tape Disc Assy.	0	0	1
23	20701058	344	支架	Bracket	0	0	1
24	207S3004	4911	螺钉	Screw	0	0	2
25	20702019	341	轴	Rod	0	0	1
26	20728007	189	垫圈	Washer	0	0	1
27	20628005	303067	上弯针垫圈	Spring Washer	0	0	1
28	207S16007	4805	螺母	Nut	0	0	1
29	20731006	338	线盘	Tape Reel Stand	0	0	1
30	207S11036	339	螺钉	Screw	0	0	1
31	20731007	340	盖板	Tape Reel Stand Cover	0	0	1
32	20709019	467	弹簧座	Spring Seat	0	0	1
33	20727011	343	弹簧	Spring	0	0	1
34	20708012	468	挡圈	Collar	0	0	1
35	207S11036	339	螺钉	Screw	0	0	1

JK798T-3-504-32R2
JK798T-4-514-M03,M53,M54
JK798T-5-516-02A,03,A04



卷邊縫 (Turn down hemming)

JK798T-3-504-32R2



三十五、专用零件/Specific Parts

序号 NO	公司件号 Parts No.	参考件号 Ref.Part No.	名称 Name	Description	数量 (Number)		
					三线 Three-thread	四线 Four-thread	五线 Five-thread
1	----	277150-40	压脚	Presser Foot	1	0	0
2	20112051	210680	送料支架	Cloth Plate Bracket	1	1	1
3	20112052	210681	铰链	Hinge Guide Bracket	1	1	1
4	201S20002	5184	螺钉	Screw	1	1	1
5	20128027	201191	垫圈	Spring	1	1	1
6	201S16003	3044	螺母	Nut	1	1	1
7	----	----	----	----	----	----	----
8	----	----	----	----	----	----	----
9	20126020	210683	铰链销	Pin	1	1	1
10	20112053	210684	铰链弹簧	Flat Spring	1	1	1
11	201S11011	2906	螺钉	Screw	1	1	1
12	S01010	7019	螺钉M4×8	Screw	1	1	1
13	W02002	----	垫圈4	Spring Washer	1	1	1
15	20112056	210687	挡料板座	Edge Guide Bracket	1	1	1
16	201S12001	5088	螺钉M4×7.5	Bolt	2	2	2
17	20128020	167066	垫片	Washer	2	2	2
18	201S11010	1202	螺钉C4	Screw	1	1	1
19	20128020	167066	垫片	Washer	1	1	1
20	20112054	204667	挡料板	Edge Guide	1	1	0
21	20112055	201233A	挡料板	Edge Guide	0	0	1

JK798T-3/4 标准度量零件表

JK798T-3/4 GAUGE PARTS LIST



机型	间距	针板	主送齿组件	主送齿	输送齿	差动齿	压脚组件	上弯针	下弯针	上差动齿		
MACHINE TYPE /SPEC	GAUGE NG SW	NEEDLE PLATE	MAIN FEED DOG ASSM.	MAIN FEED DOG	AUX. FEED DOG	DIFF. FEED DOG	PRESSER FOOT ASSM.	UPPER LOOPER	LOWER LOOPER	TOP FEED DOG		
798T3-504-02/233	—	4	20715005	207140100	20714001	20714002	20714003	2071600700	20701022	20717004	20717006	277345A20F
798T3-505-12/223	—	4	20715009	2071400600	20714006	20714002	20714007	2071600800	20701040	20717004	20717006	277345
798T4-514-M03/333	2	4	20715002	2071400100	20714001	20714002	20714003	2071600700	20701019	20717003	20717006	277345
798T4-514-43P2/333	2	4	20715002	2071400900	20714009	20714002	20714010	2071601200	—	20717003	20717006	277345



机型	间距	上刀	下刀	针	针夹	针				
MACHINE TYPE /SPEC	GAUGE NG SW	UPPER KNIFE FLAT NIFE	LOWER ANGLED KNIFE	OVERLOCK NEEDLE GUARD FRONT READ	NEEDLE HOLDER	NEEDLE				
798T3-504-02/233	—	4	20619002	—	20619003	20717001	20717002	20734001	DCX27 #9	
798T3-505-12/223	—	4	20619002	—	20619003	20717001	20717002	20734001	DCX27 #9	
798T4-514-M03/333	2	4	20619002	—	20619003	20717001	20717002	20734002	DCX27 #9	
798T4-514-43P2/333	2	4	20619002	—	20619003	20717001	20717002	20734002	DCX27 #11	

JK798T-5 标准度量零件表

JK798T-5 GAUGE PARTS LIST



机型 (SPEC)	间距 GAUGE		针板 NEEDLE PLATE	主送齿组件 MAIN FEED DOG ASSM.	主送齿 MAIN FEED DOG	辅送齿 AUX. FEED DOG	差动齿 DIFF. FEED DOG	压脚组件 PRESSER FOOT ASSM.	上弯针 UPPER LOOPER	下弯针 LOWER LOOPER	链线弯钩 CHAIN STITCH LOOPER	上差动齿 TOP FEED DOG
798T-5-516-02A/223	3	4	20715051	2071405400	20714054	20714002	20714055	20716050	20717004	20717006	20712047	277345420F
798T-5-516-03/333	3	4	20715008	2071400400	2071404	20714002	20714007	2071600600	20717004	20717006	20712047	277345
798T-5-516-A04/435	5	6	20715050	2071405200	20714052	20714002	20714050	2070105400	20717050	20717006	20717051	277345
798T-5-516-42/233	3	4	20715011	2071401100	20714011	20714002	20714012	2071600900	20717003	20717006	20712047	277345



机型 (SPEC)	间距 GAUGE		上刀 UPPER KNIFE	下刀 LOWER KNIFE	护针 OVERLOCK NEEDLE GUARD	前 FRONT	后 REAR	护针 GUARDNEEDLE READ	前 FRONT	后 REAR	针夹 NEEDLE HOLDER	针 NEEDLE
798T-5-516-02A/223	3	4	20719001	—	2061903	20717008	20717002	20712045	20701032	20734003	DCX27 # 11	
798T-5-516-03/333	3	4	20619002	—	2061903	20717008	20717002	20712045	20701032	20734004	DCX27 # 14	
798T-5-516-A04/435	5	6	—	20719050	20701053	20717008	20717002	20712045	20701032	20719056	DCX27 # 21	
798T-5-516-42/233	3	4	20619002	—	2061903	20717008	20717002	20712045	20701032	20734003	DCX27 # 11	